

Machinery Workshop Hand Tools THE TOOLS TO TRUST





Eclipse Brand Heritage

THE TOOLS TO TRUST

Eclipse was founded in the City of Sheffield which is famous for the production of steel, cutlery and hand tools and continues to be our home over 260 years later.

In 1889, James Neill formed his own company adopting the Eclipse brand name. Initially manufacturing steel. he moved on to manufacture machine knives, woodworking tools and hacksaw blades, for which the company is best known.

James Neill acquired the Spear & Jackson group, in 1885 subsequently renaming the company as Spear & Jackson.

Whilst the Spear & Jackson brand is probably best known in the UK for our unparalleled range of quality hand, garden and contractors tools, Eclipse is recognised worldwide as the professionals' choice for metal cutting and machinery workshop hand tools.

As you would expect with over 100 years of experience, the Eclipse product range has widened to accommodate natural product extensions, such as holesaws, jigsaw blades, reciprocating blades, locking jaw pliers, bolt and cable cutters, aviation snips, riveters, vices, heavy duty woodworking and metalworking clamps, engineers hand tools, plumbing tools, adjustable wrenches, hose clips and torque control tools. All designed and manufactured to the highest possible quality standards.

We offer excellent customer service in the UK and export markets via a global network of representative's and distributors in over 80 countries.

Spear & Jackson UK is a division of the

Spear & Jackson Group, which includes brands such as:

- Moore & Wright
- Eclipse Magnetics
- Bowers
- Baty
- Robert Sorby

The Spear & Jackson Group have operating companies in the UK, North America, France, China, Australia and New Zealand.

Throughout the development of the Eclipse brand, the company has continued to innovate and embrace new ideas and applications, whilst combining new and traditional materials to create reliable, high quality, functional tools at affordable prices, creating our enviable brand reputation as the tools to trust.



QUICK FACTS

CLIPSE HACK SAW BLADES HAVE CUT OPPOSITION AND STAND

- UK & Export Head office on 10 acre site based in Sheffield, England
- 97,000 ft² warehouse
- Over 3500 tools distributed to both our export and UK customers every week
- Products stocked by a large network of major DIY retailers and merchants







Eclipse Quality Guarantee

*Eclipse Professional Tools are warranted to be free from defects in material and workmanship for the life of the tool under normal conditions of use, excluding damage arising from misuse or alteration. Your statutory rights are not affected.





The Official Mark of Quality

Dedication to quality has earned official accreditation of the BSEN ISO 9001:2015 Quality Assurance Certificate for the general manufacture of all our hand tools. This represents another important milestone in NEILL TOOLS history, since this is internationally recognised as a mark of quality. In addition, we guarantee all our tools and products against defective workmanship and materials so you can be sure of first-class





NEW PRODUCT HIGHLIGHTS



8 Piece Metric Colour-Coded T-Grip Hex Key Set See page 157



9 Piece Colour-coded Extra Long Hex Key Set See page 156



See page 106



Mild Steel 106 Piece Hose Clips Set See page 74





NEW PRODUCT HIGHLIGHTS





Eclipse Square Drive Ratchet Handles



See page 107



33 Piece Ratchet Screwdriver Set See page 109





Contents

Find what you're looking for...

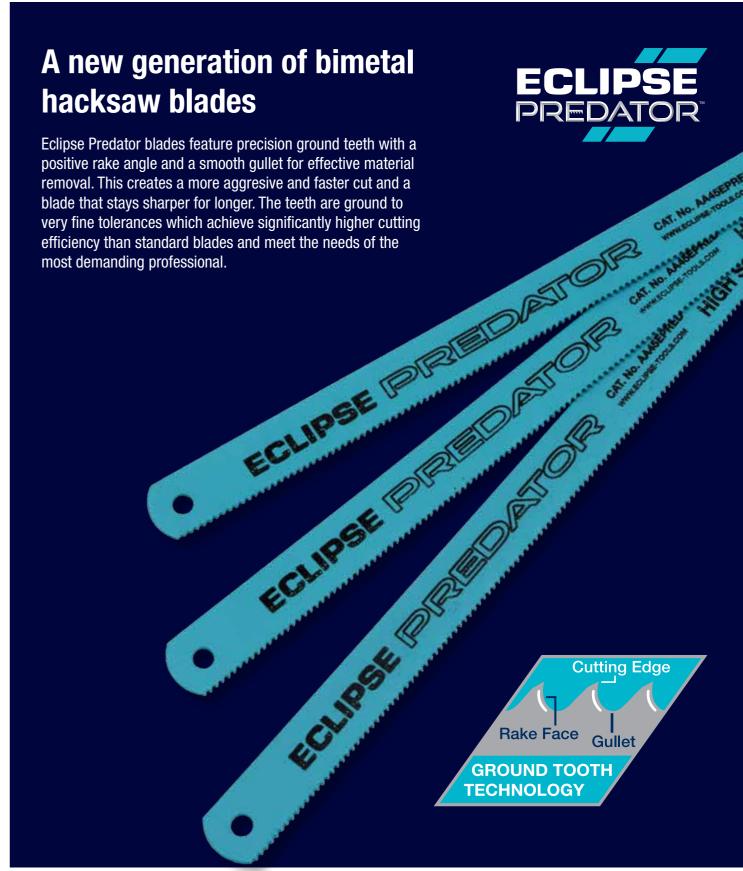
New Product Highlights P4 Metal Cutting P8 Hand Hacksaw Blades P9 Power Hacksaw Blades P14 Small Saw Blades P16 Saw Frames P18 Specialist Saw Frames P23 Cutting - Power Tool Accessories P24 Jigsaw Blades P25 Reciprocating Blades P25 Oscillating Multi-Tool Blades P26 Oscillating Multi-Tool Blades P22 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P81 General Purpose and Jewellers Snips P81 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wir	Eclipse Brand Heritage	P2
Hand Hacksaw Blades P9 Power Hacksaw Blades P14 Small Saw Blades P16 Saw Frames P18 Specialist Saw Frames P23 Cutting - Power Tool Accessories P24 Jigsaw Blades P25 Reciprocating Blades P26 Oscillating Mutti-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 W	New Product Highlights	P4
Power Hacksaw Blades P14 Small Saw Blades P16 Saw Frames P18 Specialist Saw Frames P23 Cutting - Power Tool Accessories P24 Jigsaw Blades P25 Reciprocating Blades P26 Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches P96	Metal Cutting	P8
Small Saw Blades P16 Saw Frames P18 Specialist Saw Frames P23 Cutting - Power Tool Accessories P24 Jigsaw Blades P25 Reciprocating Blades P26 Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bott and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches P96	Hand Hacksaw Blades	P9
Saw Frames P18 Specialist Saw Frames P23 Cutting - Power Tool Accessories P24 Jigsaw Blades P25 Reciprocating Blades P26 Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches P96	Power Hacksaw Blades	P14
Specialist Saw Frames P23 Cutting - Power Tool Accessories P24 Jigsaw Blades P25 Reciprocating Blades P26 Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches P96	Small Saw Blades	P16
Cutting - Power Tool Accessories Jigsaw Blades P25 Reciprocating Blades P26 Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P84 VDE Tools P96 Gripping and Plumbing Tools Wrenches P26 P26 P26 P26 P27 P28 P28 P31 P32 P44 P44 P44 P46 P44 P46 P47 P44 P46 P47 P46 P47 P54 P54 Clamps P60 P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P80 Tin Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P94 Wrenches	Saw Frames	P18
Jigsaw Blades Reciprocating Blades P26 Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills Flat Wood Drill Bits P44 Holesaws P50 Workholding Solutions P52 Vices Clamps Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips General Purpose and Jewellers Snips P84 VDE Tools P96 Gripping and Plumbing Tools P32 R40 P46 P47 P47 P48 P48 P48 P49 P49 P49 P49 P49 P49 P49 P49 P40 P40 P40 P40 P40 P41 P40 P40 P41 P40 P41 P40 P41 P41 P42 P44 P44 P44 P44 P44 P44 P44 P45 P46 P46 P47 P46 P47 P46 P47 P46 P47 P46 P47	Specialist Saw Frames	P23
Reciprocating Blades Oscillating Multi-Tool Blades P32 Abrasive Wheels HSS M2 Roll Forged Engineers Drills Flat Wood Drill Bits Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices Clamps Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips General Purpose and Jewellers Snips P84 VDE Tools P96 Gripping and Plumbing Tools P78 P84 Wrenches P32 Abrasive Wheels P40 P40 P44 P44 P44 P44 P44 P44 P44 P44	Cutting - Power Tool Accessories	P24
Oscillating Multi-Tool Blades P32 Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P94 VDE Tools P94 Wrenches P96 Bright and Plumbing Tools P96 Gripping and Plumbing Tools P96 P48 P49 P40 P40 P40 P40 P40 P40 P41 P42 P44 P44 P44 P44 P44 P44 P45 P46 P46 P47 P46 P46 P47 P46 P47 P46 P47 P47 P48 P48 P49 P48 P49 P49 P48 P49 P49 P49 P49 P49 P49 P49 P49 P40 P41 P41 P42 P41 P42 P44 P44 P44 P45 P46 P46 P47 P46 P47 P46 P47 P47 P48 P48 P49 P49 P49 P49 P49 P40 P40 P40 P41 P41 P42 P41 P41 P42 P41 P41 P42 P44 P44 P44 P44 P44 P46 P46 P46 P46 P46	Jigsaw Blades	P25
Abrasive Wheels P40 HSS M2 Roll Forged Engineers Drills P42 Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P96 Gripping and Plumbing Tools P96 F44 HA4 HOLESAWS P44 HA4 HOLESAWS P46 P45 P46 P46 P47 P46 P46 P47 P46 P46	Reciprocating Blades	P26
HSS M2 Roll Forged Engineers Drills Flat Wood Drill Bits P44 Holesaws P46 Arbors & Accessories P50 Workholding Solutions P52 Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P96 Gripping and Plumbing Tools P96 Gripping and Plumbing Tools P96 P44 H4 H4 H4 H4 H4 H6lesaws P46 P47 H54 H54 H55 P46 P50	Oscillating Multi-Tool Blades	P32
Flat Wood Drill Bits Holesaws Arbors & Accessories P50 Workholding Solutions P52 Vices Clamps Hose Clips P60 Hose Clips P76 Bolt and Wire Cutters Aviation Snips Tin Snips General Purpose and Jewellers Snips P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches		P40
Holesaws Arbors & Accessories P46 Arbors & Accessories P50 Workholding Solutions P52 Vices Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches		P42
Arbors & Accessories Workholding Solutions Vices Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P96		P44
Workholding Solutions Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P96 Gripping and Plumbing Tools P96		P46
Vices P54 Clamps P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P94 Wrenches P60 Wrenches P60 Wrenches P60 P77 P78 P89 P81 P81 P82 P84 P96	Arbors & Accessories	P50
Clamps Hose Clips P60 Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P96	Workholding Solutions	P52
Hose Clips P70 Cutting P76 Bolt and Wire Cutters P77 Aviation Snips P80 Tin Snips P81 General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools P96	Vices	P54
Cutting Bolt and Wire Cutters Aviation Snips Tin Snips General Purpose and Jewellers Snips Pliers Pliers Pliers Pa4 VDE Tools Pg4 Wrenches	Clamps	P60
Bolt and Wire Cutters Aviation Snips Tin Snips General Purpose and Jewellers Snips P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools Wrenches P77 P80 P81 P81 P82 P82 P82 P84 P96	Hose Clips	P70
Aviation Snips Tin Snips General Purpose and Jewellers Snips P81 P82 Pliers P84 VDE Tools Gripping and Plumbing Tools Wrenches P96	Cutting	P76
Aviation Snips Tin Snips General Purpose and Jewellers Snips P81 P82 Pliers P84 VDE Tools Gripping and Plumbing Tools Wrenches P96	Bolt and Wire Cutters	P77
Tin Snips General Purpose and Jewellers Snips P81 P82 Pliers P84 VDE Tools P90 Gripping and Plumbing Tools Wrenches P96		
Pliers VDE Tools Gripping and Plumbing Tools Wrenches P94 Wrenches	•	P81
VDE Tools Gripping and Plumbing Tools Wrenches P90 P94 P96	General Purpose and Jewellers Snips	P82
Gripping and Plumbing Tools Wrenches P94 P96	Pliers	P84
Wrenches P96	VDE Tools	P90
	Gripping and Plumbing Tools	P94
	Wrenches	P96
רושה אוכה מווע בעונה ל	Pipe Vices and Cutters	P98

Gripping and Plumbing Tools - continued	_
Pipe Benders and Cutters	P99
Locking Jaw Pliers	P101
Locking C-Clamps	P103
Socketry NEW	P104
Torque Wrenches and Torque Multipliers	P110
Riveters	P122
Engineers' Tools	P136
Combination Square and Try Squares	P137
Sliding Bevel and Engineers File Sets	P138
Punches	P140
Scrapers, Pin Vices, Chucks and Collets	P141
Scribers and Jewellers Screwdrivers	P142
Tool Bits and Boring Bars	P143
Cutting Off and Lathe Tools	P144
Tap Wrenches and Accessories	P145
Chisels and Wrecking Bars	P146
Wrecking Bars and Pry Bars	P147
Cold Chisels	P148
Bolsters and Specialist Chisels	P149
Wood Chisels	P150
Eclipse Accessories	P152
Tape Measures and Techcase	P153
Utility Knife and Screwdriver Sets	P155
Hex Key Sets	P156
Magnetic Welding Clamps and Accessories	P158
Merchandisers	P164
Product Packaging	P165
Terms and Conditions	P166



Eclipse

Predator Hand Hacksaw Blades







Market leading professional quality hand hacksaw blades, available in All Hard (HSS) and bimetal (shatterproof) qualities.

Predator Flexible Bimetal HSS

A virtually unbreakable blade for superb cutting performance, wear resistance and safety. Eclipse Predator blades feature precision ground teeth with a positive rake angle, and a smooth gullet for effective material removal, creating a more aggressive and faster cut and a blade that stays sharper for longer.

- Faster cut than standard bimetal Hacksaw Blades
- Longer Life

Sharper first cut

Shatterproof Blade

ECLIPSE PREDATO

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Part No.	Blade Size (mm)	Blade Size (inches)	Teeth per 25mm	Pack Size	Pack Weight (Kg)
AA45E-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	1.90
AA45E-PRED-PB	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	2.00
AA46V-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	1.90
AA46V-PRED-PB	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	2.00
AA47R-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	32	100	1.90
AA47R-PRED-PB	300 x 12.5 x 0.63	12 x ½ x 0.025	32	100	2.00

Predator Flexible Bimetal HSS Blades Retail Pack					
Part No.	Blade Size (mm)	Blade Size (inches)	Teeth per 25mm	Blades in Pack	Pack Size
71-418RPRED	300 x 12.5 x 0.63	12 x ½ x 0.025	18	2	10
71-424RPRED	300 x 12.5 x 0.63	12 x ½ x 0.025	24	2	10
71-432RPRED	300 x 12.5 x 0.63	12 x ½ x 0.025	32	2	10
71-418R10PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	18	10	10
71-424R10PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	24	10	10
71-432R10PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	32	10	10
71-624RPRED	300 x 12.5 x 0.63	12 x ½ x 0.025	18, 24, 32	3	10

Predator bimetal Hacksaw Blades are also available in plastic 2, 3, 5 and 10 blade retail packs featuring plastic hangers with euroslots.



Metal Cutting Hand Hacksaw Blades

A rigid All Hard ground blade for highly accurate cutting and long life.

Predator All Hard HSB Blades

Eclipse Predator All Hard blades feature precision ground teeth with a positive rake angle, and a smooth gullet for effective material removal, creating a more aggressive and faster cut and a blade that stays sharper for longer. Manufactured entirely from M2 High Speed Steel, each blade is precisely hardened throughout its entire width to give a strong, rigid back ensuring a perfectly straight cut every time.

- M2 High Speed Steel Blade
- Hardened blade for a straight cut
- Faster cut than standard All Hard Hacksaw Blades
- Sharper first cut
- Longer life

ECLIPSE PREDATOR

Part No.	Blade Size (mm)	Blade Size (inches)	Teeth per 25mm	Pack Size	Pack Weight (Kg)
AE44W-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	14	100	1.90
AE44W-PREDPB	300 x 12.5 x 0.63	12 x ½ x 0.025	14	100	2.00
AE45B-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	1.90
AE45B-PREDPB	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	2.00
AE46X-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	1.90
AE46X-PREDPB	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	2.00
AE47K-PRED	300 x 12.5 x 0.63	12 x ½ x 0.025	32	100	1.90
AE47K-PREDPB	300 x 12.5 x 0.63	12 x ½ x 0.025	32	100	2.00

Copper Alloys Malleable Cast Iron, Titanium Alloys, High Temperature Alloys (Inconel, Nimonic, Hastellov Incolony), Nickol Alloys (Monel, Duranickel)

Packaging Options

Our boxed (100) Hacksaw Blades are available in either traditional cardboard boxes, or in informative tamper proof plastic boxes suitable for retail hanging and easy blade selection.



To select the hacksaw blade with the correct number of teeth for the task, consider the following elements: How thick is the material to be cut? For thin sections, the highest number of teeth should be used What type of material is to be cut? The table below is a guide to tooth pitch selection for different materials and various thicknesses **Workpiece Thickness** Workpiece Material mm <3 Aluminium Free Machining Low Carbon Steels Brass, Copper, Carbon Steels Low and Medium Carbon Structural Steels High Carbon Steels, Bronze, Tool Steels, Die Steel Alloy Steels, Stainless Steels,

Hand Blade Tooth Pitch Selection

10





Metal CuttingHand Hacksaw Blades

All Hard blades for highly accurate cutting and long life.

All Hard HSS

A rigid, All Hard blade for highly accurate cutting and long life. Manufactured entirely from top quality High Speed Steel, each blade is precisely hardened throughout its entire width to give a strong, rigid back, ensuring a perfectly straight cut time after time.

- Accurate Cutting
- Long Life



CAT. No. AE45B
NEILL TOOLS LTD
WWW.ECLIPSE-TOOLS.COM

FOR HARD MATERIALS OVER 13mm THICK & SOFT MATERIALS 6 TO 13mm THICK ALL HA

Part No.	Blade Size (mm)	Blade Size (")	Teeth per 25mm	Pack Size	Pack Weight (kg)
AE44W	300 x 12.5 x 0.63	12 x ½ x 0.025	14	100	1.90
AE44WPB	300 x 12.5 x 0.63	12 x ½ x 0.025	14	100	2.00
AE45B	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	1.90
AE45BPB	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	2.00
AE46X	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	1.90
AE46XPB	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	2.00
AE47K	300 x 12.5 x 0.63	12 x ½ x 0.025	32	100	1.90
AE47KPB	300 x 12.5 x 0.63	12 x ½ x 0.025	32	100	2.00

Packaging Options



High quality flexible shatterproof silicon hand hacksaw blades suitable for occasional DIY use.

Flexible Silicon Shatterproof

A virtually unbreakable blade suitable for DIY use. Manufactured from low alloy silicon steel, this blade is ideal for general purpose sawing of mild steel, brass, aluminium, copper and other soft metals.

General Purpose

AM47X

AM47XPB*

Shatterproof Blade

•	ECLIF	SE	CAT. No. AM46B	FOR USE ON MIL AND SOFT MATE 3 TO firm THICK	RIALS CH LOOK
Part No.	Blade Size (mm)	Blade Size (")	Teeth per 25mm	Pack Size	Pack Weight (kg)
AM44L*	300 x 12.5 x 0.63	12 x ½ x 0.025	14	100	1.80
AM44LPB*	300 x 12.5 x 0.63	12 x ½ x 0.025	14	100	1.90
AM45W	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	1.80
AM45WPB*	300 x 12.5 x 0.63	12 x ½ x 0.025	18	100	1.90
AM46B	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	1.80
AM46BPB*	300 x 12.5 x 0.63	12 x ½ x 0.025	24	100	1.90

32

32

12 x ½ x 0.025

12 x ½ x 0.025

*Made to order. MOQ applies. Details available on request.

300 x 12.5 x 0.63

300 x 12.5 x 0.63



Flexible Silicon Shatterproof Blades Retail Packs					
Part No.	Blade Size (mm)	Blade Size (")	Teeth per 25mm	Blades in Pack	Pack Size
71-224R	300 x 12.5 x 0.63	12 x ½ x 0.025	24	5	10
AM47XTUBE*	300 x 12.5 x 0.63	12 x ½ x 0.025	32	10	10

100

100

Flexible Silicon Hacksaw Blades are also available in plastic 5 and 10 blade retail packs featuring plastic hangers with euroslots.

www.eclipse-tools.co.uk 13

1.80

1.90



Metal Cutting

Power Hacksaw Blades

Manufactured entirely from top quality M2 High Speed Steel and hardened throughout, All Hard blades are capable of cutting the most difficult materials with great accuracy and combine consistent high performance with long life.

All Hard HSS Blades						
Part No.	Blade Size (mm)	Blade Size (inches)	Teeth per 25mm	PIN dia. (mm)	Pack Size	Pack Weight (kg)
AE144N*	300 x 16 x 0.80	12 x 5% x 0.032	14	5	50	1.60
AE145L	300 x 16 x 0.80	12 x 5/8 x 0.032	18	5	50	1.60
AE146W	300 x 16 x 0.80	12 x 5% x 0.032	24	5	50	1.60
AE203V	300 x 25 x 1.25	12 x 1 x 0.050	10	8.2	10	0.79
AE204R	300 x 25 x 1.25	12 x 1 x 0.050	14	8.2	10	0.79
AE222B	350 x 25 x 1.25	14 x 1 x 0.050	6	8.2	10	0.94
AE223R	350 x 25 x 1.25	14 x 1 x 0.050	10	8.2	10	0.94
AE224H	350 x 25 x 1.25	14 x 1 x 0.050	14	8.2	10	0.94
AE342E	350 x 32 x 1.60	14 x 1¼ x 0.062	6	8.2	10	1.50
AE343V	350 x 32 x 1.60	14 x 1¼ x 0.062	10	8.2	10	1.50
AE344R	350 x 32 x 1.60	14 x 1¼ x 0.062	14	8.2	10	1.50
AE452W*	350 x 38 x 2.00	14 x 1 ¹ / ₂ x 0.075	6	8.2	10	1.06
AE243H	400 x 25 x 1.25	16 x1 x 0.050	10	8.2	10	1.06
AE244M	400 x 25 x 1.25	16 x1 x 0.050	14	8.2	10	1.06
AE352X	400 x 32 x 1.60	16 x 1¼ x 0.062	6	8.2	10	1.72
AE353K	400 x 32 x 1.60	16 x 1¼ x 0.062	10	8.2	10	1.72
AE354C	400 x 32 x 1.60	16 x 1¼ x 0.062	14	8.2	10	1.72
AE462G	400 x 38 x 2.00	16 x 1½ x 0.075	6	8.2	10	2.50
AE263M*	425 x 25 x 1.25	17 x 1 x 0.050	10	8.2	50	1.12
AE362V*	425 x 25 x 1.25	17 x 1 ¹ / ₄ x 0.062	6	8.2	50	1.80
AE363R	425 x 25 x 1.25	17 x 1 ¹ / ₄ x 0.062	10	8.2	50	1.80
AE372K	450 x 32 x 1.60	18 x 1¼ x 0.062	6	10.2	10	1.88
AE373C	450 x 32 x 1.60	18 x 1¼ x 0.062	10	10.2	10	1.88
AE472B	450 x 38 x 2.00	18 x 1½ x 0.075	6	10.2	10	2.68
AE512M	450 x 45 x 2.25	18 x 1¾ x 0.088	6	10.2	10	3.90
AE522A*	475 x 45 x 2.25	19 x 1¾ x 0.088	6	10.2	10	3.95
AE482E	500 x 38 x 2.00	20 x 1½ x 0.075	6	10.2	10	3.00
AE492X	525 x 38 x 2.00	21 x 1½ x 0.075	6	10.2	10	3.30
AE493K	525 x 38 x 2.00	21 x 1½ x 0.075	10	10.2	10	3.30
AE541A*	525 x 45 x 2.25	21 x 1¾ x 0.088	4	10.2	10	4.30
AE542D	525 x 45 x 2.25	21 x 1¾ x 0.088	6	10.2	10	4.30
AE622C	550 x 50 x 2.50	22 x 2 x 0.100	6	12.5	10	5.60
AE632H*	575 x 50 x 2.50	23 x 2 x 0.100	6	12.5	10	5.93
AE562P	600 x 45 x 2.25	24 x 1¾ x 0.088	6	12.5	10	4.90
AE641C	600 x 50 x 2.50	24 x 2 x 0.100	4	12.5	10	6.40
AE642J	600 x 50 x 2.50	24 x 2 x 0.100	6	12.5	10	6.40
AE651H*	650 x 50 x 2.50	24 x 2 x 0.100	4	12.5	10	6.96
AE652M	650 x 50 x 2.50	24 x 2 x 0.100	6	12.5	10	6.96
AE662A	700 x 50 x 2.50	28 x 2 x 0.100	6	12.5	10	7.35
AE691F*	750 x 63 x 2.50	30 x 2½ x 0.100	4	12.5	10	10.08
* Made to order. MOQ applies. Details available on request.						



Manufactured from high speed steel, electron beam welded to a spring steel back, bimetal blades are virtually unbreakable, safe and able to withstand heavy feed pressures, giving economical, high cutting rates. They will cut through most types of metal including alloy and stainless steels.

All Har	All Hard H55 - Suitable for KASTU Hacksawing Machines					
Part No.	Blade Size (mm)	Blade Size (")	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)
AE972G*	450 x 38 x 2.00	18 x 1½ x 0.075	10	8.5	10	2.80
AE983X*	575 x 50 x 2.50	23 x 2 x 0.100	6	10.5	10	5.96

* Made to order. MOQ applies	. Details available on request.
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Blade Size (mm)	Blade Size	Teeth per			
	(")	25mm	PIN dia. mm	Pack Size	Pack Weight (kg)
300 x 25 x 1.25	12 x 1 x 0.050	10	8.2	10	1.03
300 x 25 x 1.25	12 x 1 x 0.050	14	8.2	10	1.03
350 x 25 x 1.25	14 x 1 x 0.050	10	8.2	10	1.16
350 x 25 x 1.25	14 x 1 x 0.050	14	8.2	10	1.16
350 x 32 x 1.60	14 x 1¼ x 0.062	6	8.2	10	1.56
350 x 32 x 1.60	14 x 1¼ x 0.062	10	8.2	10	1.56
400 x 32 x 1.60	16 x 1¼ x 0.062	6	8.2	10	1.78
400 x 32 x 1.60	16 x 1¼ x 0.062	10	8.2	10	1.78
400 x 38 x 2.00	16 x 1¼ x 0.075	6	8.2	10	2.68
450 x 32 x 1.60	18 x 1¼ x 0.062	10	10.2	10	1.96
450 x 38 x 2.00	18 x 1¼ x 0.075	6	10.2	10	3.02
525 x 38 x 2.00	21 x 1½ x 0.075	6	10.2	10	3.52
	300 x 25 x 1.25 350 x 25 x 1.25 350 x 25 x 1.25 350 x 32 x 1.60 350 x 32 x 1.60 400 x 32 x 1.60 400 x 32 x 1.60 400 x 32 x 1.60 400 x 38 x 2.00 450 x 38 x 2.00 525 x 38 x 2.00	300 x 25 x 1.25			

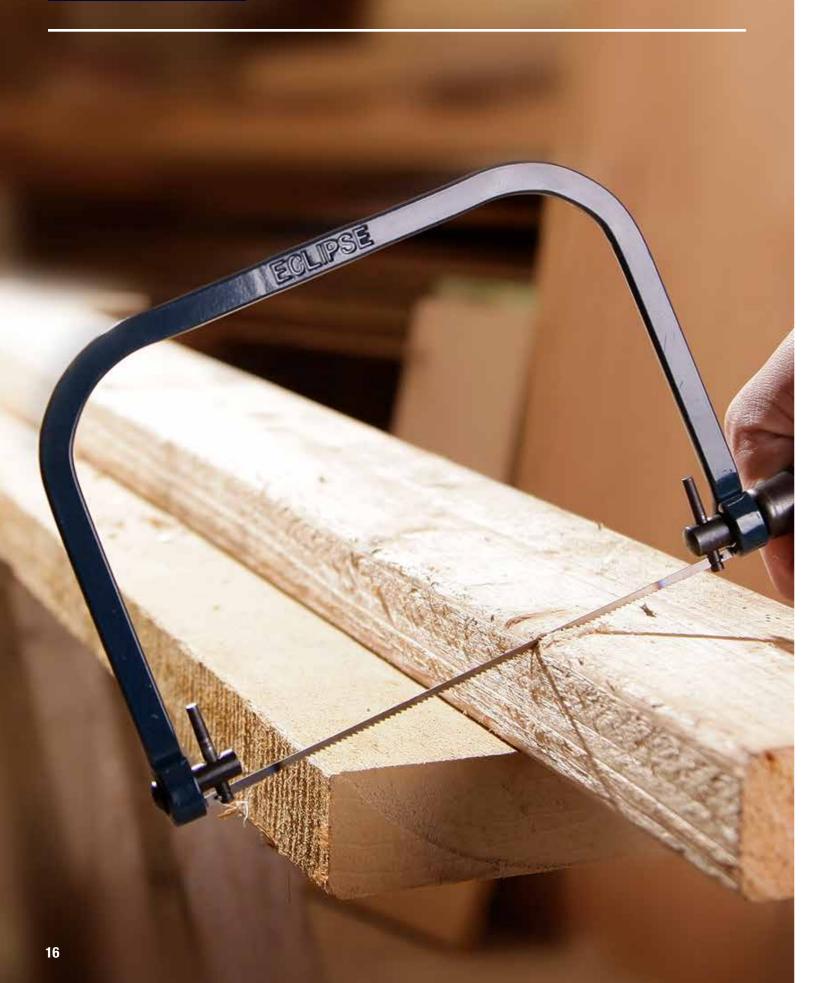
Power Blade Tooth Pitch and Cutting Speed Selection Guide

Workpiece Material	Speed Strokes/Min	mm inch	<13 < ¹ / ₂	<13 < ¹ / ₂	25 1	50 2	75 3	100 4	125 5
Magnesium	140-160		14						
Aluminium	100-160			10	6				
Free Machining Low Carbon Steel	140-160						4		
Brass	120-150		14						
Copper	90-120				10				
Mild Steel	110-150				Ė	6			
Low & Medium Carbon Steels	90-160					•			
Structural Steels	100-125							4	
High Carbon Steels	50-100			4					
Bronze	100-120		'	•					
Tool Steels	60-80								
Die Steels	50-75			1	0				
Alloy Steels	45-95						_		
Copper Alloys	70-120					6			
Malleable Cast Irons	50-90								
Titanium Alloys	50-70							4	
Grey Cast Irons	70-100								
High Temperature Alloys (Inconel, Nimonic, Hastelloy, Incoloy, Waspaloy	35-75		1	0	6				
Nickel Alloys (Monel, Duranickel)	30-60						4		









Metal Cutting Small Saw Blades

Small Saw Blades Range

A comprehensive range of blades for use in small saw frames, for cutting a wide range of materials including metals, wood and composites in various profiles.

Small Saw Blades				
Part No.	Description	Length	Teeth per 25mm	Blades in Pack
71-132R	Junior blades	150mm (6")	32	10
71-114R	Junior-wood	150mm (6")	14	10
71-230R	Padsaw blades			
	- wood	254mm (10")	10	1
	- metal	203mm (8")	24	1
71-CP7R	Coping Saw blades	165mm (6½")	14	10
71-CP24R	Coping Saw blades	165mm (6½")	24	10
71-FS5R	Fretsaw blades	125mm (5")	18	10
FS32	Fretsaw blades	125mm (5")	32	100
FS22	Fretsaw blades	125mm (5")	22	100
FS18	Fretsaw blades	125mm (5")	18	100
FS16	Fretsaw blades	125mm (5")	16	100
PS80	Piercing Saw Blades	125mm (5")	80	100
PS60	Piercing Saw Blades	125mm (5")	60	100
PS52	Piercing Saw Blades	125mm (5")	52	100
PS44	Piercing Saw Blades	125mm (5")	44	100
PS32	Piercing Saw Blades	125mm (5")	32	100
73-66SR	GP saw spare blade	375mm (15 ³ / ₄ ")	10	1







Metal Cutting Saw Frames

A choice of hacksaw frames designed for the professional user for cutting a wide range of metals and other materials, including the 70-24TR high tension saw frame with a quick blade change mechanism.

70-24TR High Tension Professional Saw Frame Aluminium frame is lightweight, strong and durable resulting in less fatigue during prolonged use It can maintain blade tension up to 200 Kg force to ensure accurate and straight cutting performance Features a quick blade change mechanism to save time in the workshop Alternative 45° blade mounting for flush cutting Supplied with an Eclipse shatterproof bimetal 24TPI blade.



150mm (6")

70-20TR/20TND Saw Frames

• The original 70-20TR

70-24TR

 Strong, tubular frame complete with a die cast handle for greater comfort and control when sawing

410mm (16")

- Maintains optimum blade tension to ensure accurate and straight cutting performance
- Supplied with an Eclipse shatterproof bimetal 24TPI blade, suitable for cutting most metals and plastics
- Available in packs of 5 or 20.



70-23TR Pro-Plus Hacksaw

• Box frame for extra strength and rigidity, ideal for working with a wide range of metal sections and tubing

4.0

- Comes fitted with a 24TPI Predator Bimetal Blade
- Features an ergonomic diecast handle which is comfortable to hold and easy to keep clean, especially in greasy



400mm (15³/₄") 25mm (10")

Alternative saw frames offering great value for money suitable for cutting a wide range of metals and other materials.



Lightweight and strong mild steel box section frame Die cast handle for strong grip Supplied with an Eclipse shatterproof bimetal 24TPI blade.

Pack Qty

Box Weight

16TND Saw Frame

- · A lightweight, economical hacksaw frame
- Strong, box section tubular steel frame
- Comfortable and durable cast aluminium handle
- Extra long location pin gives increased security of the tensioning bit
- Supplied with an Eclipse shatterproof bimetal 18TPI blade.



70-400R/400ND Saw Frame

Part No.

• Tubular steel frame and comfort grip plastic handle

443mm (17³/₈") 132mm (5¹/₄") 10

• Supplied with an Eclipse flexible silicon steel blade.



20 www.eclipse-tools.co.uk 21

3.81kg



Metal Cutting

Saw Frames

Metal Cutting Specialist Saw Frames

Junior hacksaw frames available with a choice of handle types for wood and metal cutting, pad saws for cutting in restricted areas and general purpose saws for wood and plastic cutting. The 15TND is ideal for use in awkward or restricted areas.

15TND Mini Saw Frame

- . Mini hacksaw frame ideal for use in awkward or restricted areas
- Strong aluminium frame for extra durability.
- Easy blade changing mechanism without the need for extra tools
- Blade length can be changed to enable 80% of the blade to be used increasing cutting efficiency
- Ergonomic soft grip handle with a thumb grip
- Supplied with an Eclipse shatterproof bimetal 24TPI blade.



Part No.	Length	Height	Pack Qty	Box Weigh
15TND	320mm (12 ⁵ / ₈ ")	55mm (2 ¹ / ₁₆ ")	12	2.8kg

70-675R Saw Frame

- Junior hacksaw with plastic moulded pistol grip comfort handle, steel frame and Eclipse blade
- Blade tensioning device incorporated in the handle
- Supplied with Eclipse metal cutting blade.



72-66XR General Purpose Saw

- · General purpose saw for cutting through wood, plastics and soft metals (such as nails)
- Polyester coated blade and diecast handle
- . Blade has 9 preset positions for versatility whilst cutting in awkward or confined areas.



70-14JR Saw Frame

• Junior Hacksaw with a powder coated steel frame and Eclipse metal cutting blade Box Weight 70-14JR 260mm (10¹/₂") 67mm (2⁵/₈") 1.7kg

70-CP1R Coping Saw

A range of specialist saw frames for cutting and shaping various

materials such as wood, bone, plastics and jewellery.

Padsaw for sawing in confined places

70-130R Padsaw

- Diecast handle supplied with 2 blades. one for wood and one for metal
- The handle can hold the blade in one of two positions for maximum flexibility in use
- Ideal for cutting out keyholes and letterboxes.

Coping saw for cutting and shaping

- in wood
- Comfortable wooden handle and steel frame
- Blades can be positioned at any angle to the frame
- Supplied with Eclipse 14tpi Coping Saw blade.



ı	Part No.	Length	Height	Pack Qty	Box Weight	
	70-CP1R	315mm (12 ³ / ₈ ")	130mm (5 ¹ / ₈ ")	5	1.50kg	7

70-CP1RSF Coping Saw

- Coping saw for cutting and shaping
- Soft-feel handle for extra comfort
- Steel frame
- Blades can be positioned at any angle to the frame
- Supplied with Eclipse 14tpi Coping Saw blade.



No.			Qty	Weight
70-CP1RSF	317mm (12 ³ / ₈ ")	317mm (12 ³ / ₈ ")	5	1.50kg

70-FS1R Fretsaw

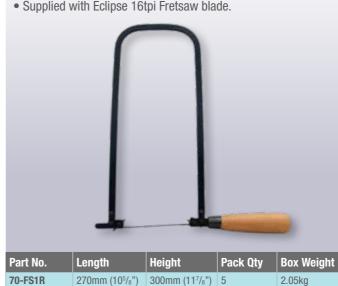
276mm

• Fretsaw for fine cutting work in thin materials such as wood, bone and plastics

Pack Box Qty Weig

- Ideal for professionals and hobbyists
- Comfortable wooden handle and steel frame
- Supplied with Eclipse 16tpi Fretsaw blade

110mm



PS51 Piercing Saw

- · Piercing saw for use in fine metal work such as jewellery
- · Comfortable wooden handle and steel frame
- Supplied with Eclipse 32tpi Piercing Saw blade.





Cutting Jigsaw Blades

Eclipse Predator Jigsaw blades have unrivalled cutting speed and life and can tackle almost all cutting tasks using a power jigsaw. The Universal "T" Shank type fits most leading brand Jigsaw machines. Each pack contains 5 blades.

Wood Cutting Blades										
Part No.	Cut	Cut Teeth TPI L		Length	Cut Thickness					
EPT101B	Fine Straight	2.7mm	10	100mm	Up to 30mm					
EPT101BR	Fine Precision	2.5mm Reverse	10	100mm	Up to 30mm					
EPT101D	Fine Straight	4.0 - 5.2mm P	6 - 5 P	100mm	Up to 50mm					
EPT111C	Fast Straight	3mm	8	100mm	Up to 50mm					
EPT119B	Fine Straight	1.9 - 2.3mm P	14 - 11 P	75mm	Up to 15mm					
EPT144D	T144D Fast Straight 4.0 - 5.2mm P 6 - 5 P		6 - 5 P	100mm	Up to 50mm					
EPT244D	Fast Curve	4.0 - 5.2mm P	6 - 5 P	100mm	Up to 50mm					
EPT301CD	Fine Straight	3.0mm	8	115mm	Up to 65mm					

Metal C	al Cutting Blades								
Part No. Cut		Teeth TPI		Length	Cut Thickness				
EPT118G	Fine Straight	0.7mm	32	75mm	Up to 1.5mm				
EPT118A	Fine Straight	1.1 - 1.5mm P	24 - 17 P	75mm	Up to 3mm				
EPT118B	Fine Straight	1.9 - 2.3mm P	14 - 11 P	75mm	2.5 - 6.0mm				
EPT318A	Fine Straight	1.2mm	21	132mm	Sheet Metal up to 3mm Metal Pipes up to 65mm				
EPT127D	Fast Straight	3.0mm	8	100mm	Aluminium up to 30mm Sheet Metal up to 15mm Metal Pipe up to 30mm				

Eclipse Jigsaw Blades are also available in combination sets containing a mix of blade sizes suitable for a variety of wood cutting or wood and metal cutting tasks

EPT-WM10 10 Piece Jigsaw Blade Set -**Wood & Metal Cutting**

Part No.	uty	Cut	IPI	Materiai	Cut Inickness
EPT101B	2	Fine Straight	10	Wood / Plastic	Up to 30mm
EPT101BR	2	Fine Precision	10	Wood / Laminate	Up to 30mm
EPT101D	1	Fine Straight	6 - 5 P	Wood / Laminate	Up to 50mm
EPT111C	1	Fast Straight	8	Wood	Up to 50mm
EPT144D	1	Fast Straight	6 - 5 P	Wood	Up to 50mm
EPT118A	1	Fine Straight	24 - 17 P	Metal	Up to 3mm
EPT118G	1	Fine Straight	32	Metal	Up to 1.5mm
EPT127D	1	Fast Straight	8	1) Metal 2) Aluminium	1) Up to 15mm 2) Up to 30mm

EPT-W10 10 Piece Jigsaw Blade Set -**Wood Cutting Blades**

Part No.	Qty	Cut	TPI	Material	Cut Thickness
EPT101B	2	Fine Straight	10	Wood / Plastic	Up to 30mm
EPT101BR	2	Fine Precision	10	Wood / Laminate	Up to 30mm
EPT101D	2	Fine Straight	6 - 5 P	Wood / Laminate	Up to 50mm
EPT111C	2	Fast Straight	8	Wood	Up to 50mm
EPT144D	1	Fast Straight	6 - 5 P	Wood	Up to 50mm
EPT244D	1	Fast Curve	6 - 5 P	Wood	Up to 50mm

P = Progressive Teeth





Cutting

Reciprocating Saw Blades

Eclipse Predator Reciprocating Saw Blades.

Outstanding cutting performance to meet the needs of the most demanding professional. All blades have a Universal fitting to fit most popular reciprocating saw machines. Each pack contains 5 pieces*.

*TC - Tungsten Carbide blade is only available in a 1 piece pack

Choosing the right blade...

HCS - High Carbon Steel

- Made from High Carbon Steel specially designed for wood cutting in terms of hardness and resistance.
- · Highly suitable for other soft materials such as laminated chipboards and soft plastics.



Bimetal

- High performance bimetal blades featuring an electron beam welded heavy duty bimetal construction.
- They combine a M42 HSS steel cutting edge containing 8% Cobalt for aggressive long lasting teeth welded to a flexible alloy spring steel backing.
- This ensures a virtually unbreakable blade, which stays sharper for longer providing superb cutting performance, wear resistance and safety.
- Highly suitable for cutting sheet metal, metal pipes, profiles as well as wood with nails, plastics and reinforced plastics
- · Include heavy duty blades for demolition work



TC - Tungsten Carbide

• Special blade with Tungsten Carbide tipped teeth designed to allow easy and fast cuts through construction materials such as brick, porous concrete and masonry.

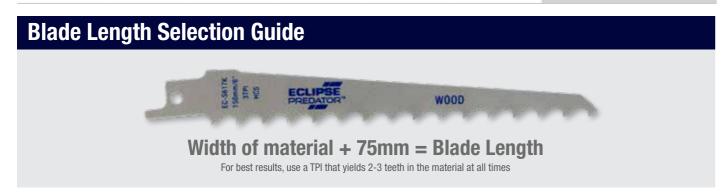




Cutting Reciprocating Saw Blades

WOOD&METAL

Teeth Per Inch Selection Guide 10/14 TPI 3 TPI 8 TPI 10 TPI 14 TPI 24 TPI 6 TPI 18 TPI Rough **Cut Quality** Smooth **Fast Cut Speed** Slow Wood Thick Metal 3-8mm Thin Metal 0.7-3mm





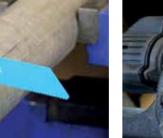






The Eclipse Predator Reciprocating Saw Blade Range features: bimetal blades for wood and metal, including heavy duty blades for demolition work, HCS blades for wood and a dedicated Tungsten Carbide blade for brick and masonry.





Bimetal Reciprocating Saw Blades: Metal Cutting

Bimetal Reciprocating Saw Blades: Wood and Metal, Nail Embedded Wood, Plastic and Reinforced Plastics

Bimetal Reciprocating Saw Blades - Metal Cutting

Part No.	Size (mm)	TPI	Application	
EC-S922BF	150 x 19 x 0.9	14	Thick sheet metal (3-8mm), solid profiles & pipes (Ø 10-100mm).	1 CLUMBE MEN.
EC-S922EF	150 x 19 x 0.9	18	Medium sheet metal (1.5-4mm), pipes/profiles (Ø 5-100mm).	THE ECCUPATION MICH.
EC-S922AF	150 x 19 x 0.9	24	Thin sheet metal (0.7-3mm), fine pipes/profiles (Ø 5-100mm).	1 ECLIFFE MEA
EC-S1122BF	225 x 19 x 0.9	14	Thick sheet metal (3-8mm), solid profiles & pipes ($\emptyset > 175$ mm) flexible flush cut	
EC-S1122EF	225 x 19 x 0.9	18	Medium sheet metal (1.5-4mm), pipes/profiles ($\emptyset > 175$ mm) flexible flush cut	11 ECLIPTE NEIN

Bimetal Reciprocating Saw Blades - Wood and Metal, Nail Embedded Wood, Plastic and Reinforced Plastics

Part No.	Size (mm)	TPI	Application	
EC-S922HF	150 x 19 x 0.9	10	Wood with nails/metal (5-100mm), sheet metal, pipes, aluminium profiles (3-12mm) pallets.	1 11 teaming woodswith
EC-S1122HF	225 x 19 x 0.9	10	Pallet repair, wood with nails/metal (5-175mm), sheet metal, pipes, aluminium profiles (3-12mm)* flexible flush cutting.	•
EC-S1222VF	300 x 19 x 0.9	10 - 14 P	Wood with nails/metal(5-250mm),sheet metal, pipes, aluminium profiles (3-10mm) pallets. plastic profiles (dia 3 -250mm)* Flexible flush cut.	THE PERSONAL PROPERTY.
EC-S1111DF	225 x 19 x 1.25	6	Wood with nails/metal, chipboards (10-100mm) plastic profiles (Ø 5-175mm), plastics/glass fibre reinforced plastics, profiles (8-50mm).	1.1 ECCUPÉE. MODELMENT
EC-S1411DF	300 x 19 x 1.25	6	Wood with nails/metal, chipboards (10-250mm) aerated concrete (10-250mm), plastics/glass fibre reinforced plastics, profiles (5-60mm).	



CuttingReciprocating Saw Blades



Bimetal Reciprocating Saw Blades

Demolition, Wood & Metal, Nail Embedded Wood, Plastic, Reinforced Plastics



HCS Reciprocating Saw Blades

Wood, Composition Materials and Plastics



Tungsten Carbide Reciprocating Saw Blades

Masonry and Bricks

Bimetal Reciprocating Saw Blades - Demolition, Wood & Metal, Nail Embedded Wood, Plastic, Reinforced Plastics

Part No.	Size (mm)	TPI	Application		
EC-S610DF •	150 x 22 x 1.6	6	Wood with nails/metal, chipboards (10-100mm) plastics/glassfibre reinforced plastics, wall cutouts: wood+metal (<75mm). *for rescue/ demolition work.	EL SCLUMENT MODEL METAL	
EC-S1110DF	225 x 22 x 1.6	6	Wood with nails/metal, chipboards (10-175mm) Plastics/glassfibre reinforced plastics, wall cutouts: wood+metal(<150mm). *for rescue/ demolition work.	FOOTAGE.	DEMOLITION

HCS Reciprocating Saw Blades - Wood, Composition Materials and Plastics Part No. Size (mm) TPI Application EC-S644D 150 x 19 x 1.25 6 Construction timber (6-100mm). Wooden panels (<75mm), chipboard, mdf (6-60mm), plywood, plastic (6-100mm), *especially for plunge cuts</td> EC-S1531L 240 x 19 x 1.5 5 Coarse, fast cuts in wood <=175mm (tree cutting and pruning)</td> EC-S2345X 200 x 19 x 1.5 6 - 10 P Construction timber (6-150mm). Chipboard, MDF (6-60mm), plywood, plastic (6-150mm), wooden panels (<175mm)</td>

Tungsten	Tungsten Carbide Reciprocating Saw Blades - Masonry and Bricks					
Part No.	Size (mm)	TPI	Application			
EC-S1543HM	240 x 23 x 1.5	2	For small bricks up to a material thickness of 150mm (Poroton, Fibre cement, Porous concrete, Red brick)			



EMFH4PS - Multi-Function Handle with Reciprocating Saw Blades Set

Our new Multi-Function Handle with Reciprocating Saw Blades Set is ideal for working in hard-to-reach spaces, and proves a useful back up alternative when your powered reciprocating machines are not an option.

- Quick release mechanism for rapid blade changing
- Ergonomic handle grip for comfort and control when cutting
- The blades have universal fittings compatible with most powered reciprocating saws

It comes with three interchangeable reciprocating blades for cutting:

Metal



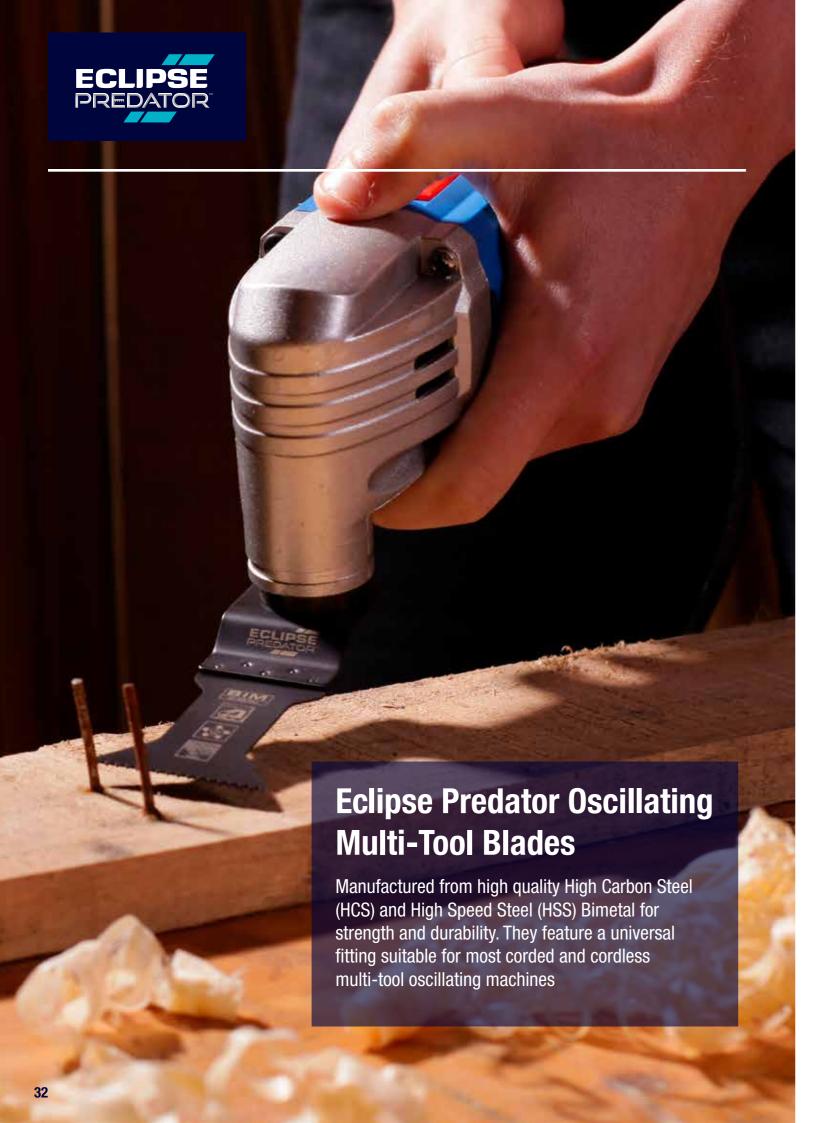
Part No.	Description	Pack Qty.
EMFH4PS	Multi-Function Handle with Reciprocating Saw Blade Set	5

EC-RSET8 - 8 Piece Reciprocating Saw Blade Set

Wood, Nail Embedded Wood, Metal and Plastics



oet contents.	GL CONTRAINS.						
Part No.	Size (mm)	TPI	Application	Qty			
EC-S1531L	240 x 19 x 1.5	5	Wood	2			
EC-S644D	150 x 19 x 1.25	6	Wood	2			
EC-S922HF	150 x 19 x 0.9	10	Wood/Metal	2			
EC-S922HF	150 x 19 x 0.9	18	Metal	2			



Cutting Oscillating Multi-Tool Blades

30 x 65mm **HCS Plunge Cut Oscillating Blade**

- Provides extended depth for plunge cuts up to 65mm
- Particularly good blade for hardwood applications
- · Universal fitment suitable for corded and cordless multi-tool oscillating machines.



Part No.	Description	Pack Qty.	Application
EC-HP3065WS	30 x 65mm HCS Plunge Cut Oscillating Blade	5 x single blades	Ideal for use on wood, plasterboard, and plastic

45 x 55mm HCS Plunge Cut **Oscillating Blade**

- Provides extended depth for plunge cuts up to 55mm
- Particularly good blade for hardwood applications
- · Universal fitment suitable for corded and cordless multi-tool oscillating machines.



Part No.	Description	Pack Qty.	Application
EC-HP4555WS	45 x 55mm HCS Plunge Cut Oscillating Blade	5 x single blades	Ideal for use on wood, plasterboard, and plastic

34mm Carbide Teeth Plunge Cut Oscillating Blade

- Provides extended depth for plunge cuts up to 40mm
- Universal fitment suitable for corded and cordless multi-tool oscillating machines.



Part No.	Description	Pack Qty.	Application
EC-CP3440WM	34mm Carbide Teeth Plunge Cut Oscillating Blade	1 x single blade	Carbide teeth for cutting rebar, nails, screws, stainless steel bolts, galvanised pipe, hardwood, plaster, cement board, fibre board, sheet metal, slate, and ceramic tile



CuttingOscillating Multi-Tool Blades

86mm Bimetal Convex Segment Saw Blade

- Bimetal material for increased cutting life
- Universal fitment suitable for corded and cordless multi-tool oscillating machines.





Part No.	rt No. Description		Application
EC-BM86SEG	86mm Bimetal Convex Segment Saw Blade	3	Ideal for perfect flush cuts in nails, plastics, fiberglass, non-ferrous materials, and sheet metal up to 1mm

68mm HCS Standard Tooth Oscillating Blade

- High Carbon Steel blade for durability and wear resistance
- · Excellent choice for large cutting areas
- Universal fitment suitable for corded and cordless multi-tool oscillating machines.





Part No.	Description	Pack Qty.	Application
EC-MF6840WS	40 x 68mm HCS Standard Tooth Oscillating Blade	5 x single blades	Ideal for flush cuts on wood, plasterboard, and plastic

45mm x 55mm Bimetal Plunge Cut Oscillating Blade

- Step-down flush cut design allows the operator to lay the blade flat on guide surface for a controlled perpendicular cut
- Universal fitment suitable for corded and cordless.



Part No.	Description	Pack Qty.	Application
EC-MB4555WM	86mm Carbide Grit Convex Saw Blade		Ideal for plunge and flush cuts in sheet metal, fibreglass, drywall, plastics, wood, and nail-embedded wood

68mm Wide Flare Shank Japanese Tooth Blades

- High Carbon Steel flush cutting Multi-Tool Blade for wood and plastic
- Ideal for cutting large areas
- Japanese Tooth Format for fast precise cutting of wood, timber overlay, flooring and plastics as well as plasterboard and drywall
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-MF6840WJ	68mm Japanese Tooth Oscillating Multi-tool Blade		Particularly good for plumbing, floor-laying, window fitting, building and construction, decking, dry-lining and many other trades

86mm High Carbon Steel (HCS) Convex Blade

- High Carbon Steel blade
- · Durable and wear resistant
- For easy plunge cuts into material at any spot
- Suitable for 3mm grout line
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-MF86WC	86mm HCS Oscillating Multi-tool Blade	10 x single blades	Ideal for flush cuts and cut outs in non-ferrous metals, hardwood and particle board

86mm Carbide Grit Convex Blade

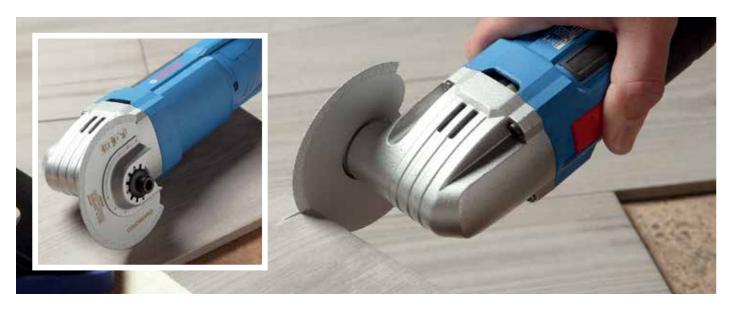
- Semi-circular High Carbon Steel convex blade with a tough Carbide Grit 30 edge
- · Highly durable and wear resistant
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-CG86SEG	86mm Carbide Grit Convex Saw Blade	10 x single blades	Ideal for routing standard width grout joints and forming grooves in porous concrete



CuttingOscillating Multi-Tool Blades



91mm Diamond Grit Convex Saw Blade

- A semi-circular convex blade with a Diamond Grit coated edge
- Diamond Grit outlasts Carbide Grit by 2 to 1 in grout removal
- Ideal for grout removal, suitable for a 3mm grout line
- May also be used for making small cut outs in some ceramic tiles
- · Extremely wear resistant
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-DG91SEG	91mm Diamond Grit Convex Saw Blade	10 x single blades	Ideal for grout removal and can be used for making small cut outs in some ceramic tiles

80mm Triangular Carbide Rasp

- Triangular shaped blades coated with Carbide grit
- Extremely wear resistant
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-CG80TR	80mm Oscillating Multi-tool Triangular Carbide Rasp	10 x single blades	Ideal for coarse sanding of filler, tile adhesive, concrete, stone and wood

34mm Bimetal Blades

- Flush cutting Bimetal Multi-tool Blade
- Bimetal teeth offset high cutting speed
- Extremely hard-wearing and robust
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-MB3440WM	Oscillating Multi-tool 34mm Bimetal Blade	10 x packs of 5 blades	For nail-embedded wood, fibreglass, PVC, Copper piping, metal mesh and sheet metal

34mm Japanese Tooth Blades

- High Carbon Steel flush cutting Multi-tool Blades for wood and plastic
- Ideal for cutting large areas
- Japanese Tooth Format for fast precise cutting of wood, timber verlay, flooring and plastics as well as plasterboard and drywall
- Universal fitting compatible with most corded and cordless Oscillating Multi-tool machines.



Part No.	Description	Pack Qty.	Application
EC-MF3440WJ	34mm Japanese Tooth Oscillating Multi-tool Blade	10 x packs of 5 blades	Particularly good for plumbing, floor-laying, window fitting, building and construction, decking, dry-lining and many other trades

34mm Flush Cutting Oscillating Multi-Tool Blade

- · Pack of 5 blades
- Suitable for cutting wood, plasterboard and plastic.



Part No.	Description	Qty	Application
EC-MF3440WS	34mm HCS Blade	5	Aggressive teeth, ideal for flush and plunge cuts in wood, plasterboard and plastic



CuttingOscillating Multi-Tool Blade Sets

4 Piece Oscillating Blade Set with Triangular Rasp

4 piece set of oscillating blades with universal fitments suitable for corded and cordless multi-tool oscillating machines









EC-M1101SET - CONTENTS							
Description	Blade type	Cutting Depth	Qty	Application			
34mm wide HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic			
80mm Carbide Grit Triangular Rasp	Standard tooth	80mm	1	Wood, tile adhesive, stone, & concrete			
86mm HCS Segment Blade	Japanese tooth	86mm	1	Wood & Plastic			
51mm HCS Scraper Blade	Standard tooth	51mm	1	Paint & lacquer			

4 Piece Oscillating Blade Set with 34mm Bimetal Blade

4 piece set of oscillating blades with universal fitments suitable for corded and cordless multi-tool oscillating machines









EC-M1102SET - CONTENTS								
Description	Blade type	Cutting Depth	Qty	Application				
34mm HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic				
34mm Bimetal Blade	Standard tooth	34mm	1	Metal, Plastic, Wood & Nails				
86mm HCS Segment Blade	Japanese tooth	86mm	1	Wood & Plastic				
51mm HCS Scraper Blade	Standard tooth	51mm	1	Paint & lacquer				

Oscillating Blades & Sanding Pad Set

Set of 3 oscillating blades with a triangular sanding pad and 3 triangular sanding papers. Blades carry universal fitments suitable for corded and cordless multi-tool oscillating machines









EC-M1103SET - CONTENTS							
Description	Blade type	Cutting Depth	Qty	Application			
34mm HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic			
80mm HCS Segment Blade	Standard tooth	80mm	1	Metal, Plastic, Wood & Nails			
64mm Carbide Grit Segment Blade	Japanese tooth	64mm	1	Wood & Plastic			
Triangular Sanding Pad			1				
Triangular Sanding Papers			3	Wood & Tile Adhesive			

Triangular Sanding Paper in Mixed Grades

Set of 20 triangular sanding papers in mixed grades, ideal for sanding wood and tile adhesive.



EC-M1105 SET - CONTENTS

6 x 60 Grit

8 x 120 Grit

6 x 240 Grit

7 Piece Oscillating Blade Wood & Metal Cutting Set

Contains blades suitable for cutting wood, chipboard, laminate, wood with nails, plasterboard, non-ferrous metals, fibreglass and plastics.





Merchandiser available.

EC-M7SET - CONTENTS	C-M7SET - CONTENTS							
Description	Blade type	Cutting Depth	Qty	Application				
34mm wide HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic				
34mm wide HCS blade	Standard tooth	40mm	1	Wood, Plastic				
68mm wide HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic				
68mm wide HCS blade	Standard tooth	40mm	1	Wood, Plastic				
34mm wide	Bimetal blade	40mm	1	Metal, Wood/Nails, Wood, Plastic				
45mm wide	Bimetal blade	55mm	1	Metal, Wood/Nails, Wood, Plastic				
86mm wide HCS blade	Convex Segment saw blade		1	Wood, Plastic				

4 Piece Oscillating Blade Wood & Metal Cutting Set

Contains blades suitable for cutting wood, chipboard, laminate, wood with nails, plasterboard, non-ferrous metals, fibreglass and plastics.



EC-M4SET - CONTENTS							
Description	Blade type	Cutting Depth	Qty	Application			
34mm wide HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic			
34mm wide HCS blade	Standard tooth	40mm	1	Wood, Plastic			
68mm wide HCS blade	Japanese tooth	40mm	1	Wood, Plasterboard, Plastic			
34mm wide	Bimetal blade	40mm	1	Metal, Wood/Nails, Wood, Plastic			



Cutting Abrasive Wheels

Our new range of Abrasive Wheels offers cut off wheels, chop saw wheels and depressed centre grinding wheels in a variety of different sizes.

Made to the highest quality and safety standards, they are fully compliant with EN12413 and ANSI B7.1 standards.

As with all power tool accessories it's important to ensure that you choose the right abrasive wheel for the material being treated and that the wheel is rated for the speed of the tool.



Part No.	Size (mm)	Size (in)	Specification Mark (Grain, Hardness Bond)	Shape / type of wheel	Max Operating Speed	Application
A30T115	115 x 3.2 x 22.23	4½" x 1/8" x 7/8"	A30T-BF	T42	80 m/s Max RPM 13300	Stainless/Steel
A30T180	180 x 3.2 x 22.23	7" x ¹ / ₈ " x ⁷ / ₈ "	A30T-BF	T42	80 m/s Max RPM 8500	Stainless/Steel
A30T230	230 x 3.2 x 22.23	9" x ¹ / ₈ " x ⁷ / ₈ "	A30T-BF	T42	80 m/s Max RPM 6650	Stainless/Steel
A30S3051	305 x 3 x 25.4	12" x ¹ / ₈ " x 1"	A30S-BF	T41	80 m/s Max RPM 5100	Steel
A30S3551	355 x 3 x 25.4	14" x ¹ / ₈ " x 1"	A30S-BF	T41	80 m/s Max RPM 4400	Steel
A30S405	405 x 3 x 25.4	16" x ¹ / ₈ " x 1"	A30S-BF	T41	80 m/s Max RPM 3850	Steel
A24S115	115 x 6 x 22.23	4½" x ¼" x ⁷ /8"	A24S-BF	T27	80 m/s Max RPM 13300	Steel
A24S125	125 x 6 x 22.23	5" x 1/4" x ⁷ /8"	A24S-BF	T27	80 m/s Max RPM 12250	Steel
A24S180	180 x 6 x 22.23	7" x 1/4" x ⁷ /8"	A24S-BF	T27	80 m/s Max RPM 8500	Steel
A24S230	230 x 6 x 22.23	9" x 1/4" x ⁷ /8"	A24S-BF	T27	80 m/s Max RPM 6650	Steel

Part No.	Description
A30T115	115mm x 3.2mm x 22.23mm Cut Off Wheel
A30T180	180mm x 3.2mm x 22.23mm Cut Off Wheel
A30T230	230mm x 3.2mm x 22.3mm Cut Off Wheel
A30S3051	305mm x 3mm x 25.4mm Chop Saw Wheel GF1
A30S3551	355mm x 3mm x 25.4mm Chop Saw Wheel GF1
A30S405	405mm x 3mm x 25.4mm Chop Saw Wheel
A24S115	115mm x 6mm x 22.23mm Depressed Centre Grinding Wheel
A24S125	125mm x 6mm x 22.23mm Depressed Centre Grinding Wheel
A24S180	180mm x 6mm x 22.23mm Depressed Centre Grinding Wheel
A24S230	230mm x 6mm x 22.23mm Depressed Centre Grinding Wheel



Cutting

HSS M2 Roll Forged Engineers Drills



HSS M2 Roll Forged Engineers Drills

Ideal for general use drilling applications, such as fixing holes, tapping and clearing, automotive maintenance, light engineering, workshops, plumbing and electrical applications.

- Wear-resistant high speed steel remains hard and durable when exposed to increased friction and heat during drilling
- · Precision ground for a fast, clean cut
- 3-flat shanks prevent any slipping in the chuck, and provide powerful high-torque transmission
- 135° split point design helps to centre the drill accurately and reduce wander for fast, powerful drilling
- Life rating 1 Suitable for drilling most woods, metals, and plastics.

Item code	Item Description	Qty. per bag	Length (mm)	Width (mm)	Height (mm)	Weight (kg)
			Ме	asurement	s when in pa	ackaging
EED764	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 7/64" / 2.78mm	10	95	40	3.28	0.0031
EED18	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 1/8" / 3.18mm	10	100	40	3.72	0.0037
EED964	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 9/64" / 3.57mm	10	105	45	4.08	0.0038
EED532	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 5/32" / 3.97mm	10	105	45	4.47	0.0039
EED1164	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 11/64" / 4.37mm	10	110	55	4.87	0.0048
EED316	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 3/16" / 4.76mm	10	115	60	5.27	0.0110
EED1364	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 13/64" / 5.2mm	10	125	70	5.70	0.0105
EED732	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 7/32" / 5.5mm	10	125	70	6.06	0.0100
EED1564	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 15/16" / 6mm	10	130	70	6.50	0.0156
EED14	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 1/4" / 6.35mm	10	135	70	6.85	0.0113
EED1764	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, ¹⁷ / ₆₄ " / 6.8mm	10	135	70	7.30	0.0163
EED932	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 9/32" / 7mm	5	145	50	7.50	0.0950
EED1964	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 19/64" / 7.5mm	5	145	50	8.00	0.1000
EED516	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 5/16" / 7.64mm	5	150	55	8.44	0.1000
EED2164	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 21/64" / 8.5mm	5	150	55	9.00	0.1100
EED1132	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 11/32" / 8.73mm	5	172	65	10.03	0.1300
EED38	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 3/8" / 9.5mm	5	172	65	10.03	0.1313
EED2564	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, ²⁵ / ₆₄ " / 10mm	5	172	65	10.50	0.1438
EED716	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 7/16" / 11mm	5	185	70	11.62	0.1417
EED12	HSS M2 Roll Forged Engineers Drills, 3-Flat Shank, 135° Split Point, 1/2" / 12.7mm	5	195	80	13.20	0.1150



Cutting Flat Wood Drill Bits

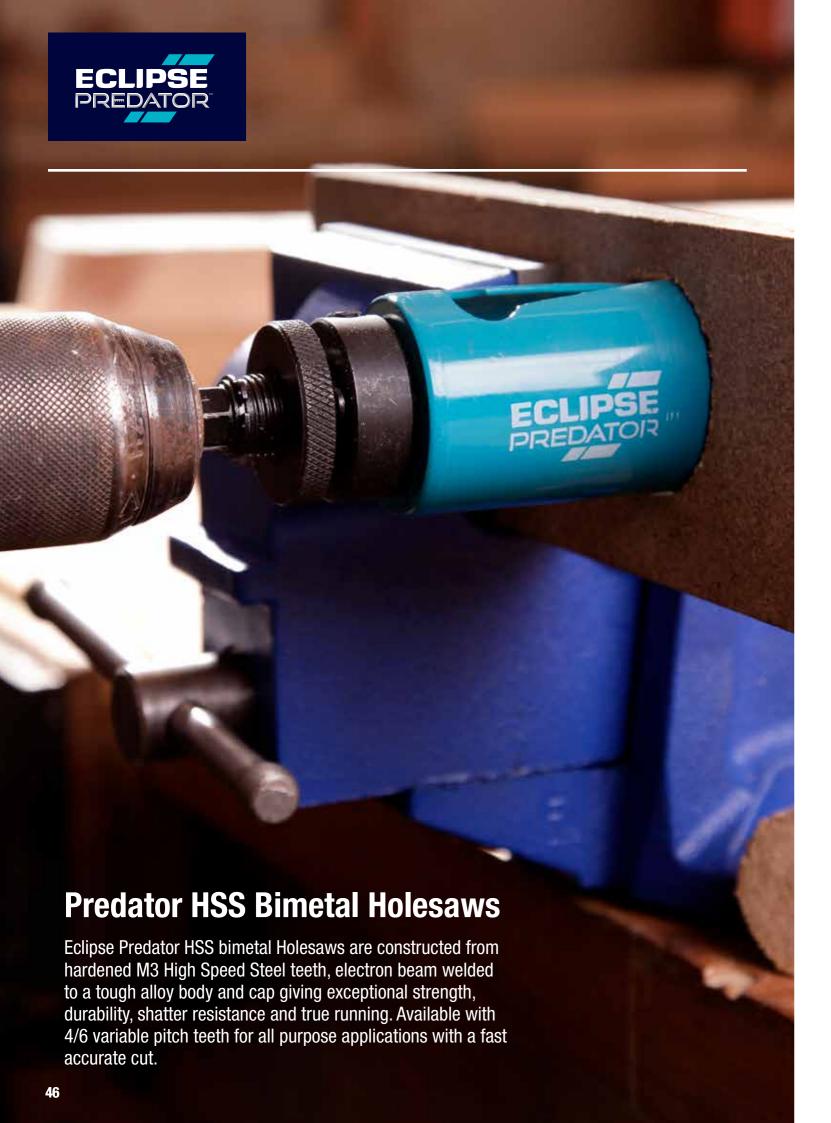
Eclipse Predator 8 Piece Flat Wood Drill Bit Set

- The set contains one each of 12mm/16mm/18mm 20mm/22mm/25mm/28mm & 32mm drill bits
- Featuring two chamfered outer cutting spurs and a centring point
- · Made from high carbon steel for strength and durability.





	FWDB8PS - CONTENTS							
	Blade Dimensions (W x L x T)	Shaft Dimensions	Hex Shank Size (A/F)	Hex Shank Length	Drill Bit Lengths			
12mm bit	12 x 31 x 2.6mm	7mm	6.3mm	33mm	152mm			
16mm bit	16 x 26 x 2.6 mm	7mm	6.3mm	33mm	152mm			
18mm bit	18 x 31 x 2.6 mm	9.5mm	6.3mm	33mm	152mm			
20mm bit	20 x 31 x 2.6 mm	9.5mm	6.3mm	33mm	152mm			
22mm bit	22 x 29 x 2.6 mm	9.5mm	6.3mm	33mm	152mm			
25mm bit	25 x 29 x 2.6 mm	10.5mm	6.3mm	33mm	152mm			
28mm bit	28 x 29 x 2.6 mm	10.5mm	6.3mm	33mm	152mm			
32mm bit	32 x 28 x 2.6 mm	10.5mm	6.3mm	33mm	152mm			



Cutting

Predator HSS Bimetal Holesaw Kits

EGPP-KL

9 Piece HSS Bimetal Holesaw General Purpose Kit

Set Con Holesav		DRILLING SPEEDS						
Part No.	Diameter	Mild Steel	Stainless Steel	Cast Iron	Brass	Alu	Wood	
EBVP-22	22mm (⁷ / ₈ ")	390	195	260	520	585	3000	
EBVP-29	29mm (1 ¹ / ₈ ")	300	150	200	400	450	2700	
EBVP-35	35mm (1 ³ / ₈ ")	250	125	165	330	375	2400	
EBVP-44	44mm (1 ³ / ₄ ")	195	95	130	260	295	2100	
EBVP-51	51mm (2")	170	85	115	230	255	2000	
EBVP-64	64mm (2 ¹ / ₂ ")	135	70	90	180	205	1800	





Part No.	Description	Shank	Screw Thread	Drill Chuck
E11-B	Hex Arbor for 14-30mm (9/16" - 13/16")	11mm (7/16") Hex	5/8"- 18	13mm (1/2")
E2-B	Hex Arbor for 32-152mm (1 ¹ / ₄ "- 6")	11mm (7/16") Hex	1/2"- 20	13mm (1/2")
	Extraction Spring			



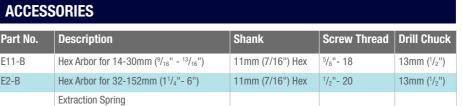
EEP-K

9 Piece HSS Bimetal Holesaw Electricians Kit

Set Co Holesa	ntents - ws	DRILLING SPEEDS						
Part No.	Diameter	Mild Steel	Stainless Steel	Cast Iron	Brass	Alu	Wood	
EBVP-16	16mm (5/8")	530	275	365	365	825	3000	
EBVP-20	20mm (25/32")	460	230	300	365	690	3000	
EBVP-25	25mm (1")	350	175	235	365	525	2700	
EBVP-32	32mm (1 ¹ / ₄ ")	275	140	180	365	410	2400	
EBVP-38	38mm (1 ¹ / ₂)	230	115	150	365	435	2400	
EBVP-51	51mm (2")	170	85	115	230	255	2000	











Cutting

Predator HSS Bimetal Holesaws

Recommended Cutting Speeds

Cutting

Eclipse Predator HSS Bimetal Holesaws

 Exceptional cutting performance on mild and stainless steel, cast iron, brass, bronze, aluminium, plastic and wood

• Individually packed in retail friendly blister packs



Eclipse	Predator HSS Bimetal Holesa	ws
Code	Product	Diameter
EBVP-14	14mm Predator HSS Bimetal Holesaw	14mm (⁹ / ₁₆ ")
EBVP-16	16mm Predator HSS Bimetal Holesaw	16mm (5/8")
EBVP-17	17mm Predator HSS Bimetal Holesaw	17mm (11/16")
EBVP-19	19mm Predator HSS Bimetal Holesaw	19mm (¾")
EBVP-20	20mm Predator HSS Bimetal Holesaw	20mm (25/32")
EBVP-21	21mm Predator HSS Bimetal Holesaw	21mm (13/16")
EBVP-22	22mm Predator HSS Bimetal Holesaw	22mm (7/8")
EBVP-24	24mm Predator HSS Bimetal Holesaw	24mm (15/16")
EBVP-25	25mm Predator HSS Bimetal Holesaw	25mm (1")
EBVP-27	27mm Predator HSS Bimetal Holesaw	27mm (1½6")
EBVP-29	29mm Predator HSS Bimetal Holesaw	29mm (11/8")
EBVP-30	30mm Predator HSS Bimetal Holesaw	30mm (1 ³ / ₁₆ ")
EBVP-32	32mm Predator HSS Bimetal Holesaw	32mm (11/4")
EBVP-33	33mm Predator HSS Bimetal Holesaw	33mm (15/16")
EBVP-35	35mm Predator HSS Bimetal Holesaw	35mm (1¾")
EBVP-37	37mm Predator HSS Bimetal Holesaw	37mm (1 ⁷ / ₁₆ ")
EBVP-38	38mm Predator HSS Bimetal Holesaw	38mm (1½")
EBVP-40	40mm Predator HSS Bimetal Holesaw	40mm (1 ⁹ / ₁₆ ")
EBVP-41	41mm Predator HSS Bimetal Holesaw	41mm (15/8")
EBVP-43	43mm Predator HSS Bimetal Holesaw	43mm (1 ¹¹ / ₁₆ ")
EBVP-44	44mm Predator HSS Bimetal Holesaw	44mm (13/4")
EBVP-46	46mm Predator HSS Bimetal Holesaw	46mm (1 ¹³ / ₁₆ ")
EBVP-48	48mm Predator HSS Bimetal Holesaw	48mm (17/8")
EBVP-51	51mm Predator HSS Bimetal Holesaw	51mm (2")
EBVP-52	52mm Predator HSS Bimetal Holesaw	52mm (2 ¹ / ₁₆ ")
EBVP-54	54mm Predator HSS Bimetal Holesaw	54mm (2½")
EBVP-55	55mm Predator HSS Bimetal Holesaw	55mm (2 ³ / ₁₆ ")
EBVP-57	57mm Predator HSS Bimetal Holesaw	57mm (2½")

Code	Product	Diameter
EBVP-59	59mm Predator HSS Bimetal Holesaw	59mm (2 ⁵ / ₁₆ ")
EBVP-60	60mm Predator HSS Bimetal Holesaw	60mm (23/8")
EBVP-64	64mm Predator HSS Bimetal Holesaw	64mm (2½")
EBVP-65	65mm Predator HSS Bimetal Holesaw	65mm (2 ⁹ / ₁₆ ")
EBVP-67	67mm Predator HSS Bimetal Holesaw	67mm (2 ⁵ / ₈ ")
EBVP-68	68mm Predator HSS Bimetal Holesaw	68mm (2 ¹¹ / ₁₆ ")
EBVP-70	70mm Predator HSS Bimetal Holesaw	70mm (2 ³ / ₄ ")
EBVP-73	73mm Predator HSS Bimetal Holesaw	73mm (2 ⁷ / ₈ ")
EBVP-76	76mm Predator HSS Bimetal Holesaw	76mm (3")
EBVP-79	79mm Predator HSS Bimetal Holesaw	79mm (3½")
EBVP-83	83mm Predator HSS Bimetal Holesaw	83mm (3 ¹ / ₄ ")
EBVP-86	86mm Predator HSS Bimetal Holesaw	86mm (3 ³ / ₈ ")
EBVP-89	89mm Predator HSS Bimetal Holesaw	89mm (3½")
EBVP-92	92mm Predator HSS Bimetal Holesaw	92mm (35/8")
EBVP-95	95mm Predator HSS Bimetal Holesaw	95mm (3 ³ / ₄ ")
EBVP-98	98mm Predator HSS Bimetal Holesaw	98mm (3 ⁷ / ₈ ")
EBVP-102	102mm Predator HSS Bimetal Holesaw	102mm (4")
EBVP-105	105mm Predator HSS Bimetal Holesaw	105mm (4½")
EBVP-108	108mm Predator HSS Bimetal Holesaw	108mm (4 ¹ / ₄ ")
EBVP-111	111mm Predator HSS Bimetal Holesaw	111mm (4 ³ / ₈ ")
EBVP-114	114mm Predator HSS Bimetal Holesaw	114mm (4½")
EBVP-121	121mm Predator HSS Bimetal Holesaw	121mm (4 ³ / ₄ ")
EBVP-127	127mm Predator HSS Bimetal Holesaw	127mm (5")
EBVP-140	140mm Predator HSS Bimetal Holesaw	140mm (5½")
EBVP-152	152mm Predator HSS Bimetal Holesaw	152mm (6")
E11-B	14-30mm Hex Arbor, 11mm Shank, ½" - 20 13mm (½") Drill Chuck	Screw Thread,
E2-B	32-152mm Hex Arbor, 11mm Shank, \(\frac{5}{8} \)" - 1 Drill Chuck 13mm (\(\frac{1}{2} \)")	18 Screw Thread,

Predator Holesaws Recommended Cutting Speeds. To achieve the best cutting performance it is important to select the correct drilling speed to suit the material being cut.

Product Code Retail Blister Packs	Diameter	Mild Steel	Tool and Stainless Steel	Cast Iron	Brass	Aluminium	Wood
EBVP-14	14mm (%16")	550 rpm	330 rpm	400 rpm	790 rpm	900 rpm	3000 rpm
EBVP-16	16mm (⁵ / ₈ ")	530 rpm	275 rpm	365 rpm	730 rpm	825 rpm	3000 rpm
EBVP-17	17mm (1½16")	500 rpm	250 rpm	330 rpm	665 rpm	750 rpm	3000 rpm
EBVP-19	19mm (³ / ₄ ")	460 rpm	230 rpm	300 rpm	600 rpm	690 rpm	3000 rpm
EBVP-20	20mm (2 ⁵ / ₃₂ ")	460 rpm	230 rpm	300 rpm	600 rpm	690 rpm	3000 rpm
EBVP-21	21mm (1 ³ / ₁₆ ")	425 rpm	210 rpm	280 rpm	560 rpm	630 rpm	3000 rpm
EBVP-22	22mm (⁷ / ₈ ")	390 rpm	195 rpm	260 rpm	520 rpm	585 rpm	3000 rpm
EBVP-24	24mm (1 ⁵ / ₁₆ ")	370 rpm	185 rpm	245 rpm	495 rpm	555 rpm	3000 rpm
EBVP-25	25mm (1")	350 rpm	175 rpm	235 rpm	470 rpm	525 rpm	2700 rpm
EBVP-27	27mm (1½16")	325 rpm	160 rpm	215 rpm	435 rpm	480 rpm	2700 rpm
EBVP-29	29mm (1½")	300 rpm	150 rpm	200 rpm	400 rpm	450 rpm	2700 rpm
EBVP-30	30mm (1 ³ / ₁₆ ")	285 rpm	145 rpm	190 rpm	380 rpm	425 rpm	2400 rpm
EBVP-32	32mm (1½")	275 rpm	140 rpm	180 rpm	360 rpm	410 rpm	2400 rpm
EBVP-33	33mm (1 ⁵ / ₁₆ ")	260 rpm	135 rpm	175 rpm	345 rpm	390 rpm	2400 rpm
EBVP-35	35mm (1 ³ / ₈ ")	250 rpm	125 rpm	165 rpm	330 rpm	375 rpm	2400 rpm
EBVP-37	37mm (1 ⁷ / ₁₆ ")	240 rpm	120 rpm	160 rpm	315 rpm	360 rpm	2400 rpm
EBVP-38	38mm (1½")	230 rpm	115 rpm	150 rpm	300 rpm	345 rpm	2400 rpm
EBVP-40	40mm (1 ⁹ / ₁₆ ")	220 rpm	110 rpm	145 rpm	290 rpm	330 rpm	2100 rpm
EBVP-41	41mm (15/8")	210 rpm	105 rpm	140 rpm	280 rpm	315 rpm	2100 rpm
EBVP-43	43mm (1 ¹¹ / ₁₆ ")	205 rpm	100 rpm	135 rpm	270 rpm	305 rpm	2100 rpm
EBVP-44	44mm (1 ³ / ₄ ")	195 rpm	95 rpm	130 rpm	260 rpm	295 rpm	2100 rpm
EBVP-46	46mm (11 ³ / ₁₆ ")	190 rpm	95 rpm	125 rpm	250 rpm	285 rpm	2100 rpm
EBVP-48	48mm (1 ⁷ / ₈ ")	180 rpm	90 rpm	120 rpm	240 rpm	270 rpm	2100 rpm
EBVP-51	51mm (2")	170 rpm	85 rpm	115 rpm	230 rpm	255 rpm	2000 rpm
EBVP-52	52mm (2 ¹ / ₁₆ ")	165 rpm	80 rpm	110 rpm	220 rpm	245 rpm	2000 rpm
EBVP-54	54mm (21/8")	160 rpm	80 rpm	105 rpm	210 rpm	240 rpm	2000 rpm
EBVP-55	55mm (2 ³ / ₁₆ ")	150 rpm	75 rpm	100 rpm	200 rpm	230 rpm	2000 rpm
EBVP-57	57mm (2 ¹ / ₄ ")	150 rpm	75 rpm	100 rpm	200 rpm	230 rpm	2000 rpm
EBVP-59	59mm (2 ⁵ / ₁₆ ")	145 rpm	75 rpm	100 rpm	195 rpm	225 rpm	2000 rpm
EBVP-60	60mm (2 ³ / ₈ ")	140 rpm	70 rpm	95 rpm	190 rpm	220 rpm	2000 rpm
EBVP-64	64mm (2½")	135 rpm	70 rpm	90 rpm	180 rpm	205 rpm	1800 rpm
EBVP-65	65mm (2 ⁹ / ₁₆ ")	130 rpm	65 rpm	85 rpm	175 rpm	200 rpm	1800 rpm
EBVP-67	67mm (25/8")	130 rpm	65 rpm	85 rpm	170 rpm	195 rpm	1800 rpm
EBVP-68	68mm (2 ¹¹ / ₁₆ ")	130 rpm	65 rpm	85 rpm	165 rpm	190 rpm	1800 rpm
EBVP-70	70mm (2 ³ / ₄ ")	125 rpm	60 rpm	80 rpm	160 rpm	185 rpm	1800 rpm
EBVP-73	73mm (2 ⁷ / ₈ ")	120 rpm	60 rpm	80 rpm	160 rpm	180 rpm	1800 rpm
EBVP-76	76mm (278)	115 rpm	55 rpm	75 rpm	150 rpm	170 rpm	1500 rpm
EBVP-79	79mm (3½")	110 rpm	55 rpm	70 rpm	145 rpm	165 rpm	1500 rpm
EBVP-83	83mm (3 ¹ / ₄ ")	105 rpm	50 rpm	70 rpm	140 rpm	155 rpm	1500 rpm
EBVP-86	86mm (3 ³ / ₈ ")	100 rpm	50 rpm	65 rpm	130 rpm	150 rpm	1200 rpm
EBVP-89	89mm (3½")	95 rpm	45 rpm	60 rpm	125 rpm	145 rpm	1200 rpm
EBVP-92	92mm (35/8")	95 rpm	45 rpm	60 rpm	120 rpm	140 rpm	1200 rpm
EBVP-95	95mm (3 ³ / ₄ ")	90 rpm	45 rpm	60 rpm	120 rpm	135 rpm	1200 rpm
EBVP-98	98mm (3 ⁷ / ₈ ")	90 rpm	45 rpm	60 rpm	115 rpm	130 rpm	1200 rpm
EBVP-102	102mm (4")	85 rpm	40 rpm	55 rpm	115 rpm	125 rpm	1000 rpm
EBVP-105							1000 rpm
EBVP-108	105mm (4½") 108mm (4½")	85 rpm 80 rpm	40 rpm 40 rpm	55 rpm 55 rpm	110 rpm 110 rpm	120 rpm 115 rpm	900 rpm
EBVP-111	1 1	-	-			-	
EBVP-111	111mm (4 ³ / ₈ ")	80 rpm	40 rpm	50 rpm	100 rpm	110 rpm	900 rpm
	114mm (4½")	75 rpm	35 rpm	50 rpm	100 rpm	105 rpm	900 rpm
EBVP-121	121mm (4 ³ / ₄ ")	70 rpm	35 rpm	45 rpm	90 rpm	95 rpm	900 rpm
EBVP-127	127mm (5")	65 rpm	30 rpm	40 rpm	85 rpm	90 rpm	900 rpm
EBVP-140	140mm (5½")	60 rpm	30 rpm	35 rpm	80 rpm	85 rpm	800 rpm
EBVP-152	152mm (6")	55 rpm	25 rpm	35 rpm	75 rpm	80 rpm	800 rpm



Cutting Arbors and Accessories

A comprehensive range of Arbors for use with Eclipse and other branded Holesaws.



Drill Chuck

Part No. E2,E2-B















Vices

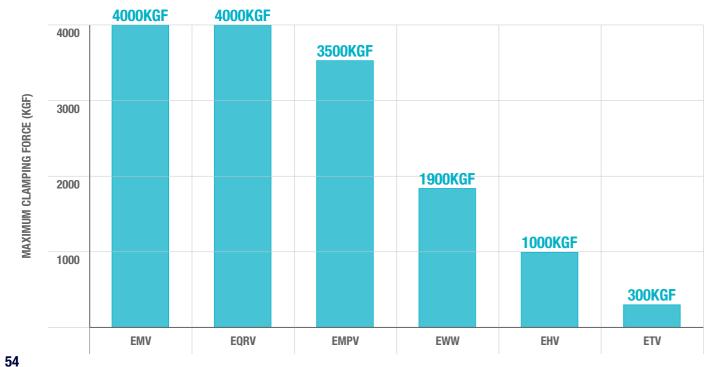
EMV Mechanics' Vices

High quality cast iron Vices capable of generating up to 4000 Kgf clamping force for general metal working applications.



EMV Mech	EMV Mechanics' Vices							
Part No.	Jaw Width	Throat Depth	Opening	Clamping Force (Max)	Net Weight	Qty per Pallet		
EMV-1	75mm (3")	48mm	82mm	1500kgf	4.8kg	144		
EMV-3	100mm (4")	63mm	109mm	2000kgf	9.3kg	90		
EMV-5	125mm (5")	73mm	136mm	2500kgf	15.8kg	40		
EMV-6	150mm (6")	86mm	168mm	3000kgf	24.2kg	36		
EMV-8	200mm (8")	103mm	208mm	4000kgf	38.1kg	24		

Vices - Maximum Clamping Forces



EMVSB Swivel Bases

- Includes three mount holes for attaching to a workbench
- For use with Eclipse Mechanics' Vices.



Part No.	Size	For use with:	Pack Qty
EMVSB-1	Swivel Base for 75mm (3") Vice	EMV-1	10
EMVSB-3	Swivel Base for 100mm (4") Vice	EMV-3	10
EMVSB-5	Swivel Base for 128mm (5") Vice	EMV-5	10
EMVSB-6	Swivel Base for 150mm (6") Vice	EMV-6	8
EMVSB-8	Swivel Base for 200mm (8") Vice	EMV-8	8

EFG Fibre Grips

- A range of high quality fibre grips for use with Eclipse Mechanics' Vices
- Prevents damage to workpieces with soft or polished surfaces.
- Supplied in pairs.



Part No.	Size	For use with	Pack Qty
EFG1	75mm (3")	EMV-1	10
EFG3	100mm (4")	EMV-3	10
EFG5	128mm (5")	EMV-5	10
EFG6	150mm (6")	EMV-6	10
EFG8	200mm (8")	EMV-8	10

EMV-JPS Spare Jaw plates

- Replacement hardened steel jaw plates with fine knurl grip pattern to fit EMV series vices
- Supplied as a pair with 4 screws for easy fitting.



Part No.	Description
EMV-1JPS	Spare jaw plates and screws for EMV-1
EMV-3JPS	Spare jaw plates and screws for EMV-3
EMV-5JPS	Spare jaw plates and screws for EMV-5
EMV-6JPS	Spare jaw plates and screws for EMV-6
EMV-8JPS	Spare jaw plates and screws for EMV-8

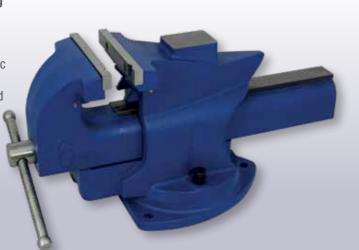


Vices

Quick Release Mechanics' Vice

High quality specialist Cast Iron Mechanics' Vices with quick release features and multi-purpose vices for flexible working

- Strong and durable precision cast iron body with hardened steel jaw plates
- Up to 4000kg of clamping force is achievable for medium to heavy duty metalworking and pipe jaws are included for specific
- Quick release lever mechanism ensures the vice can be opened and closed without using the main screw allowing rapid movement of the slide
- Allows for workpieces to be quickly interchanged saving time in the workshop
- Includes a convenient anvil at the rear of the body for beating and hammering workpieces
- 360° swivel rotation and a 3 lug heavy duty reinforced base
- Available in 4" 5", 6" and 8" Jaw widths.



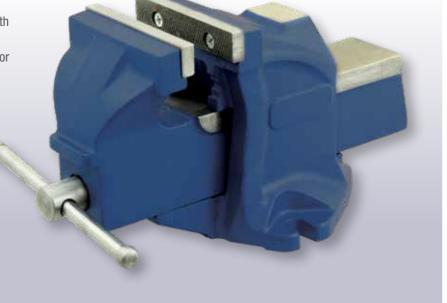
Part No.	Jaw Width	Throat Depth	Opening	Clamping Force (Max)	Net Weight	Qty per Pallet
EQRV-4°	100mm (4")	71mm	152mm	2000kgf	13.1kg	56
EQRV-5	125mm (5")	77mm	178mm	2500kgf	17.8kg	30
EQRV-6	150mm (6")	84mm	203mm	3000kgf	23.0kg	24
EQRV-8	200mm (8")	92mm	254mm	4000kgf	33.0kg	18

EHV-3 **4" Pipe Jaw Workshop Vice**

56

Compact Cast Iron workshop vice for medium duty working with built in pipe jaws.

- Strong and durable precision cast iron body with hardened steel jaw plates
- Up to 1000kg of clamping force is achievable for medium duty working
- Pipe jaws are included for specific pipe work.

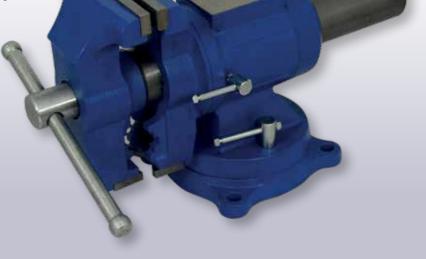


Part No.	Jaw Width	Throat Depth	Opening	Clamping Force (Max)	Net Weight	Qty per Pallet
EHV-3	100mm (4")	60mm	100mm	1000Kgf	7.6kg	105

EMPV-5 **5" Multi-Purpose Vice**

- Strong and durable precision cast iron body with hardened steel jaw plates
- Up to 3500kg of clamping force is achievable for medium to heavy duty metal and wood working
- Pipe jaws are included for specific pipe work
- The moving body is capable of rotating 360° and a 360° swivel base for flexible working
- Includes a convenient anvil at the rear of the body for beating and hammering workpieces.





Part No.	Jaw Width	Throat Depth	Opening	Clamping Force (Max)	Net Weight	Qty per Pallet
EMPV-5	125mm (5")	67mm	125mm	3500kgf	15.0kg	40

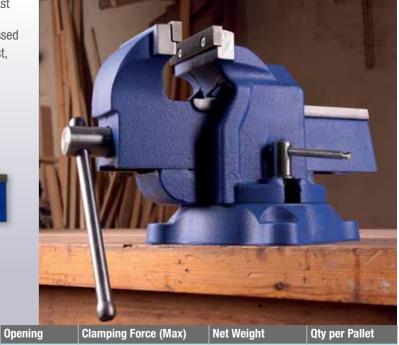
EBV-4

4" Bench Vice with 360° Swivel Base

- Body and sliding jaw manufactured from high quality cast iron to provide excellent shock absorption
- Tommy bar will bend before the vice becomes overstressed
- The slide is precision milled to a high tolerance for a fast, smooth operation
- Includes a 4 mount 360° Swivel Base.



Jaw Width



Part No. Throat Depth 101mm (4") 66mm 122mm 1500Kgf 15.35kg



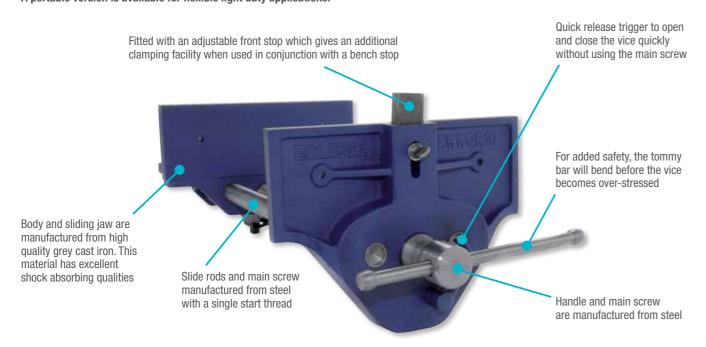
Vices

Workholding Solutions

Vices

EWWQR Quick Release Woodworking Vices

High quality Cast Iron vices for general woodworking applications. Available in quick release and plain screw options. A portable version is available for flexible light duty applications.



EWWQR Quick Release Woodworking Vices							
Part No.	Jaw Width	Throat Depth	Opening	Clamping Force (Max)	Net Weight	Qty per Pallet	
EWWQR7	178mm (7")	90mm	202mm	1900Kgf	9.4kg	60	
EWWQR9	230mm (9")	106mm	260mm	1900Kgf	15.5kg	32	

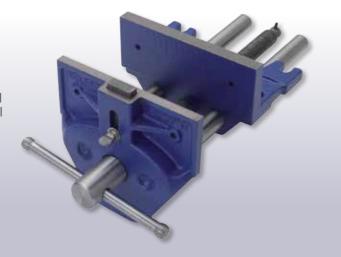
EWWPS Plain Screw Woodworking Vices

Plain screw mechanism works through a separate unbreakable nut housed beneath the body seating, to ensure the constant alignment of the screw mechanism

- Precision machined grey cast iron body and front to ensure a smooth, parallel action
- Fitted with an adjustable front stop, or dog, that gives an additional clamping facility when used with a bench stop, to provide a normal vice and a tail vice in one tool
- To increase safety, the fused tommy bar will bend before the vice can become over-stressed
- Up to 1900Kgf clamping force is achievable

58

• Ideal for holding large pieces of wood for cutting and gluing.

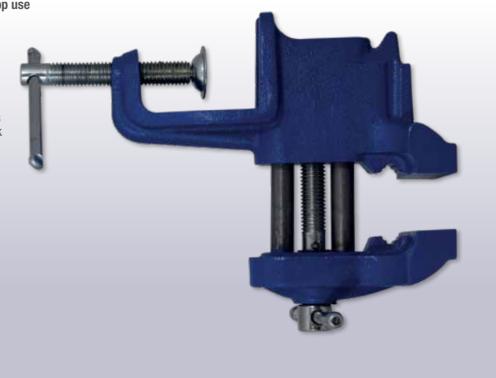


Part No.	Jaw Width	Throat Depth	Opening	Net Weight	Qty per Pallet
EWWPS6 NEW	152mm (6")				
EWWPS7	178mm (7")	80mm	202mm	9.4kg	60
EWWPS9	230mm (9")	106mm	260mm	15.5kg	32

ETV-3 3" Table Vice

Portable vice for light duty workshop use

- Up to 300kg of clamping force is achievable
- Includes permanent pipe jaws for specific pipe work
- Small anvil for beating and hammering workpieces
- Features a built in clamp that allows easy fitting to a bench, table or work surface for flexible working.



Part No.	Jaw Width	Throat Depth	Opening	Clamping Force (Max)	Net Weight	Qty per Pallet
ETV-3	75mm (3")	39mm	58mm	300kgf	1.66kg	360

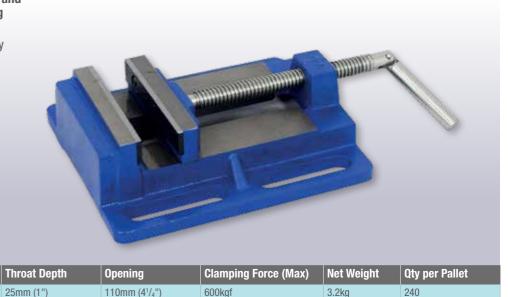
EDPV-4 4" Drill Press Vice

Designed for use with drill presses and pillar drills, ideal for an engineering workshop or tool room

- Manufactured from high quality grey cast iron for strength and durability
- Slotted base for easy installation and positioning.

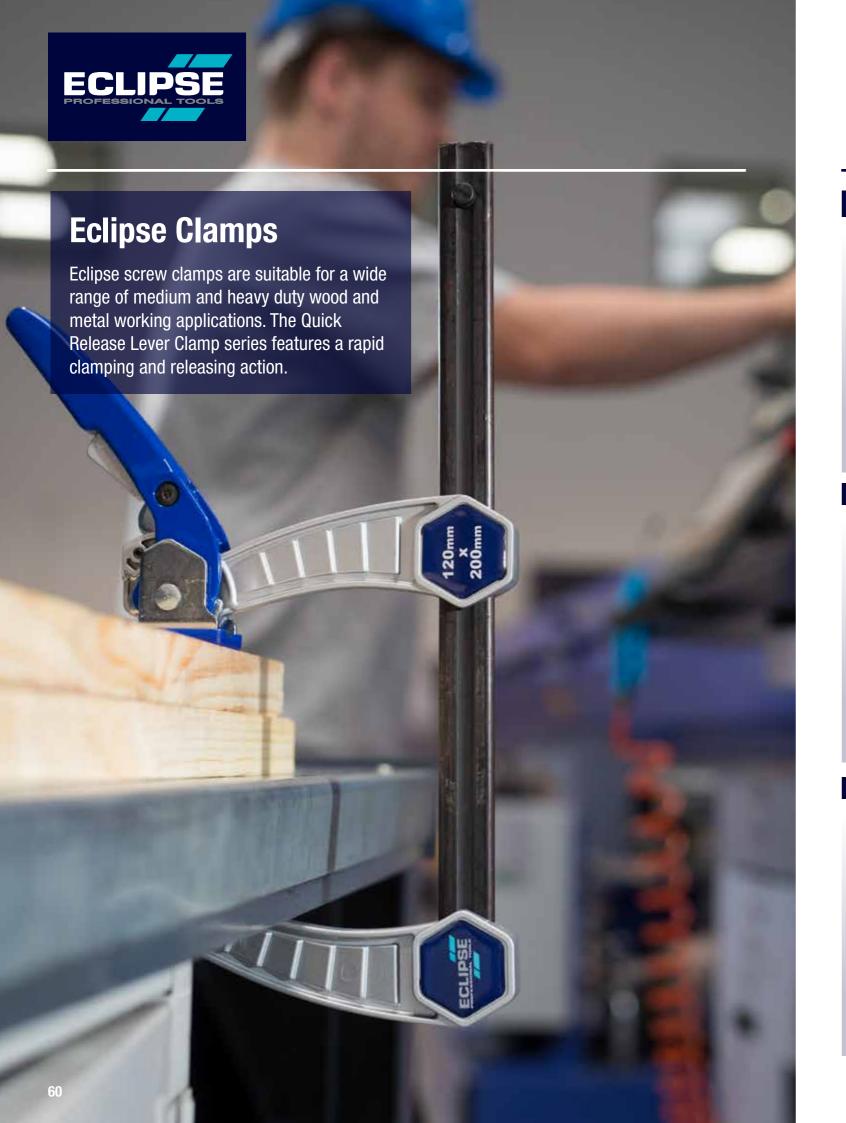
Jaw Width

100mm (4")



www.eclipse-tools.co.uk **59**

Part No.



Workholding Solutions Clamps

ELC80 and ELC120 Quick Release Lever Clamps 80mm and 120mm Throat Depth

- Lightweight Aluminium frames and carbon steel bar are strong and durable
- Capable of achieving up to 180kg of sustainable holding force ideal for gluing, positioning and fastening in wood working applications
- Rapid clamping action with a quick release button that instantly releases the clamp
- Removable pads stay fixed to the clamp giving an even distribution of clamping force across the workpiece



Part No.	Clamping Capacity	Throat Depth	Pack Qty
ELC80-4	100mm (4")	80mm	10
ELC80-8	200mm (8")	80mm	10
ELC80-12	300mm (12")	80mm	10
ELC120-4*	100mm (4")	120mm	10
ELC120-8°	200mm (8")	120mm	10
ELC120-12	300mm (12")	120mm	10

EC-SC80 80mm throat depth Screw Clamps

- 80mm throat depth capacity clamps, manufactured to DIN5117 standard
- Average clamping force of 300kg (660lbs)
- Sliding head quickly sets the clamp to the required capacity
- Serrated grooves on the corrosion resistant nickel plated bar prevent slipage in use
- Cast iron malleable heads offer maximum strength
- Wooden handle provides a firm and comfortable grip.



Part No.	Clamping Capacity	Pack Qty			
EC-SC80R6	150mm (6")	10			
EC-SC80R8	200mm (8")	10			
EC-SC80R10	250mm (10")	10			
EC-SC80R12	300mm (12")	10			
EC-SC80R16	400mm (16")	10			
EC-SC80R24	600mm (24")	6			
EC-SC80R32	800mm (32")	6			
EC-SC80R40*	1000mm (40")	1			
EC-SC80R48*	1220mm (48")	1			
* Made to Order. MOQ applies. Details available on request for 32" 40" and 48"					

EC-SCR 120mm throat depth Screw Clamps

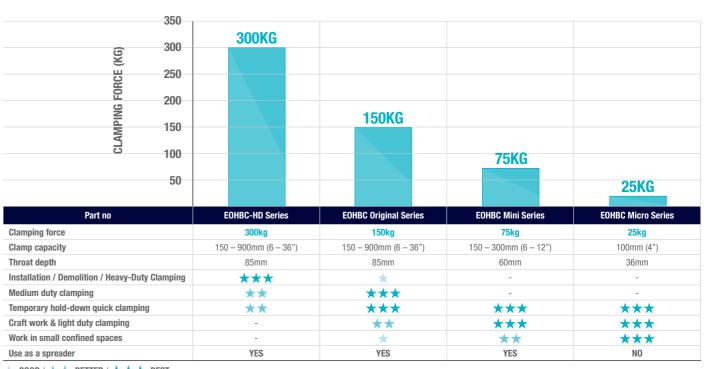
- DIN5117 standard clamps with an average clamping force of 300kg (660lbs)
- Sliding head quickly sets the clamp to the required capacity,
- Serrated grooves on the corrosion resistant nickel plated bar prevent
- Cast iron malleable heads offer maximum strength
- Wooden handle provides a firm and comfortable grip
- 120mm (4¾) throat depth.



Part No.	Clamping Capacity	Pack Qty		
EC-SCR6	150mm (6")	10		
EC-SCR8	200mm (8")	10		
EC-SCR10	250mm (10")	10		
EC-SCR12	300mm (12")	10		
EC-SCR16	400mm (16")	10		
EC-SCR24	600mm (24")	6		
EC-SCR32	800mm (32")	6		
EC-SCR40	1000mm (40")	1		
EC-SCR48*	1220mm (48")	1		
* Made to Order. MOQ applies. Details available on request.				



Heavy Duty OHB Clamps



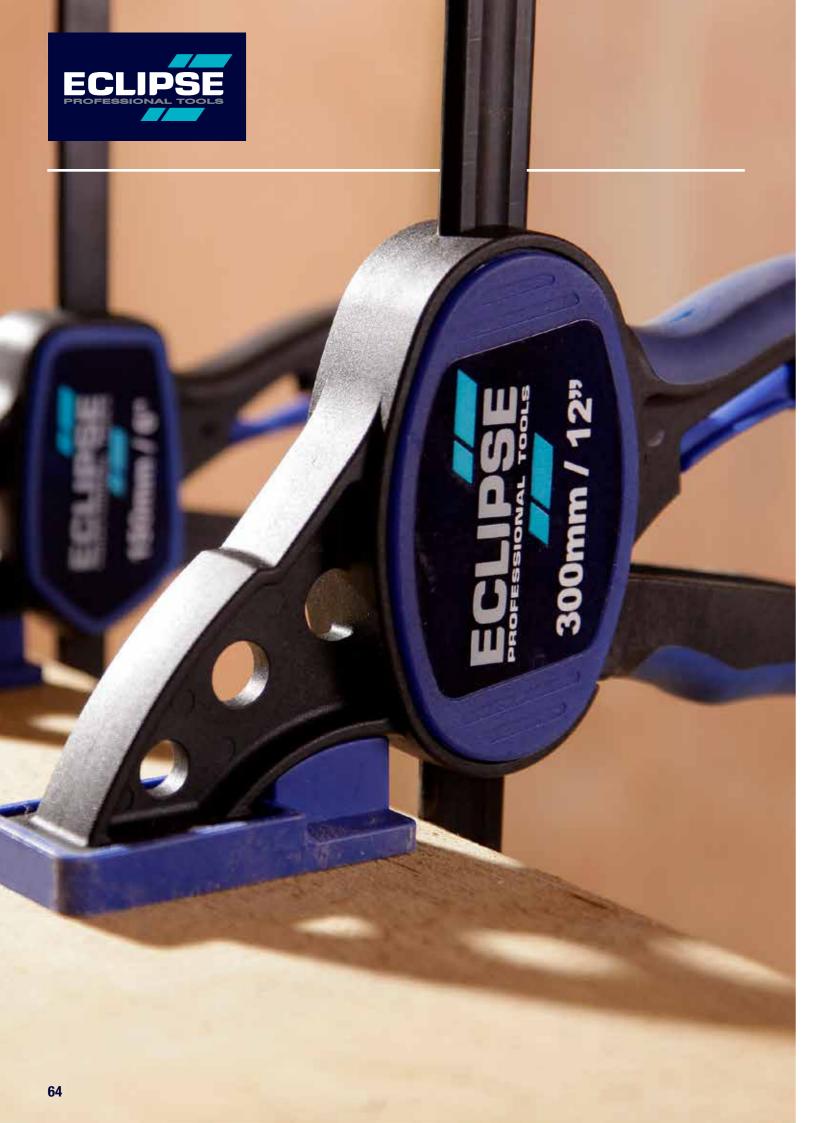
[★] GOOD / ★★ BETTER / ★★★ BEST

EOHBC-HD Heavy Duty One Handed Bar Clamps and Spreaders

- Lightweight Aluminium frames and carbon steel bar are strong and durable
- Clamps are capable of achieving up to 300kg of sustainable holding force
- Ideal for heavy duty work holding applications
- Quick release insert trigger enables the clamp to be quickly positioned and released
- Easy push button system allows quick change from a clamp to a spreader
- Removable pads stay fixed to the clamp giving an even distribution of clamping force across the workpiece protecting it from marking damage.



Part No.	Clamping Capacity	Min Spreading Capacity	Max Spreading Capacity	Pack Qty
EOHBC6-HD	150mm (6")	168mm (6 ⁵ / ₈ ")	355mm (13 ⁷ / ₈ ")	6
EOHBC12-HD	300mm (12")	168mm (6 ⁵ / ₈ ")	507mm (19 1/8")	6
EOHBC18-HD	450mm (18")	168mm (6 5/8")	660mm (25 ½")	6
EOHBC24-HD	600mm (24")	168mm (6 5/8")	813mm (32")	6
EOHBC36-HD	900mm (36")	168mm (6 5/8")	1117mm (43 ⁷ / ₈ ")	6



Workholding Solutions Clamps

EOHBC Original Series One Handed Bar Clamps and Spreaders

- Average clamping force of 150kg
- Quick release trigger enables the clamp to be quickly positioned and released
- Jaw release clip mechanism allows the jaw to be removed and re-attached to the other end of the bar, converting the clamp into a spreader
- Carbon steel bar and reinforced nylon body make it both tough and durable
- Ergonomically designed, soft feel pistol grip handle fits easily into the hand
- Toe-in feature means that, when fully closed, the jaws only meet at the top, providing an even clamping force across the whole depth of the workpiece
- Non-marking pads firmly grip and protect the workpiece.



Part No.	Clamping Capacity	Min Spreading Capacity	Max Spreading Capacity	Pack Qty
EOHBC6	150mm (6")	168mm (6 5/8")	340mm (13¾")	20
EOHBC6X2*	150mm (6")	168mm (6 5/8")	340mm (13¾")	5
EOHBC12	300mm (12")	168mm (6 5/8")	495mm (19½")	12
EOHBC18	450mm (18")	168mm (6 5/8")	645mm (25%")	12
EOHBC24	600mm (24")	168mm (6 5/8")	800mm (31½")	12
EOHBC36	900mm (36")	168mm (6 ⁵ / ₈ ")	1105mm (43½")	12

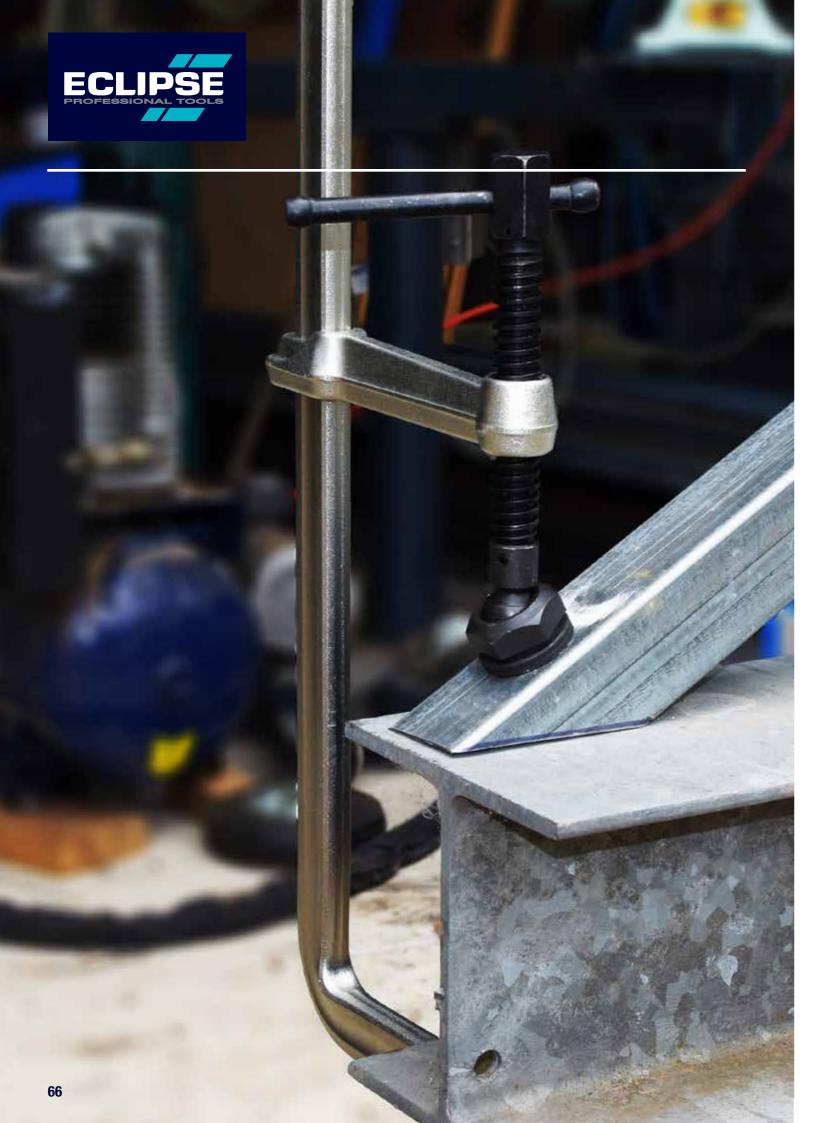
^{* 150}mm (6") in pairs in a display box

EOHBC-MINI and **EOHBC - MICRO** Mini and Micro One handed bar clamps

- Plastic body and carbon steel bar are strong and durable
- MINI clamp will achieve up to 75 kg
- MICRO clamp will achieve up to 25kg clamping force
- Ideal for small wood working projects, working in confined spaces and delicate work requiring light pressure
- MINI clamp features an easy push button system and allows a quick change from a clamp to a spreader
- Quick release insert trigger enables the clamps to be quickly positioned and released
- Removable pads stay fixed to the clamp giving an even distribution of clamping force across the workpiece protecting it from marking damage.



Part No.	Clamping Capacity	Min Spreading Capacity	Max Spreading Capacity	Pack Qty
EOHBC6-MINI	150mm (6")	123mm(4 ¾")	275mm(10 ¾")	16
EOHBC12-MINI	300mm (12")	123mm(4 ¾")	427mm(16 ¾")	16
EOHBC4-MICRO	100mm (4")	N/A	N/A	20



Workholding Solutions Clamps

Eclipse Heavy Duty Metalworking Clamp

- Heavy duty metal working clamps capable of up to 1200Kgf clamping force
- High quality steel bar 30mm wide x 15mm thick ensures optimum strength
- A hex design screw end reinforces clamping
- The heat-treated circular pressure clamping plate features a full ball type support which may be tilted 35degrees to withstand heavy duty working and giving the ability to clamp awkward shaped work pieces
- Available in four sizes: 10", 16", 20" and 24" clamping capabilities and 140mm throat depth.



Part No.	Clamping Capacity	Pack Qty
EC-GS10°	250mm (10")	5
EC-GS16°	400mm (16")	5
EC-GS20°	500mm (20")	5
EC-GS24°	600mm (24")	5
EC-GSCP*	Spare Clamping Pad	5



Clamps

ETBR T-Bar Clamps

- Average clamping force of 1000kg (2200lbs)
- Drilled feet in the fixed head enable the clamp to be mounted to a workbench
- Ductile head and slide are guaranteed unbreakable
- Steel bar offers maximum tensile and yield strength



Part No.	Clamping Capacity	Bar Length	Pack Qty
ETBR42	1070mm (42")	1220mm (48")	4
ETBR48	1220mm (48")	1370mm (54")	4
ETBR54	1370mm (54")	1525mm (60")	4
ETBR66	1680mm (66")	1830mm (72")	4
ETBR78	1980mm (78")	2135mm (84")	4
ETBR-TSPC*	Spare tail slide, peg and chain		1
* Made to Order, MOQ applies. Details available on request.			

ESC Sash Clamps & Clamp Heads

- Average clamping force of 500kg (1100lbs)
- Drilled feet in the fixed head enable the clamp to be mounted to a workbench
- Ductile head and slide are guaranteed unbreakable
- Steel bar offers maximum tensile and yield strength



Part No.	Clamping Capacity	Bar Length	Pack Qty
ESC24	600mm (24")	760mm (30")	6
ESC30	760mm (30")	915mm (36")	6
ESC36	915mm (36")	1070mm (42")	6
ESC42	1070mm (42")	1220mm (48")	6
ESC48	1220mm (48")	1370mm (54")	6
ESC54	1370mm (54")	1525mm (60")	6
ESC66	1680mm (66")	1830mm (72")	6
ESC-TSPC*	Spare tail slide, peg and chain		1
* Made to Order. MOQ applies. Details available on request.			

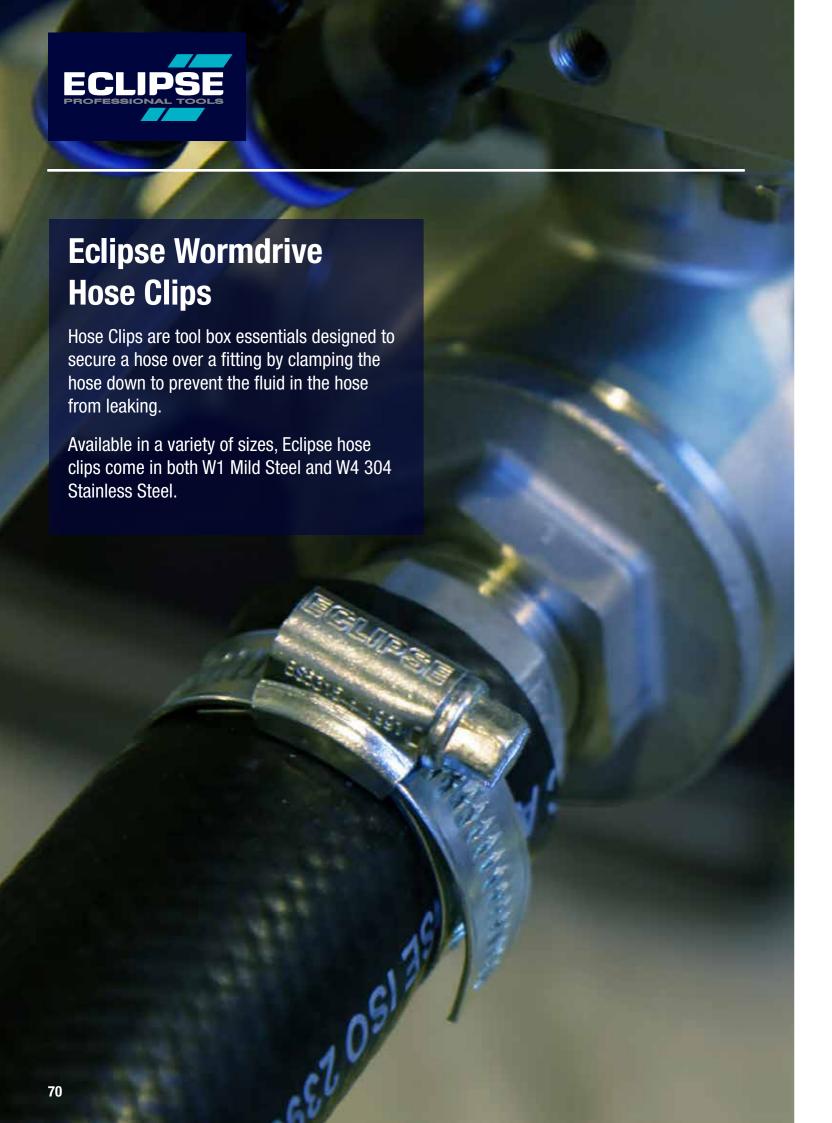
E20 Heavy Duty G-Clamps

- Average clamping force of 300 800kg (660 1760lbs)
- Guaranteed unbreakable malleable iron frame with a fast action twin start rolled acme thread
- The steel swivel shoe applies an even pressure, even on angled surfaces
- Tommy bar will bend before the frame can become over-stressed.



Part No.	Clamping Capacity	Clamping Force kg f (max)	Throat Depth	Pack Qty
E20-3	75mm (3")	1000lbs (455kg f)	64mm	6
E20-4	100mm (4")	1200lbs (545kg f)	68mm	6
E20-6	150mm (6")	1400lbs (636kg f)	85mm	6
E20-8	200mm (8")	1700lbs (773kg f)	95mm	2
E20-10	250mm (10")	2000lbs (909kg f)	112mm	2
E20-12	300mm (12")	2500lbs (1136kg f)	125mm	2





Hose Clips

Eclipse Wormdrive Hose Clips

Hose Clips are tool box essentials designed to secure a hose over a fitting by clamping the hose down to prevent the fluid in the hose from leaking.

Available in a variety of sizes, Eclipse hose clips come in both W1 Mild Steel and W4 304 Stainless Steel.

Quality Standards

- Eclipse worm drive hose clips are manufactured to the highest of standards from the finest quality materials.
- They are manufactured and BS Kitemarked certified according to BS5315:1991













Quality Testing for W1 Mild Steel and W4 304 Stainless Steel Hose Clips Tested in accordance with BS5315:1991

Torque Tests

- Hose clips are checked in production to ensure all products have low free turning torque but maintain high destructive torque
- British Standard states that free turning torque should be less than 1.5 Nm and that maximum torque before destruction should be greater than the value of maximum torque as shown in the tables overleaf.

Corrosion Resistance Tests

- Hose clips are checked for corrosion resistance with a salt spray test in a chamber.
- W1 corrosion resistant > 144 hours
- W4 corrosion resistant > 500 hours

All Eclipse Hose Clips are manufactured to the highest standards and exceed the manufacturing standards required to meet BS5315:1991

Pressure Tests

- Hose Clips are checked in production to ensure that they are circular in shape and can be sealed tightly on a hose
- A hydraulic pressure test is carried out to ensure the clips can seal tightly and function correctly under high pressure
- British Standard states the clamp should be stable in excess of the pressures imparted below in the table depending on the diameter of the clamp.

	Pressure		
Diameter	Мра	Psi	
12 - 30mm	1.4	203	
35 - 70mm	0.7	102	
80 - 140mm	0.3	44	



Workholding Solutions

Hose Clips

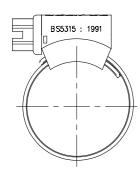


Eclipse W1 Mild Steel Hose Clips

Ideal for general purpose usage in automotive, agriculture, hardware / DIY, Construction, gardening and many applications where a medium requirement of corrosion resistance is required.

- W1 wormdrive hose clips are manufactured from the finest cold rolled mild steel with zinc plated surface treatment for a degree of corrosion resistance.
- Corrosion resistance tested in salt spray test > 144 hours
- They are fully serrated enabling extra flexibility when adjusting the clip to the correct size.
- Bright Silver plated finish with full serrations.
- Trivalent Chromate plating Cr3) for ROHS compliance
- 7mm Slotted screw for ease of use
- The band is processed to erase any burrs from the edges and to increase strength ensuring a high destructive torque
- The band thread is cold formed and results in a smooth underside surface profile to optimise hose protection, especially for protecting soft hoses from damage during installation, providing exterior hose wall protection
- The housing is riveted for extra strength and provides smooth contact with the hose.









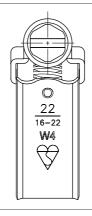
Part No.	Range (mm)	Range (inches)	BS Size	Band Width	Recommended Torque (Nm)	Maximum Torque (Nm)	Pack Qty.	Pack Type
ECW1-000	9.5-12mm	3/8"-1/2"	12	9.5mm	3.4	4.5	10	Cardboard Box
ECW1-M00	11-16mm	1/2"-5/8"	16	9.5mm	3.4	4.5	10	Cardboard Box
ECW1-00	13-20mm	1/2"-3/4"	20	9.5mm	3.4	4.5	10	Cardboard Box
ECW1-0	16-22mm	5/8"-7/8"	22	12.0mm	4.2	5.6	10	Cardboard Box
ECW1-OX	18-25mm	3/4"-1"	25	12.0mm	4.2	5.6	10	Cardboard Box
ECW1-1A	22-30mm	⁷ /8"-1 ¹ /8"	30	12.0mm	5.1	6.8	10	Cardboard Box
ECW1-1	25-35mm	1"-13/8"	35	12.0mm	5.1	6.8	10	Cardboard Box
ECW1-1X	30-40mm	11/8"-15/8"	40	12.0mm	5.1	6.8	10	Cardboard Box
ECW1-2A	35-50mm	13/8"-13/4"	50	12.0mm	5.9	6.8	10	Cardboard Box
ECW1-2	40-55mm	15/8"-21/8"	55	12.0mm	5.9	7.9	10	Cardboard Box
ECW1-2X	45-60mm	13/4"-23/8"	60	12.0mm	5.9	7.9	10	Cardboard Box
ECW1-3	55-70mm	21/8"-23/4"	70	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-3X	60-80mm	23/8"-31/8"	80	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-4	70-90mm	23/4"-31/2"	90	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-4X	85-100mm	31/8"-4"	100	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-5	90-120mm	31/2"-43/4"	120	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-6	100-125mm	4"-5"	125	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-6X	130-150mm	51/8"-53/4"	150	12.0mm	6.8	9.0	5	Cardboard Box
ECW1-7	130-160mm	51/8"-61/4"	160	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-8	150-180mm	5 ⁷ /8"-7 ¹ /8"	180	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-9	170-200mm	65/8"-77/8"	200	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-10	190-230mm	71/2"-9"	230	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-11	220-250mm	87/8"-10"	250	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-12	240-280mm	97/8"-11"	280	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-13	270-300mm	10 ⁷ /8"-12"	300	12.0mm	5.9	7.9	10	Plastic Bag
ECW1-14	290-330mm	117/8"-13"	330	12.0mm	5.9	7.9	10	Plastic Bag

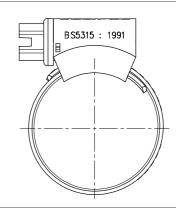


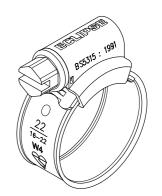
Eclipse W4 304 Stainless Steel Wormdrive Hose Clips

Ideal for various Industrial, Construction, automotive, agricultural, hardware / DIY and many applications where a high requirement for corrosion resistance is required.

- W4 wormdrive hose clips are manufactured from the finest 304 grade stainless steel (Austentic grade 18% Chromium / 8% Nickel) for a high degree of corrosion resistance
- Corrosion resistance tested in salt spray test > 500 hours
- Bright Silver plated finish with partial serrations
- Trivalent Chromate plating Cr3) for ROHS compliance
- 7mm Slotted screw for ease of use
- The band is processed to erase any burrs from the edges and to increase strength ensuring a high destructive torque
- The band thread is cold formed and results in a smooth underside surface profile to optimise hose protection, especially for protecting soft hoses from damage during installation, providing exterior hose wall protection
- The housing is riveted for extra strength and provides smooth contact with the hose.









Eclipse W	Eclipse W4 304 Stainless Steel Wormdrive Hose Clips Range								
Part No.	Range (mm)	Range (inches)	BS Size	Band Width	Recommended Torque (Nm)	Maximum Torque (Nm)	Pack Qty.	Pack Type	
ECW4-000	9.5-12mm	3/8"-1/2"	12	9.5mm	3.4	4.5	10	Cardboard Box	
ECW4-M00	11-16mm	1/2"-5/8"	16	9.5mm	3.4	4.5	10	Cardboard Box	
ECW4-00	13-20mm	1/2"-3/4"	20	9.5mm	3.4	4.5	10	Cardboard Box	
ECW4-0	16-22mm	5/8"-7/8"	22	12.0mm	4.2	5.6	10	Cardboard Box	
ECW4-0X	18-25mm	3/4"-1"	25	12.0mm	4.2	5.6	10	Cardboard Box	
ECW4-1A	22-30mm	⁷ /8"-1 ¹ /8"	30	12.0mm	5.1	6.8	10	Cardboard Box	
ECW4-1	25-35mm	1"-13/8"	35	12.0mm	5.1	6.8	10	Cardboard Box	
ECW4-1X	30-40mm	11/8"-15/8"	40	12.0mm	5.1	6.8	10	Cardboard Box	
ECW4-2A	35-50mm	13/8"-13/4"	50	12.0mm	5.9	6.8	10	Cardboard Box	
ECW4-2	40-55mm	15/8"-21/8"	55	12.0mm	5.9	7.9	10	Cardboard Box	
ECW4-2X	45-60mm	13/4"-23/8"	60	12.0mm	5.9	7.9	10	Cardboard Box	
ECW4-3	55-70mm	21/8"-23/4"	70	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-3X	60-80mm	23/8"-31/8"	80	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-4	70-90mm	23/4"-31/2"	90	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-4X	85-100mm	31/8"-4"	100	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-5	90-120mm	31/2"-43/4"	120	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-6	100-125mm	4"-5"	125	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-6X	130-150mm	51/8"-53/4"	150	12.0mm	6.8	9.0	5	Cardboard Box	
ECW4-7	130-160mm	51/8"-61/4"	160	12.0mm	5.9	7.9	10	Plastic Bag	
ECW4-8	150-180mm	57/8"-71/8"	180	12.0mm	5.9	7.9	10	Plastic Bag	
ECW4-9	170-200mm	65/8"-77/8"	200	12.0mm	5.9	7.9	10	Plastic Bag	
ECW4-10	190-230mm	71/2"-9"	230	12.0mm	5.9	7.9	10	Plastic Bag	
ECW4-11	220-250mm	87/8"-10"	250	12.0mm	5.9	7.9	10	Plastic Bag	
ECW4-12	240-280mm	97/8"-11"	280	12.0mm	5.9	7.9	10	Plastic Bag	



Workholding Solutions

Hose Clips

EHCFD - Eclipse Hose Clip Flexi-Driver

The new Eclipse Flexi-Driver has been designed to tighten and loosen the bolts on the range of Eclipse W1 Mild Steel and W4 Stainless steel **Hose Clips.**

- 7mm Hex Head
- Ergonomic trilobular soft feel handle
- The flexible shaft allows access into tight spaces.





NEW

Part No. EHCFD Eclipse Hose Clip Flexi-Driver

ECW1-KIT - W1 Mild Steel 106 Piece Hose Clip Set

- W1 Mild Steel Zinc Plated Hose Clips are fully serrated, with 7mm slotted screws for ease of use
- Flexi-Driver for tightening and lossening Hose Clip bolts in awkward or hard-to-reach places Handy storage case with removable dividing walls for building compartments to your preference.



Set Contents:

- 1 x Hose Clip Flexi-Driver | 10 x ECW1-1A
- 5 x ECW1-1X
- 10 x ECW1-1
- 10 x ECW1-0 • 10 x ECW1-0X
- 20 x ECW1-000 • 20 x ECW1-00 • 20 x ECW1-M00
- Part No. Description
- ECW1-KIT Mild Steel 106 Piece Hose Clips Set

Eclipse Wormdrive Hose Clips

Packaging and POS

- Available in 5 piece and 10 piece boxes
- Larger sizes packaged in plastic bags
- Counter top point of sale display unit available.

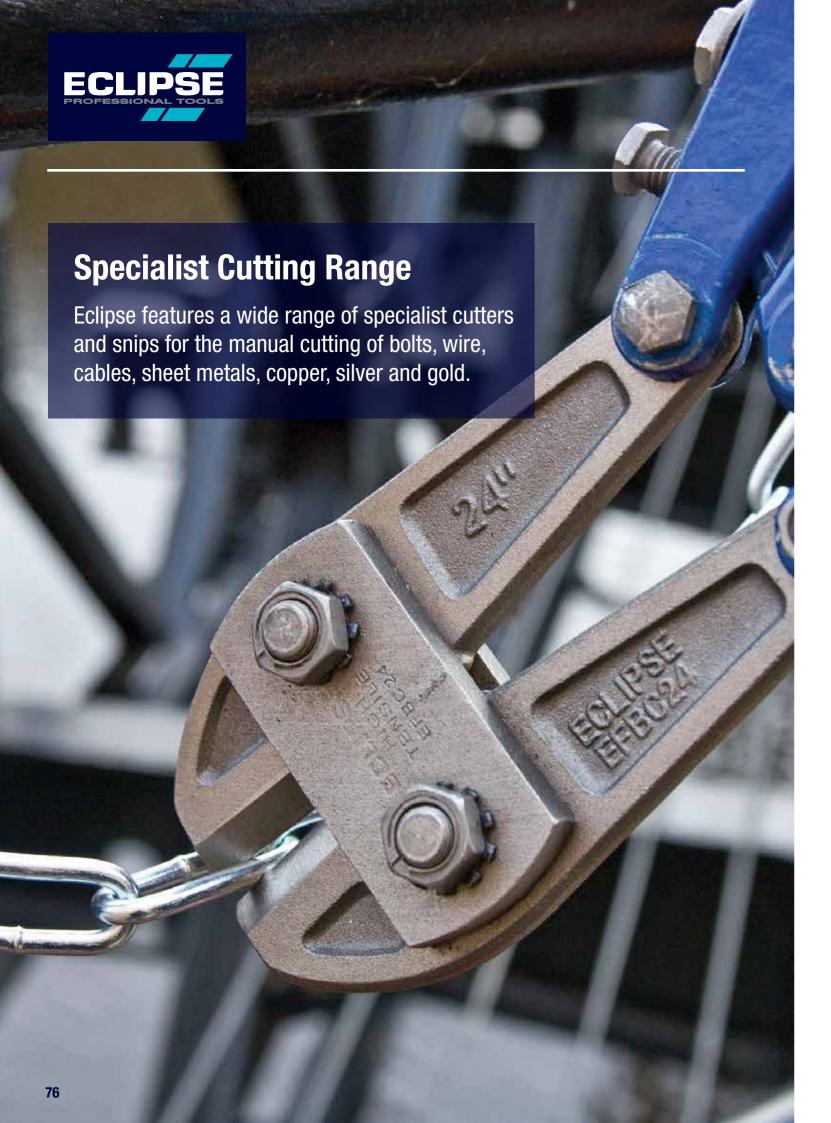












Cutting Bolt and Wire Cutters

High tensile Bolt Cutters, available in a range of sizes, with a choice of tubular or solid forged handles.

Bolt Cutters - High Tensile, Tubular Handles

- High tensile for cutting hard materials up to 50HRC
- · Centre cut, arm adjusted bolt cutters with lightweight tubular handles that do not compromise strength
- Every pound of force applied is amplified to produce 80lbs (36kg) of force between the jaws
- To maximise safety the built in stops will yield rather than break • Drop forged jaws are machined to precise specifications for a resilient body and rigid cutting edge.



Part No.	Total Length	Max Cutting Capacity	Pack Qty
ETBC14	355mm (14")	5mm (³ / ₁₆ ")	20
ETBC18	460mm (18")	6.4mm (1/4")	10
ETBC24	610mm (24")	7.9mm (⁵ / ₁₆ ")	8
ETBC30	762mm (30")	9.5mm (³ / ₈ ")	5
ETBC36	915mm (36")	11.1mm (⁷ / ₁₆ ")	4



Bolt Cutters - High Tensile, Forged Handles

- High tensile for cutting hard materials up to 50HRC
- Centre cut, arm adjusted bolt cutters with solid forged handles for maximum strength
- Every pound of force applied is amplified to produce 80lbs (36kg) of force between the jaws
- To maximise safety the built in stops will yield rather than break

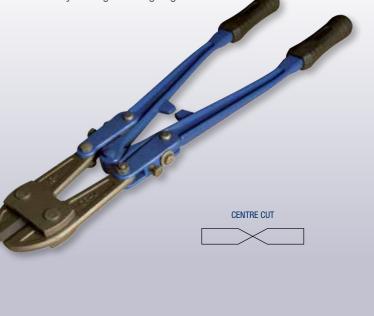
• Drop forged jaws are machined to precise specifications for a resilient body and rigid cutting edge.

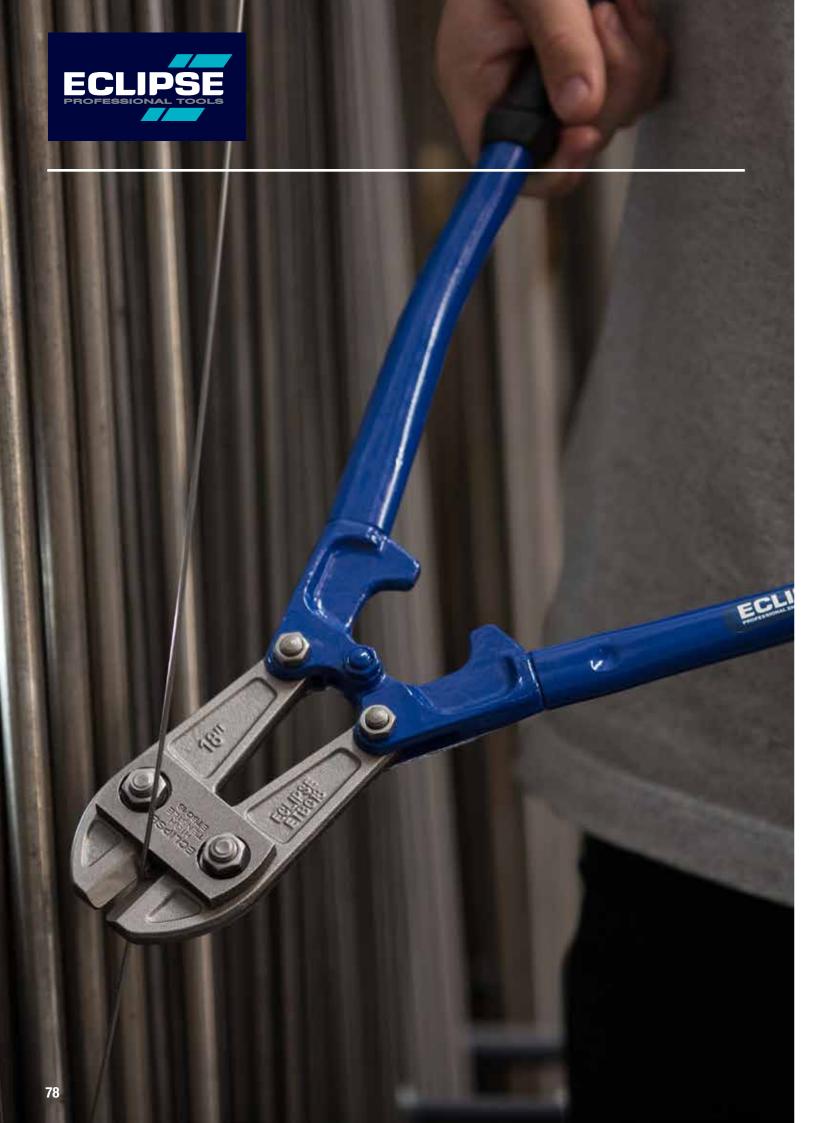
Bolt Cutters - High Tensile, Forged Handles

Part No.	Total Length	Max Cutting Capacity	Pack Qty
EFBC14	355mm (14")	5mm (³ / ₁₆ ")	16
EFBC18	460mm (18")	6.4mm (¹/₄")	8
EFBC24	610mm (24")	7.9mm (⁵ / ₁₆ ")	6
EFBC30	762mm (30")	9.5mm (³ / ₈ ")	4
EFBC36	915mm (36")	11.1mm (⁷ / ₁₆ ")	3
EFBC42	1070mm (42")	13mm (¹ / ₂ ")	2

Spare Jaw and Strap Set

Part No.	Description
EFBC14-RH	Spare Jaw and Strap Set
EFBC18-RH	Spare Jaw and Strap Set
EFBC24-RH	Spare Jaw and Strap Set
EFBC30-RH	Spare Jaw and Strap Set
EFBC36-RH	Spare Jaw and Strap Set
EFBC42-RH	Spare Jaw and Strap Set



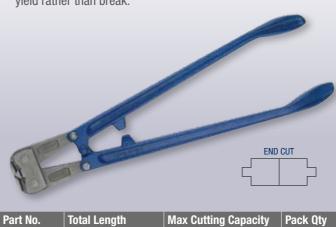


Cutting Bolt and Wire Cutters

Specialist cutters for shearing bolt heads and cutting wire, rope and cable.

EBC-EC24 End Cut Bolt Cutter - 24"/600mm

- Pincer movement makes the bolt cutter ideal for cutting in restricted areas or where a side cut is difficult, eg when cutting off bolt heads
- Jaws are drop forged and machined to precise specifications for a resilient body and rigid cutting edge
- Handles are solid forged and incorporate safety stops that will yield rather than break.



ECC16 Cable Cutters - 24"/600mm

- For cutting 16mm wire rope and up to 21mm armoured cable
- Lightweight tubular steel handles reduce user fatigue during prolonged use
- Rubber hand grips reduce the risk of slippage
- Jaws have hardened cutting edges for easy cutting.



rait ivo.	Iotai Lengui	wax outling capacity	rack Qty
ECC16	600mm (24")	16mm wire rope and up to 21mm	4
		armoured cable	

EWC8 Wire & Rope Cutter - 8"/200mm

600mm (24")

• Suitable for a multitude of agricultural, garden, automotive and marine cutting tasks. • Angled and hardened blades ensure a clean cut, whilst the spring loaded head gives

7.9mm (⁵/₆")

a fast, smooth cutting action. • Rubber handles reduce the risk of slippage.

Material		Recommended Capacity
Mild steel strand		6.5mm
High tensile steel r	ope (180kg/mm²)	5.0mm
Soft steel wire (34)	kg/mm²)	5.0mm
Copper/aluminium	rod	5.0mm
Steel rod (66kg/mr	n²)	4.0mm
Spring wire (harder (180kg/mm²)	ned and tempered)	2.5mm
Electric cable (not	6.5mm	
Part No.	Total Length	Pack Qty
FWC8	200mm (8")	5





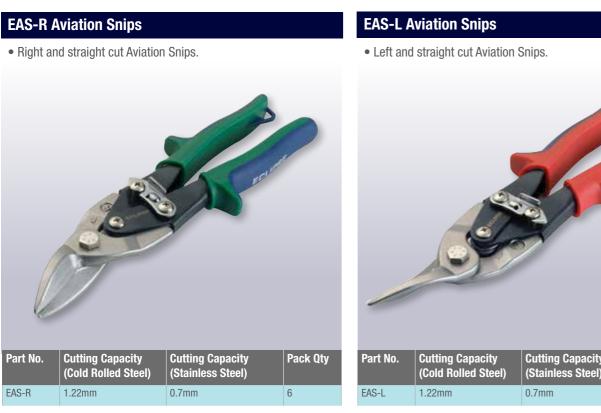
CuttingAviation Snips

Cutting Tin Snips

Cuts up to 1.2mm cold rolled steel and 0.7mm stainless steel. Drop forged alloy steel blades give a longer cutting life, whilst the spring loaded handles ensure a fast, smooth cutting action.









New to the Eclipse Cutting tools range are Tin Snips, designed for making straight cuts through sheet





80 www.eclipse-tools.co.uk 81

Pack Qty

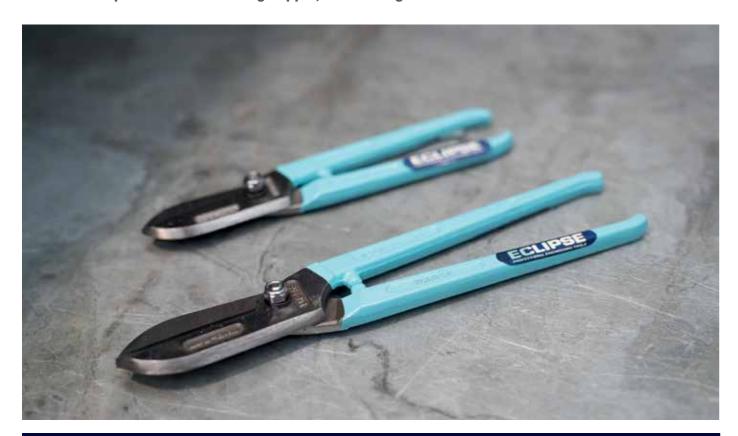
6



Cutting

General Purpose and Jewellers' Snips

Resharpenable General Purpose Snips, precision hollow ground for easy cutting of sheet metal. Jewellers Snips suitable for cutting copper, silver and gold.



ESGP General Purpose Snips

- For cutting sheet metal
- Precision hollow ground blades reduce friction for an easy cutting action
- Induction hardened and tempered for easy re-sharpening
- Spring loaded nut allows for easy adjustment to increase the working life

 High quality steel 	drop for	rged handles	offer
maximum strengt	h.		

Part No.	Total Length	Cutting Capacity Mild Steel up to 18g (Thickness in mm)	Cutting Capacity Stainless Steel up to 23g (Thickness in mm)	Pack Qty
ESGP-8	200mm (8")	0.53	0.36	6
ESGP-10	255mm (10")	0.78	0.46	6
ESGP-12	300mm (12")	0.94	0.78	6
ESGP-14	350mm (14")	1.24	0.90	6



ESGPS General Purpose Snips with Spring

- For cutting sheet metal
- Spring handle for ease of use during repetitive cutting
- Precision hollow ground blades reduce friction for an easy cutting action
- Induction hardened and tempered for easy re-sharpening
- Leather strap ensures safe storage.

Part No.	Total Length	Cutting Capacity Mild Steel up to 18g (Thickness in mm)	Cutting Capacity Stainless Steel up to 18g (Thickness in mm)	Pack Qty
ESGPS-8	200mm (8")	0.53	0.36	6
ESGPS-10	255mm (10")	0.78	0.46	6
ESGPS-12	300mm (12")	0.94	0.78	6
ESGPS-14	350mm (14")	1.24	0.90	6

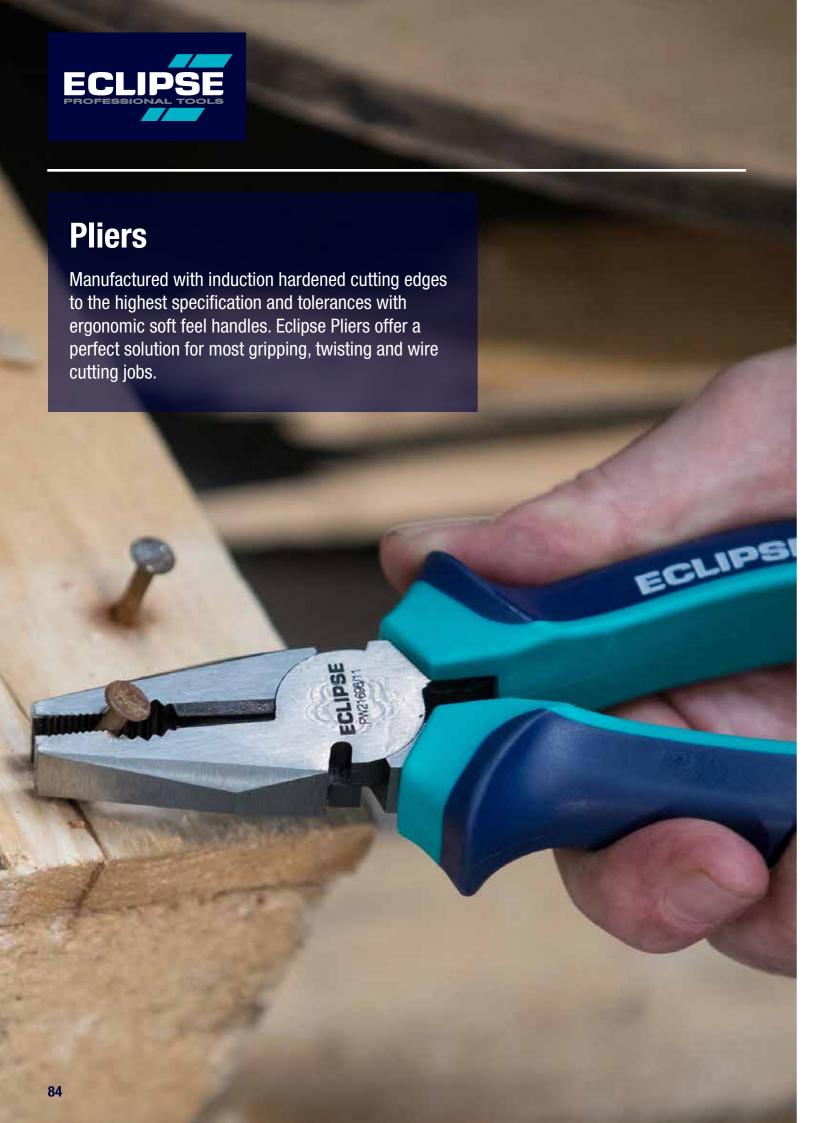


ESJ-7 Jewellers' Snips

- For cutting copper, silver and gold
- Precision hollow ground blades reduce friction for an easy cutting action
- Induction hardened and tempered for easy re-sharpening
- Integrated stops prevent trapped fingers without compromising the jaw capacity.

Part No.	Total Length	Cutting Capacity (Mild Steel up to 18g)	Cutting Capacity (Stainless Steel up to 23g)	Pack Qty
ESJ-7S	180mm (7") Straight Blade	0.8mm	0.46mm	6
ESJ-7C	180mm (7") Curved Blade	0.8mm	0.46mm	6





Pliers Eclipse Pliers

An extensive range of Eclipse Pliers for cutting and twisting wire and gripping pipes, rods and other components for the professional user. Designed to give a greater grip when you need it most.

Pliers Cutting Key Type of Wire Example Tensile strength ca. N/mm2 Soft wire Copper, Aluminium 220 - 250 750 - 800 Medium hard wire Iron wire 1700 - 1800 2200 - 2300 Hardened spring metal

Engineers' Pliers

- Multipurpose pliers for cutting, gripping and twisting
- Induction hardened cutting edges for cutting medium
- Pipe grip for gripping pipes, rods and other components
- Serrated jaw for gripping nuts, bolts, studs and similar objects
- Joint cutter for cleanly cropping soft wire
- Ergonomic soft feel handles.



Part No.	Size	W	Pack			
		Soft	Med Hard	Hard	Piano	Qty.
PW21696/11	160mm (6")	4.0	2.8	1.8	1.4	5
PW21697/11	180mm (7")	4.0	3.0	2.0	1.6	5
PW21698/11	200mm (8")	4.0	3.0	2.0	1.6	5
PW216910/11	250mm (10")	6.0	4.0	2.8	2.4	5

Long Nose Pliers

- Long tapering jaws for gripping in confined spaces and side cutter for cutting medium hard wire
- Fine jaw ends for gripping and manoeuvring small objects
- Serrated jaws for extra grip
- Induction hardened cutting edges for cutting medium
- Ergonomic soft feel handles.



rait No.	3126	W	fire Cutting 1	「hickness (r	nm)	Qty.
		Soft	Med Hard	Hard	Piano	Qty.
PW5835/11	140mm (5½")	3.0	2.5	1.6	1.2	5
PW5836/11	160mm (6")	4.0	2.8	1.8	1.4	5



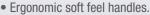
Pliers Eclipse Pliers

Pliers Performance Pliers

Additional nippers and nose pliers to complete the range of high performance pliers.

Diagonal Cutting Nippers

- For cutting medium to hard wire
- Tapering head shape to access confined spaces
- Induction hardened cutting edges
- Design of cutter face allows wire to be cut close to surface
- Rounded jaw ends provide strength in area where majority of cutting takes place

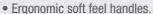




Part No. Size		W	Pack Qty.			
		Soft	Med Hard	Hard	Piano	Qty.
PW7735/11	125mm (5")	3.0	2.5	1.6	1.2	5
PW7736/11	160mm (6")	4.0	3.0	2.0	1.6	5

Heavy Duty Diagonal Cutting Nippers

- For cutting hard wire
- Tapering head shape to access confined spaces
- Induction hardened cutting edges
- Design of cutter face allows wire to be cut close to surface
- · Rounded jaw ends provide strength in area where majority of cutting takes place





Part No.	Size	w	/ire Cutting 1	Thickness (r	nm)	Pack Qty.
		Soft	Med Hard	Hard	Piano	Qty.
PW7738/11	200mm (8")	5.0	3.5	2.4	2.0	5

High Leverage Diagonal Cutting Nippers

- Heavy duty nipper for cutting hard wire
- High leverage design means less effort is required in cutting process
- Induction hardened cutting edges for hard wire
- Lay joint for added strength



Part No.	Size	Wire Cutting Thickness (mm)				Pack Qty.
		Soft Med Hard Piano Hard		Qty.		
PW14537/11	180mm (7")	4.0	3.0	2.0	1.6	5

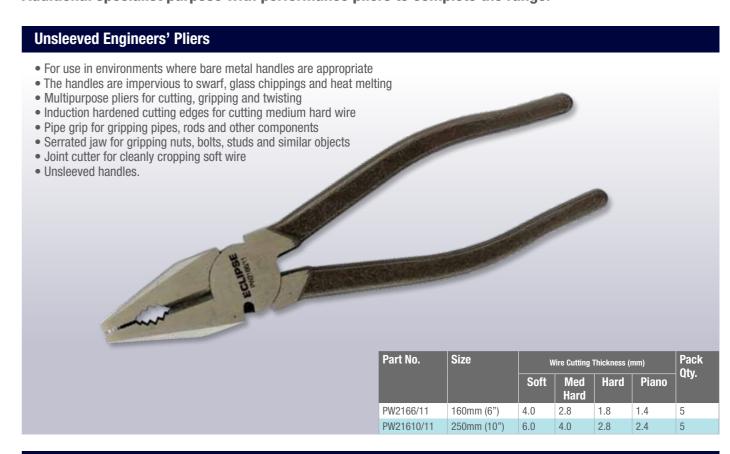
End Cutting Nippers

- · Heavy duty end cutting nippers for cutting hard wire
- For cutting wire flush to a surface
- Induction hardened cutting edges
- Specially designed for cutting wire not accessible from the side allows knuckle clearance



Part No. Size		W	Wire Cutting Thickness (mm)				
			Med Hard	Hard	Piano	Qty.	
PW9637/11	165mm (6½")	4.0	3.0	2.0	1.6	5	

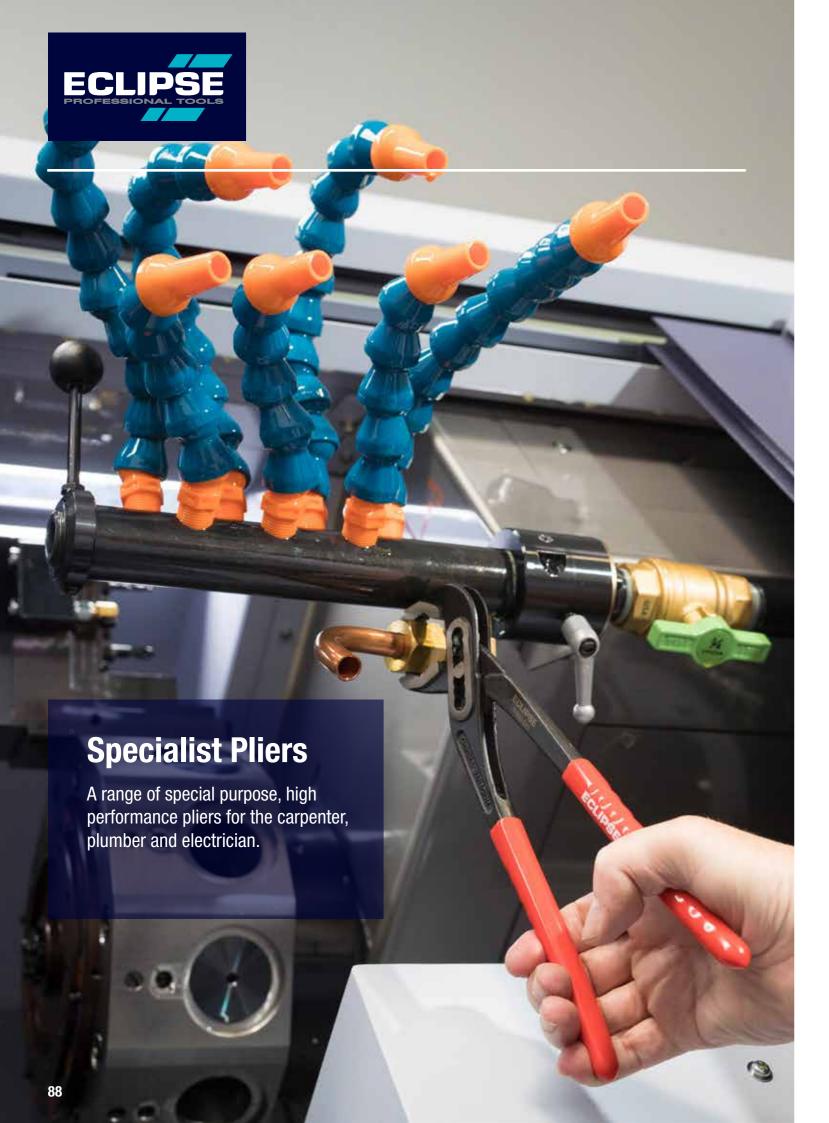
Additional specialist purpose with performance pliers to complete the range.





- Designed to cut the cable sheath and crimp the wire
- Alloy steel jaws capable of stripping all types of wire
- Unique, fully automatic design makes wire stripping easy





Pliers Specialist Pliers



PB807/11 - Carpenters' Pincers

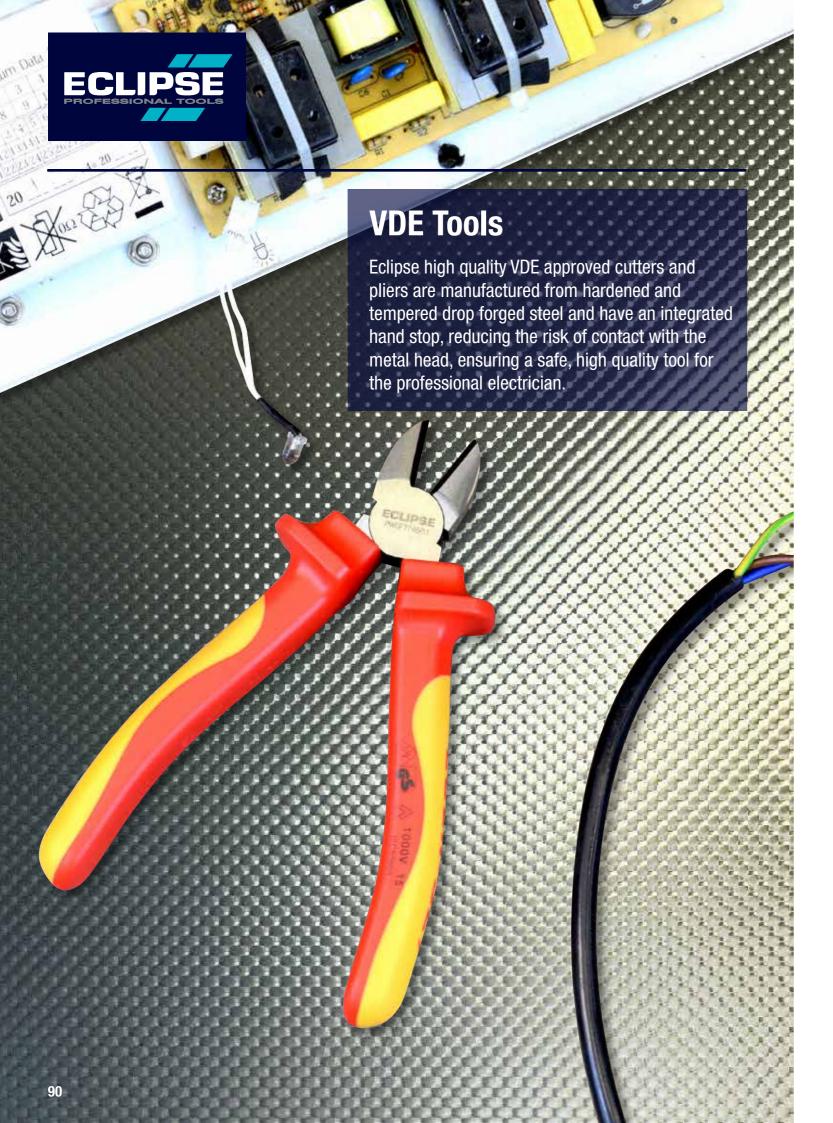
- For gripping and extracting nails and tacks
- Bevelled jaw edges for gripping nails without cutting them
- Curved jaw to enable rocking of tool to lever nails and tacks
- PVC dip handles.



PA196810/11 - Cable Croppers

- Specially designed cutting edges ensure ends of cable do
- For soft cables only (not to be used on cable with a hardcore / outer such as SWA or ACSR)





VDE Tools VDE Pliers and Cutters

The VDE Testing and Certification Institute (Verband der Elektortechnik) is an internationally accredited independent organisation working to ensure the safety of electrical tools and machines.

A comprehensive range of high quality VDE approved cutters and pliers for the professional electrician. Each tool is VDE approved, meaning that it is individually tested to 10,000V for complete assurance of safety when working on live equipment up to 1,000V.

What products are VDE certified?

Only those that have been tested to strict criteria in the VDE Institute's Frankfurt based laboratories can be issued with the VDE Certification Mark.

How are VDE Tools Tested?

Each tool is individually tested to 10,000V for complete assurance of safety when working on live equipment up to 1,000V AC.

Why choose VDE tools?

They are designed specifically to reduce the risk of injury, as well as minimise the likelihood of damage to electrical circuitry.

Are Insulated tools VDE approved?

'Insulated' only means that a tool is coated with a material that is not a conductor of electricity. Only VDE marked tools have passed the rigorous tests set by the VDE Testing and Certification Institution. Also beware of tools that claim to be VDE purely on the basis of their compliance with IEC 60900; this does not carry the assurance of safety through independent product testing and production auditing.

Caring for VDE Tools

Always visually inspect VDE tools before use. If the insulation is damaged or marked in any way, the tool should not be used near live electrical circuits. To ensure satisfaction from this product, it should be kept clean and carefully stored in a contaminant free, dry environment.





concerning safety requirements. Confirms safety with regards to electrical, mechanical, thermal toxicological, radiological and other hazards.



The double triangle and voltage show that the tool is suitable for working on energised parts at the

IEC 60900:2004

An international standard that includes the detailed eg. the thickness of the protective insulation and





VDE Tools

VDE Pliers, Cutters and Hand Tools

A comprehensive range of high quality VDE approved Eclipse cutters and pliers for the professional electrician.

VDE Side Cutters

- For cutting medium to hard wires/groups of wires that need to be shortened or separated
- Tapered head shaped to access confined spaces
- Induction hardened cutting edges
- Design of the cutter face allows wire to be cut close to the surface
- Rounded jaw ends provide strength in the area



Part No.	N N	Pack				
		Soft	Med Hard	Hard	Piano	Qty.
			Tiai a			
PWSF7746/11	165mm (6 ¹ / ₂ ")	4.0	3.0	2.0	1.6	5
PWSF7747/11	185mm (7½")	4.0	3.0	2.0	1.6	5

PWSF1978/11 VDE Cable Cutters

- A compact one handed cable cutter for use on copper and aluminium wire (not suitable for steel wire)
- Made from drop forged steel for maximum strength and durability
- Cutting edges are induction hardened for a high cutting performance
- The shearing action cuts through cables cleanly and effortlessly
- Ergonomic soft feel handles.



Size PWSF1978/11 210mm (8½") 38.0

VDE Combination Pliers

- Multipurpose pliers for gripping, twisting and cutting
- Induction hardened cutting edges
- Pipe grip for pipes, rods and round components
- Serrated jaws for gripping nuts, bolts, studs and similar objects
- Joint cutter for cleanly cropping wire

92



Pa	ırt No.						Pack
			Soft		Hard	Piano	Qty.
PV	VSF21647/11	180mm (7")	4.0	3.0	2.0	1.6	5
PV	VSF21648/11	200mm (8")	4.0	3.0	2.0	1.6	5

PWSF10648/11 VDE Long Nose Pliers

- Designed to remove wires or pry electrical parts out of confined spaces
- Includes cutting edges for cutting medium to hard wire
- Long tapered jaws for gripping in confined spaces
- Side cutter for cutting medium hard wire
- Fine jaw ends for gripping and manoeuvring small objects
- Serrated jaws for extra grip



Part No.	Size	W	Pack			
		Soft	Med Hard	Hard	Piano	Qty.
PWSF10648/11	200mm (8")	4.0	3.0	2.0	1.6	5

PWSF10748/11 VDE Bent Long Nose Pliers

Additional VDE approved pliers and wire strippers for the professional electrician.

- Ideal for adjusting relay contacts. Includes cutting edges for medium to hard wire
- Bent nose with angled jaws for increased access
- Long tapered jaws for gripping in confined spaces
- Side cutter for cutting medium hard wire
- Fine jaw ends for gripping and manoeuvring small objects
- · Serrated jaws for extra grip



Part No.	W	Pack Qty.							
		Soft Med Hard Piano Hard				Qty.			
PWSF10748/11	200mm (8")	4.0	3.0	2.0	1.6	5			

EAWS6 Automatic Wire Strippers

- A multipurpose tool for use on both flat cable and round flex cable. combines stripping, crimping and cutting
- Strips wire with no need for adjustment
- Crimping jaws can be use on both insulated and non-insulated
- The steel blades of the jaws are designed to cut wire and are hardened to ensure a longer working life. The micro-adjustment mechanism



art No.	Pack Qty.
AWS6	10

ECT-RBY Ratchet Crimping Pliers

- For crimping open cable insulated terminals
- The head has colour coded recesses of red, blue and yellow for different insulated terminals
- Made from high quality carbon steel with a hardened black oxide finish to ensure maximum strength and durability • A high compression pressure and an adjustment mechanism enable
- fast and effective crimping



Part No.	mm2	AWG	Pack Qty.	
ECT-RBY*	0.5-1.0, 1.5-2.5, 4-6	22-18,16-14, 12-10	5	

Mains Testers

- For detecting the presence of electric voltage
- Bright chrome vanadium steel bars for strength and rust protection
- Packed individually
- 220-250 volts: 50Hz.



Part No.	Tip Length	lin Height	Pack Qty.
3200R	75mm	3mm	6
3210R	105mm	5mm	6





Gripping and Plumbing Tools

Wrenches

A wide range of Pipe Wrenches to suit the majority of applications and user preferences.

ELPW - Leader Pattern Pipe Wrenches

- The frame and handle are made from a one piece ductile iron casting which is guaranteed unbreakable
- Flash hardened teeth increase wear resistance
- Hardened and tempered steel adjustment nut gives a longer working life
- Precision machined screw thread and spring jaw remain open until pressure is applied
- Conforms to British Standard BS3594.



Size	Open Length	Pipe Capacity	Box Qty.
ELPW8	200mm (8")	25mm (1")	4
ELPW10	250mm (10")	38mm (1 ¹ / ₂ ")	4
ELPW12	300mm (12")	51mm (2")	4
ELPW14	350mm (14")	51mm (2")	4
ELPW18	450mm (18")	63mm (2 ¹ / ₂ ")	4
ELPW24	600mm (24")	76mm (3")	1
ELPW36	910mm (36")	127mm (5")	1
ELPW48	1200mm (48")	152mm (6")	1

ESPW - Stillson Pipe Wrenches

- The hardened and tempered hook jaw eliminates breakage
- Flash hardened teeth increase wear resistance
- The nut abutment means that all loading is transferred direct from the handle to the nut and jaw via the nut abutment, ensuring that the frame is not load bearing, reducing the possibility of frame failure
- · Conforms to British Standard BS3594.



Size	Open Length	Pipe Capacity	Box Qty.
ESPW8	200mm (8")	19mm (3/4")	6
ESPW10	250mm (10")	25mm (1")	6
ESPW12	300mm (12")	32mm (1 ¹ / ₄ ")	6
ESPW14	350mm (14")	38mm (1 ¹ / ₂ ")	6
ESPW18	450mm (18")	51mm (2")	4
ESPW24	600mm (24")	63mm (2 ¹ / ₂ ")	4
ESPW36	910mm (36")	89mm (3 ¹ / ₂ ")	2

ESWDPW - Swedish Pattern Pipe Wrenches

- Bent nose 90 degree angled head
- Manufactured from drop forged, hardened chrome vanadium steel
- Hardened jaws.



Size	Open Length	Pipe Capacity	Box Qty.
ESWDPW1	355mm (13 ¹ / ₁₆ ")	25mm (1")	6
ESWDPW15	470mm (181/2")	38mm (1 ¹ / ₂ ")	6
FSWDPW2*	610mm (24")	50mm (2")	4

EQAPW12 - 12" Quick Adjustment Pipe Wrench

- Designed to offer the convenience of a traditional pipe wrench with the added benefit of quick and easy one-handed adjustment
- Compact size suitable for use in more confined spaces
- Cast Aluminium Slide and Handle with Forged Carbon Steel Head
- Compact size 300mm/12"
- · Hardened teeth
- Deep-grooved jaws for instant grip and a firm ratcheting action
- For use with copper and aluminium pipes as well as ferrous



SFADJW3PS - 3 Piece Soft Feel **ADJW Adjustable Wrenches -**Adjustable Wrench Set **Professional**

• 6", 8" and 10" wrenches

standards and quality.

- Chrome Vanadium steel
- Rust resistant lacquer for increased durability • Ergonomic soft feel sleeve for maximum
- comfort and grip · Metric scale laser etchings for fast,



• Designed for the Professional user, for use in plumbing, installation and automotive industries

A choice of Adjustable Wrenches for a variety of applications, manufactured to the highest

- Exceptionally quick adjusting screw to move the scaling jaw
- Left handed screw thread and super thin head with wide jaw opening to allow use in



ı	Size	Length	Jaw Width	Pack Qt
	ADJW8L	200mm (8")	28mm	6
	ADJW10L	250mm (10")	33mm	6
ı	ADJW18L	450mm (18")	60mm	1
	ADJW24L	600mm (24")	70mm	1

ADJW - Adjustable Wrenches -Extra Wide Jaws

- Ideal for use in plumbing, installation and automotive tasks
- Extra wide jaw opening increases versatility
- Super thin head for use in confined spaces
- Throat depth is deeper than standard adjustable wrenches
- Head is angled for maximum speed and efficiency
- Soft grip handle for added comfort.



	Size	Length	Jaw Width	Pack Qty
	ADJW6WJ	150mm (6")	34mm (1.3")	6
	ADJW8WJ	200mm (8")	38mm (1 ¹ / ₂ ")	6
	ADJW10WJ	250mm (10")	50mm (2")	5
	ADJW12WJ	300mm (12")	60mm (2 ¹ / ₄ ")	5

ADJW - Adjustable Wrenches - Soft Feel Handle

- Wide jaw can be used to tighten large nuts and bolts,
- Metric scale laser etched onto the jaw ensures fast setting of the tool
- Rust resistant lacquer increases the product life
- Ergonomic soft feel sleeve for maximum comfort and grip.



Size	Length	Jaw Width	Pack Qty.
ADJW6	150mm (6")	27mm (1")	5
ADJW8	200mm (8")	33mm (1 ¹ / ₄ ")	5
ADJW10	250mm (10")	38mm (1 ¹ / ₂ ")	5
ADJW12	300mm (12")	45mm (1 ³ / ₄ ")	5

ECPW - Chain Pipe Wrenches

- Adjustable pipe wrench that turns a pipe in either direction for use on round, square, or irregular shapes in confined spaces, eg when a pipe is in a trench or against a wall
- Drop forged steel jaws are both hardened and tempered for maximum strength
- Tensile steel chain loops quickly around the pipe and, once locked, holds it in place to prevent slippage
- Only the teeth on the face of the handle bite into the pipe, meaning that, when these become worn, the jaws can be reversed to double the life of the tool
- · Drop forged steel cylindrical handle



ECPW12 | 300mm (12") | 50-300mm (2 - 12") | 1340mm (52.7") | 2



Gripping and Plumbing Tools

Wrenches, Pipe Vices and Cutters

Pipe Slicers and tube cutters for plastic, copper, brass, aluminium and mild steel. Pipe Vice for repetitive clamping tasks.

ADJW Adjustable Wrenches - Standard Handle

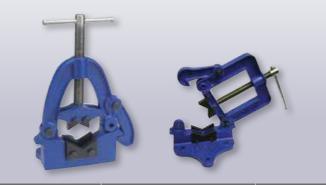
- Used for tightening large nuts and bolts
- · Metric scale laser etched onto the jaw ensuring fast setting of the tool
- Rust resistant lacquer increases the product life



Size	Length	Jaw Width	Ring Spanner Size	Pack Qty.	
ADJW6S	150mm (6")	27mm (1 ¹ / ₁₆ ")	10mm (³ / ₈ ")	5	
ADJW8S	200mm (8")	33mm (1 ⁵ / ₁₆ ")	11mm (⁷ / ₁₆ ")	5	
ADJW10S	250mm (10")	38mm (1 ¹ / ₂ ")	13mm (1/2")	5	
ADJW12S	300mm (12")	45mm (1 ³ / ₄ ")	14mm (9/ ₁₆ ")	5	
ADJW15S	375mm (15")	49mm (2")	Not Included	2	
*ring spanner not included on ADJW15S					

EHPV - Hinged Pipe Vices

- · Ideal for repetitive clamping tasks on pipework.
- Can be fitted to a bench or a stand
- · Hinged top section allows rapid access to the job
- Self locking frame is reversible for right or left-handed operation
- The steel tommy bar and main screw exert and maintain a powerful
- · SG ductile iron frame is guaranteed unbreakable



Part No.	Open Length	Box Qty.
EHPV2	10-50mm (³ / ₈ " - 2")	4
EHPV2-1/2	10-60mm (³ / ₈ "- 2 ¹ / ₂ ")	4
EHPV3-1/2	10-90mm (³ / ₈ " - 3 ¹ / ₂ ")	2
EHPV6°	16-150mm (⁵ / ₈ " - 6")	1

EABW300 - Adjustable Basin Wrench - 300mm (12")

- Offers the convenience of a traditional pipe wrench with the added benefit of quick and easy one-handed adjustment
- · Cast Aluminium slide and handle with Forged Carbon Steel Head
- Compact size 300mm/12"
- Hardened teeth
- Deep-grooved jaws for instant grip and a firm ratcheting action
- · For use with copper and aluminiur pipes as well as ferrous and non-ferrous metals.



Part No.	Pipe Capacity	Box Qty.
EABW300	32mm (1 ¹ / ₄ ")	5

ECTC22 - Mini Tube Cutter

- For cutting 3-22mm (1/8" to 7/8" o.d.) copper and aluminium tubing
- Suited to small bore tubing
- Compact size ideal for use in confined
- · Quickly adjusts to the required cutting position.



Part No.	Cutting Capacity	Box Qty.
ECTC22	3-22mm (1/8 - 7/8")	10

ECTC - Telescopic Tube Cutters

- For cutting copper, brass, aluminium and light gauge steel tube.
 - . Makes clean, fast cuts, leaving little fash to clear away
 - The feed screw does not expand during use, ideal for use in confined spaces.
 - Each cutter includes an integral deburrer and a spare cutting wheel.



Part No.	Cutting Capacity	Box Qty.
ECTC32	3-32mm (1/8 - 11/4")	5
ECTC50	5-50mm (³ / ₁₆ - 2")	5

Gripping and Plumbing Tools

Pipe Benders and Cutters

Cutters for plastic, steel and cast iron. A hand bender for site bending copper tube.

EPPC - Plastic Pipe Cutters

- Ensure clean cuts without distortion to plastic tubing
- For cutting PVC, polythene, MDP and polyethylene pipe, HEP 20, plastic overflow pipe and rubber hoses
- High quality stainless steel blades
- Ratchet system ensures a fast, efficient cut
- Two sizes available; 32mm and 42mm.



Part No.	Cutting Capacity	Box Qty.
EPPC32	32mm (1 ¹ / ₄ ")	10
EPPC42	42mm (1 ⁵ / ₈ ")	10

ECPS - Copper Pipe Slicers

- For cutting copper tubing
- · Single handed operation for use in confined areas, for example where there is limited space between the wall and copper pipes
- Two sizes available for use with 15mm and 22mm copper tube.



Part No.	Cutting Capacity	Box Qty.
ECPS15	15mm (9/16")	10
ECPS22	22mm (⁷ / ₈ ")	10

EHB6810 - Mini Pipe Bender

- Compact tool suitable for bending 6, 8 and 10mm copper pipe, aluminium, brass and other non-ferrous metal tubing
- · Manufactured from carbon steel for strength and durability
- Features a calibration scale for easy accurate bending or right, left and offset bends up to 180°



Part No.	Pipe Capacity	Box Qty.
EHB6810*	6mm (⁷ / ₃₂ "), 8mm (⁵ / ₁₆ ")	10
	and 10mm (3/8")	

EHB - Hand Bender & Accessories

- A compact tool for bending 15mm and 22mm o.d. copper tube
- Ideal for on site operation
- Supplied with 15mm and 22mm formers and guides.



Part No.	Pipe Capacity	Box Qty.
EHB1522	15-22mm (⁹ / ₁₆ - ⁷ / ₈ ")	1
EHBG15	15mm Guide	24
EHBG22	22mm Guide	4
EHBF15	15mm Former	10
EHBF22	22mm Former	10

9350 - Deburring Tool

- A multifunctional tool capable of holding a range of different blades, coarse to fine, for external and internal deburring operations



DB1/DB2 Blades

DB1 - Heavy Duty HSS blade for steel and aluminium DB2 - Heavy Duty HSS blade for brass and cast iron

- Capable of right and left hand cuts
- All blades are ground from quality high speed steel, heat treated for maximum tool life and designed for safety with unique rounded heads.







A range of top quality Locking Pliers and locking C-Clamps for the professional user.

Gripping and Plumbing Tools

Locking Jaw Pliers and C-Clamps



Screw adjusts to fit the work piece and exerts a pressure that is maintained even after

Guarded release trigger protects against accidental release whilst also enabling the tool to be quickly unlocked when required

Locking Pliers - Typical Applications

Part No.	HVAC	Welding	Plumbing	Automotive	Electrical	Woodworking
E7R E10R	Clamping / Crimping	Clamping flat, square & hex surfaces	Non slip pipe wrench, portable vice, twisting wire	Clamping, removing bolts	Portable vice, twisting wire	Portable vice, pulling out nails
E10CR	Clamping / Crimping	Clamping round surfaces	Non slip pipe wrench, portable vice, twisting wire	Clamping, removing bolts	Portable vice, screwdriver lever	Portable vice, pulling out nails
E5WR E7WR E10WR	Clamping / Crimping / Wire Cutting	Clamping round surfaces	Non slip pipe wrench, portable vice, cutting & twisting wire	Clamping, removing bolts	Portable vice, screwdriver lever, cutting & twisting wire	Portable vice, pulling out nails, cutting wire
E6LN	Clamping/Crimping/ Wire Cutting	Clamping in difficult to reach spaces	Repairing faucets	Removing brake springs & clips, general clamping	Bending & cutting wire	Pulling nails & staples
E6SP E11SP	Clamping welding supports	Clamping welding supports	Temporary pipe hanger	Sheet metal repair work	-	Clamping long reach, delicate work pieces
E6R E11R	Clamping welding supports	Clamping welding supports	Temporary pipe hanger	Sheet metal repair work	_	Clamping long reach work pieces
E20R	Removing components, holding awkward shapes	Removing components, holding awkward shapes	Holding awkward shapes	Removing components, holding awkward shapes	_	_
E9R	_	Accurately aligning round & square shaped tubing	_	-	_	_
E8R	-	Holding sheet metal during bending, forming & crimping	-	-	_	_



Gripping and Plumbing Tools

Locking Jaw Pliers

A wide choice of Locking Pliers for different applications in a range of sizes.



Long Nose Locking Pliers With Wire Cutters

- Particularly suited for clamping and tightening bolts in confined spaces.
- Also ideal for precision work. Incorporates a wire cutter.



11" Locking Table C-Clamp

- Ideal for clamping and workpieces when drilling, milling, welding
- Suitable for fixing on machinery T Slots, tables and workbenches
- Swivel jaw pads minimise marking of delicate workpieces
- Chrome Molybdenum steel body and handles for strength and durability
- · Guarded release trigger protects against accidental release

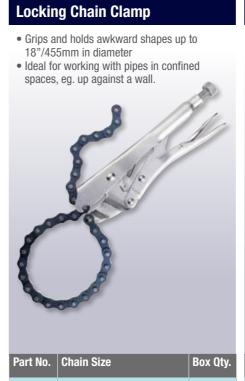


Gripping and Plumbing Tools

Locking C-Clamps

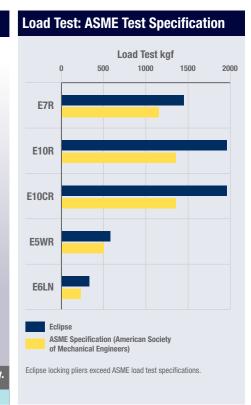
C-Clamps and Locking Pliers for specialist use and working in confined spaces with awkward shapes.

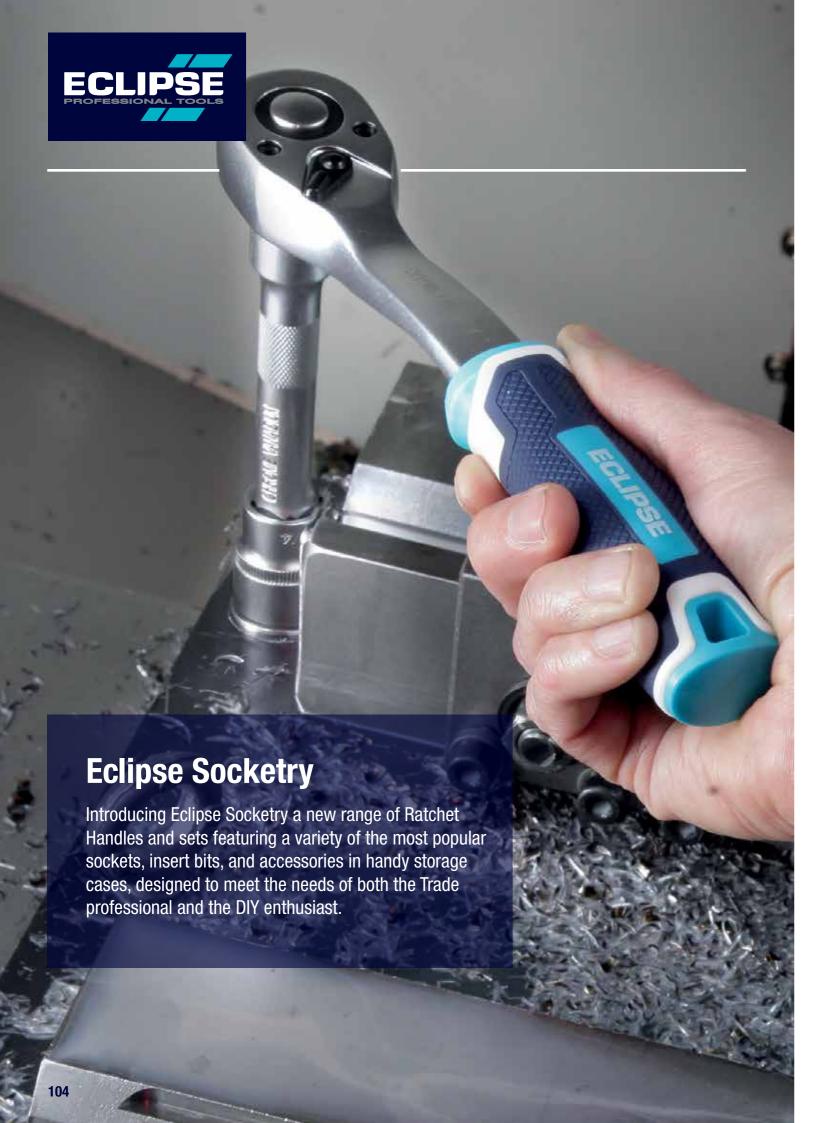






E8R Locking Sheet Metal Tool





Eclipse Accessories

Socketry

Eclipse Square Drive Ratchet Handles

Our NEW Eclipse Ratchet Handles have 72 teeth (72T) on the drive gear, so the handle needs to move just 5° to engage thenext tooth for easy, rapid adjustments with maximum torque and minimal effort. The 72T mechanism allows adjustments to be made in tight spaces where a larger swing arc might not work.

Available in 3 drive sizes: 1/4", 3/8" and 1/2"

- Made from Chrome Vanadium Steel for strength and durability
- A guick release button on the ratchet head allows for speedy removal of the socket or accessory
- Ergonomic soft-feel handles are comfortable to hold and easy to wipe clean.





	Part No.	Description	Pack Qty.
	ERH14	1/4" Square Drive Ratchet Handle	10
	ERH38	3/8" Square Drive Ratchet Handle	5
	ERH12	½" Square Drive Ratchet Handle	5

ESS25PS - 1/4" Square Drive 25 Piece Socket

- 50 teeth / 8° increment ratchet
- Chrome Vanadium Steel sockets are strong and durable, with six-point hex to reduce any slippage or rounding over corners
- Quick release feature for quickly removing sockets or
- Ergonomic soft feel handles for increased comfort during use



Set Contents:

- 12 x Sockets: 4 13mm
- 1 x 50T Ratchet Handle
- 1 x 100mm Extension Bar
- 1 x Bit Holder (Adaptor) 10 x 25mm Bits:
- TX 10, 15, 20, 25, 30, 40 PH2 x 2, Hex 5, 6



Part No.	Description	Pack Qty.
ESS25PS	1/4" Square Drive 25 Piece Socket Set	10



Eclipse Accessories

ECLIPSE

Socketry

ESS34PS - 1/4" & 3/8" Square Drive 34 Piece Metric Socket Set

• 72 teeth / 5° increment ratchets for smooth operation



Part No. Description		Pack Qty.
ESS34PS	1/4" & 3/8" Square Drive 34 Piece Metric Socket Set	5

ESS24PSM - 1/2" Square Drive 24 Piece Metric Socket Set • 72 teeth / 5° increment ratchets for smooth operation • Chrome Vanadium Steel sockets are strong and durable, with six-point hex to reduce any slippage or rounding over corners Quick release feature for quickly removing sockets or accessories • Ergonomic soft feel handles for increased comfort during use. **ECLIPSE** NEW Set Contents: • 15 x 1/2" Sockets: 10mm - 32mm | • 1 x 1/2" 72T Ratchet • 1 x 1/2" 125mm Extension Bar • 1 x 1/2" 3 Way Adaptor • 1 x 1/2" 250mm Extension Bar • 1 x 1/2" Universal Joint • 1 x 1/2" 16mm Spark Plug Socket • 1 x 1/2" 250mm F Handle • 1 x 1/2" 21mm Spark Plug Socket 1 x Empty Plastic Box Part No. Pack Qty.

ESS24PS - 1/2" Square Drive 24 Piece Imperial Socket Set

1/2" Square Drive 24 Piece Metric Socket Set

- 72 teeth / 5° increment ratchets for smooth operation
- Chrome Vanadium Steel sockets are strong and durable, with six-point hex to reduce any slippage or rounding over corners
- Quick release feature for quickly removing sockets or accessories • Ergonomic soft feel handles for increased comfort during use.



Set Contents:

ESS24PSM

- 1 x 1/2" 5" Extension Bar
- 1 x 1/2" 10" Extension Bar
- 1 x 1/2" 5/8" Spark Plug Socket
- 1 x 1/2" 13/16" Spark Plug Socket
- 1 x 1/2" 3 Way Adaptor
- 1 x 1/2" Universal Joint
- 1 x 1/2" 250mm F Handle • 1 x Empty Plastic Box





Eclipse Accessories

Socketry

EMS78PS - Eclipse 78 Piece Mini Socket and Insert Bit Set

- · A handy set suitable for everyday DIY, light duty car repairs and bike repairs
- Reversible Ratchet Handle
- Magnetised Bit Driver and Extension Piece
- All Bits are hardened and tempered for strength and durability
- Torque to British Standard BS: 2559 1994.

Set Contents:

- 1 Pc 1/4" Square Drive
- 1 Pc Bits Driver
- 1 Pc Extension Bar
- 1 Pc Magnetic Holder • 1 Pc Precision Magnetic Holder
- 1 Pc Tweezer
- 41 Pcs Bits (6.35 x 25mm)
- 1 Pc ADP (25mm)
- 1 Pc Precision Bits ADP
- 20 Pcs Precision Bits (4 x 28mm)
- 9 Pcs ¹/₄" Socket: 4mm 12mm



Part No.	Description	Pack Qty.
EMS78PS	Eclipse 78 Piece Mini Socket and Insert Bit Set	12

ERSMS65PS - 65 Piece Ratchet Screwdriver & Mini Socket Set

- Ideal for everyday maintenance and light duty repairs
- Handle can be locked in position for both left and right ratchet action
- Contains a range of 61 popular sockets and screwdriver bits
- Bits are hardened and tempered for enhanced strength and durability
- Supplied in a sturdy storage case to keep individual pieces organised and secure.







Set Contents:

- 1 x Ratchet Screwdriver Handle
- 1 x Precision Magnetic Holder
- 2 x Long Connectors for Ratchet & Precision Drivers
- 9 x 25mm (1/4") Sockets: 4 12mm
- 4 x Connector bits
- 8 x Slotted bits: 3mm, 4mm, 2 x 5mm, 2 x 6mm, 2 x 7mm
- 8 x PH bits: PH0, 3 x PH1, 3 x PH2, PH3
- 4 x PZ bits: P70, PZ1, PZ2, PZ3
- 5 x T bits: T10. T15. T20. T25. T30
- 2 x S bits: S0, S1
- 19 x Precision bits: 1mm, 1.5mm, 2mm, 2.5mm, 2 x PHO. 2 x PH00, 2 x PH1, T4, 2 x T5, T6, T8, T9, H2, H2.5, H3

Part No.	Description	Pack Qty.
ERSMS65PS	65 Piece Ratchet Screwdriver & Mini Socket Set	6

ETGRS53PS - 53 Piece T-Grip Ratchet Screwdriver & Mini Socket Set

- Ideal for everyday maintenance and light duty repairs
- Comfortable T-Grip handle for ease-of-use
- Contains a range of 48 popular sockets and screwdriver bits
- Bits are hardened and tempered for enhanced strength and durability
- Supplied in a sturdy storage case to keep individual pieces organised and secure.

Set Contents:

- 1 x T-Grip Ratchet Screwdriver Handle
- 1 x Precision Magnetic Holder
- 1 x Flexible Spring Tube
- 1 x Extended Bit Holder 1 x Adaptor
- 6 x 25mm (1/4") Sockets: 4-9mm
- 4 x Slotted bits: 3mm, 4mm, 5mm, 6mm
- 4 x PH bits: PH0, PH1, PH2, PH3
- 4 x PZ bits: PZ0, PZ1, PZ2, PZ3
- 7 x T bits: T10, T15, T20, T25, T27, T30, T40
- 5 x H bits: H3, H4, H5, H6
- 18 x Precision bits: 1mm, 1.5mm, 2mm, 2.5mm, 3.5mm, 2 x PH00, T4, T5, T6, T7, T8, T9, H0.7, H0.9, H1.3, H1.5, H2.5



NEW



Part No.	Description	Pack Qty.
FTGRS53PS	1/a" Square Drive 24 Piece Metric Socket Set	5

ERS33PS - 33 Piece Ratchet Screwdriver Set

- Adjustable ratchet handle can be set at any angle, ideal for working in awkward or hard-to-reach places
- Contains a range of 32 popular screwdriver bits, perfect for everyday use
- Bits are hardened and tempered for enhanced strength and durability
- Supplied in a sturdy hanging case to keep individual pieces organised and secure.



Set Contents:

- 1 x Ratchet Screwdriver Handle
- 6 x Slotted bits: 3mm, 2 x 4mm, 2 x 5mm, 6mm
- 6 x PH bits: PH0, 2 x PH1, 2 x PH2, PH3
- 4 x PZ bits: PZ0, PZ1, PZ2, PZ3
- 8 x T bits: T10, T15, 2 x T20, 2 x T25, T27, T30
- 4 x H bits: H3, H4, H5, H6
- 4 x S bits: S0, S1, S2, S3





Part No.	Description	Pack Qty.	
ERS33PS	33 Piece Ratchet Screwdriver Set	6	





Torque WrenchesEclipse Torque Wrenches

Torque WrenchesEclipse Torque tools

Eclipse Torque Wrenches are manufactured in the UK and incorporate the very latest design, manufacturing and quality control technology to achieve the highest level of innovation and precision.



Global Service

Spear & Jackson are pleased to advise the availability of tool re-calibration services to the original factory standard at five locations on five different continents. The accredited laboratories are situated in the UK, Australia, USA, Singapore and China, and use the same equipment and procedures as the factory (which has UKAS accreditation).

Please contact: sales@eclipse-tools.com, for full details of the repair and re-calibration services available.



Torque is any force or system of forces that tends to cause rotation about an axis.

The Importance Of Torque Control

Although many methods exist to join two or more parts together, the ease of assembly and disassembly provided by threaded fasteners make them the ideal choice for many applications.

The object of a threaded fastener is to clamp parts together with a tension greater than the external forces tending to separate them. The bolt then remains under constant stress and is immune from fatigue.

However, if the initial tension is too low, varying loads act on the bolt and it will quickly fail. If the initial tension is too high, the tightening process may cause bolt failure. Reliability therefore depends upon correct initial tension. The most practical way of ensuring this is by specifying and controlling the tightening torque.

Measurement of Torque

Imagine someone tightening a bolt using a socket attached to a metre long bar. If they apply 10 kg of force (kgf) perpendicular to the bar they will produce a torque of 10 kgf.m at the axis (the centre of the bolt).

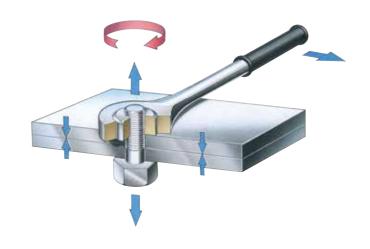
However, under the S.I. system of measurement, force is expressed in Newtons (N) rather than kgf. The conversion between kgf and N is x 9.807 so the person is applying 98.07 N.m of torque.



Bolt Tension

When an assembly is clamped by tightening a nut and bolt, the induced tension causes the bolt to stretch. An equal force acts to compress the parts which are thus clamped.

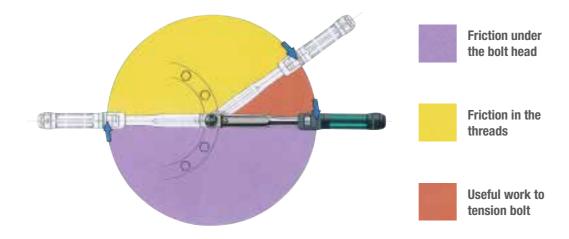
The proof load of a bolt, normally established by test, is the load which just starts to induce permanent set - also known as the yield point. Typically bolts are tightened to between 75% and 90% of yield.





Friction in the bolted joint

When a threaded fastener is tightened, the induced tension results in friction under the head of the bolt and in the threads. It is generally accepted that as much as 50% of the applied torque is expended in overcoming friction between the bolt head and the abutting surface and another 30% to 40% is lost to friction in the threads. As little as 10% of the applied torque results in useful work to tension the bolt.



Given that up to 90% of the applied torque will be lost to friction, it follows that any changes in the coefficient of friction resulting from differences in surface finish, surface condition and lubrication can have a dramatic effect on the torque versus tension relationship. Some general points can be made:

- Most torque tightened joints do not use washers because their
 use can result in relative motion between the nut and washer
 or the washer and joint surface during tightening. This has the
 effect of changing the friction radius and hence affects the
 torque-tension relationship. Where a larger bearing face is
 required then flange nuts or bolts can be used. If washers are
 to be used, hard washers with a good fit to the shank of the
 bolt give lower and more consistent friction and are generally
 to be preferred.
- Degreasing fasteners of the film of oil usually present on them as supplied will decrease the tension for a given torque and may result in shear of the fastener before the desired tension is achieved.

- Super lubricants formulated from graphite, molybdenum disul
 phide and waxes result in minimal friction. Unless allowance is
 made in the specified tightening torque, the induced tension may
 be excessive causing the bolt to yield and fail. However, used in a
 controlled manner, these lubricants serve a useful purpose in
 reducing the torque to produce the desired tension meaning that
 a lower capacity tightening tool can be used.
- For reasons of appearance or corrosion resistance, fasteners many be plated. These treatments affect the coefficient of friction and therefore torque versus tension relationship.
- Friction is often deliberately introduced into the fastener to reduce the possibility of loosening due to vibration. Devices such as lock-nuts must be taken into account when establishing the correct tightening torque.

As a rough guide, the calculated tightening torque should be multiplied by the factor from the table opposite according to surface treatment and lubrication.

Surface Condition Of Nut	Surface Condition Of Bolt			
	Untreated	Zinc	Cadnium	Phosphate
UNTREATED	1.00	1.00	0.80	0.90
ZINC	1.15	1.20	1.35	1.15
CADNIUM	0.85	0.90	1.20	1.00
PHOSPHATE & OIL	0.70	0.65	0.70	0.75
ZINC & WAX	0.60	0.55	0.65	0.55

Torque Wrenches

Recommended Maximum Torque Values

The information in the table below shows recommended torque values under normal conditions. For critical applications, further information and research will be necessary.

The following basic assumptions have been made:

- Bolts are new, standard finish, uncoated and not lubricated (other than the normal protective oil film)
- The load will be 90% of the bolt yield strength
- The coefficient of friction is 0.14
- The final tightening sequence is achieved smoothly and slowly

If lubrication is to be applied to the nut/bolt, multiply the recommended torque by the appropriate factor shown in the table on page 107.

	BOLT GRADE									0
W	3.6	4.6	5.6	5.8	6.8	8.8	9.8	10.9	12.9	mm
					Torque in N.n	ì				
M 1.6	0.05	0.07	0.09	0.11	0.14	0.18	0.21	0.26	0.31	3.3
M 2	0.11	0.14	0.18	0.24	0.28	0.38	0.42	0.53	0.63	4
M 2.5	0.22	0.29	0.36	0.48	0.58	0.78	0.87	1.09	1.31	5
M 3	0.38	0.51	0.63	0.84	1.01	1.35	1.52	1.9	2.27	5.5
M 4	0.71	0.95	1.19	1.59	1.91	2.54	2.86	3.57	4.29	7
M 5	1.71	2.28	2.85	3.8	4.56	6.09	6.85	8.56	10.3	8
M 6	2.94	3.92	4.91	6.54	7.85	10.5	11.8	14.7	17.7	10
M 8	7.11	9.48	11.9	15.8	19	25.3	28.4	35.5	42.7	13
M 10	14.3	19.1	23.8	31.8	38.1	50.8	57.2	71.5	85.8	17
M 12	24.4	32.6	40.7	54.3	65.1	86.9	97.7	122	147	19
M 14	39	52	65	86.6	104	139	156	195	234	22
M 16	59.9	79.9	99.8	133	160	213	240	299	359	24
M 18	82.5	110	138	183	220	293	330	413	495	27
M 20	117	156	195	260	312	416	468	585	702	30
M 22	158	211	264	352	422	563	634	792	950	32
M 24	202	270	337	449	539	719	809	1011	1213	36
M 27	298	398	497	663	795	1060	1193	1491	1789	41
M 30	405	540	675	900	1080	1440	1620	2025	2430	46
M 33	550	734	917	1223	1467	1956	2201	2751	3301	50
M 36	708	944	1180	1573	1888	2517	2832	3540	4248	55
M 39	919	1226	1532	2043	2452	3269	3678	4597	5517	60
M 42	1139	1518	1898	2530	3036	4049	4555	5693	6832	65
M 45	1425	1900	2375	3167	3800	5067	5701	7126	8551	70
M 48	1716	2288	2660	3813	4576	6101	6864	8580	10296	75
M 52	2210	2947	3684	4912	5895	7859	8842	11052	13263	80
M 56	2737	3650	4562	6083	7300	9733	10950	13687	16425	85
M 60	3404	4538	5673	7564	9076	12102	13614	17018	20422	90
M 64	4100	5466	6833	9110	10932	14576	16398	20498	24597	95
M 68	4963	6617	8271	11029	13234	17646	19851	24814	29777	100



Friction in the bolted joint

Torque conversion factors and formulae for calculating the effect of Torque Wrench extensions.

Units to	S.I (Jnits		Imperial Units	Metric Units		
Convert	cN.m	N.m	orzf.in	lbf.ft	lbf.ft	kfg.cm	kfg.m
1 cN.m=	1	0.01	1.416	0.088	0.007	0.102	0.001
1 N.m=	100	1	141.6	8.851	0.738	10.20	0.102
1 ozf.in=	0.706	0.007	1	0.0625	0.005	0.072	0.0007
1 lbf.in=	11.3	1.113	16	1	0.083	1.152	0.0115
1 lbf.ft=	135,6	1.356	192	12	1	13.83	0.138
1 kgf.cm=	9.807	0.098	13.89	0.868	0.072	1	0.01
1 lbf.in=	980.7	9.807	1389	86.8	7.233	100	1

Force lbf x 4.45 = N N x 0.225 = lbf

Flow

 $l/s \times 2.119 = cu.ft/min$ $cu.ft/min \times 0.472 = l/s$ Pressure

 $lbf/in^2 \times 0.069 = bar$ bar x 14.504 = lbf/in^2 **Power**

hp x 0.746 = kWkW = N.m x rev/min

9546

Formulae

Accepted formulae relating torque and tension, based on many tests are:-

 $M = \frac{P \times D}{60}$

M = torque lbf.ft P = bolt tension lbf D = bolt dia.ins

 $M = \frac{P \times D}{5000}$

M = torque N.m

P = bolt tension Newtons

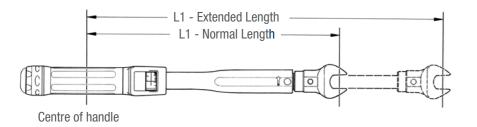
D = bolt dia.mm

These formulae may be used for bolts outside the range of the tables.

Formulae For Calculating The Effect Of Torque Wrench Extensions

$M1 = M2 \times L1/L2$

Where L1 is the normal length and L2 is the extended length, M1 is the set torque and M2 the actual torque applied to the nut.



Example

The required torque on the fastener is 130 N.m (M2) but what do you set on the torque wrench scale?

L1 = 500 L2 = 650

(units of length not important, this is a ratio)

 $M1 = 130 \times 500/650$

M1 = 100

Torque WrenchesSelection Guide

Easy to use Torque Wrench selection guide for general workshop, garage, tyre shop and larger automotive users.

Ra	nge		Ecli	pse Pr	ofess	ional			Eclips	e Auto	motive			Eclipse	Industria		Eclipse P	rofessional	Industrial
Head Type			Push	n Throu	ıgh Ra	atchet			Bi-dire	ctional	Ratchet	i		Rat	chet		Ratchet		
Accuracy				+/-	-3%					+/-3%				+/-	/-4%		+/-3%		
Other Select	tion Criteria	an	ti-cloc th ne adj	kwise hrough	direct ratch nt for	accura	ısh)	Idea Fin	e adjus	en spac tment fo asuremo	or accu	e is limited. For ultimate torque control in raccurate heavy duty applications requiring a hig							
Typical Appl	lications					arage plicatio				ications odern m					re shops aintenanc			bus tyre sho rail maintena	
Drive		3/811		1/	/ III		3/411	3/1	/ III		1/2			3,	/ ₄ II			3/411	
	1																		
	10																		
	20	EPTV						EATW		EATW									
	30	EPTW38-50/17	_					EATW38-50/17	_	EATW12-50/17	_								
	40	50/17	PTW					50/17	EATW	50/17	EATW								
	50	1	EPTW12-100/17	_					EATW38-100/17		EATW12-100/17	_							
	60		00/1	PTW					00/1		00/1	ATW							
	80		7	EPTW12-200/17	_				7		7	EATW12-200/17							
Ε	100			00/1	PTW	띨						00/1							
Z	150			7	12-3	W12						7							
e E	200				EPTW12-300/17	EPTW12-340/17	W34						9						
Torque in N.m	250				7	/17	EPTW34-400/1						EITW-500				EP!		
ĭ	300						/17						00NEW				EPITW34-550		
	340												×	MLIB			1-550		
	400													EITW-800NEW	雪			TP	
	500													NEW	EITW-1000NEW			EPITW34-1000	
	550														N000			4-10	
	700														EW	吕		8	T.
	800															EITW-1500NEW			EPITW34-1500
	1000															500N			4-15
	1500															W			00



Professional Torque Wrenches

A new and improved comprehensive range of Torque Wrenches for the professional user with finer adjustment than the standard range. Ideal for general workshop, garage and tyre shop applications.

Eclipse Professional Torque Wrenches

Adjustment Lock

The lock is a push / pull type so it is faster to operate and for extra safety a coloured red band clearly indicates when the wrench is unlocked. The handle adjusts faster so less effort is required to set the Torque reading.

Ratchet

Strength and Durability: Push through ratchet (EPTW series) with 60-72 engagements per revolution. Reversible ratchet (EATW series) with 48-72 engagements per revolution (depending on model).

Versatility: Push through square drive allows the wrench to be used for torque control in both clockwise and an anti-clockwise direction. Reversible ratchet allows torque control in tight spaces such as car maintenance.

Accuracy: Offset ratchet pawls give a narrow engagement angle.



Handle

Comfort & Safety: two component ergonomic handle for maximum comfort and slip resistance. Durability: Handle material and lens resist chemicals in common usage in the automotive, aviation and industrial anxironments.

Torque Scale

The wrench has a dual scale for Torque settings in N.m and lbf.ft. The window is much larger than the previous model for higher visibility and more accurate setting.

Torque Mechanism

Accuracy: less parts to maintain when compared to 'pivot block' mechanisms. Accuracy: +/-3% exceeds all international standards for torque wrenches. Each wrench is supplied with a declaration of conformity. Ease of use: Simple calibration adjustments without disassembly.

Part No.	Sq Drive	Range (N.m)	Range (lbf.ft)	Ratchet Diameter	Engagements Per Revolution	Length (mm)	Weight (kg)
EPTW38-50/17*1	3/8"	10-50	7.5-37.5	35	72	335	0.7
EPTW12-100/17*2	1/2"	20-100	15-75	45	72	387	0.94
EPTW12-200/17	1/2"	40-200	30-150	45	72	470	1.07
EPTW12-300/17	1/2"	60-300	50-220	51	60	593	1.42
EPTW12-340/17	1/2"	60-340	50-250	51	60	685	1.48
EPTW34-400/17	1/2"	80-400	60-300	51	60	686	1.93
*1 comes with ½" adap	1 comes with ½" adaptor *2 Comes with 3/8" adaptor						

Torque Wrenches

Automotive and Torque Screwdrivers

Eclipse Automotive Torque Wrenches to control torque in confined spaces of modern motor vehicles.

Eclipse Automotive Torque Wrenches

- Versatility: The reversible ratchet is designed with compact dimensions and a arrow engagement angle resulting from the 72 tooth pattern. This makes the wrench ideal for use in confined spaces of modern motor vehicles and other applications where space is limited.
- Comfort & Safety: two component ergonomic handle for comfort and slip resistance.

Reversible Ratchet

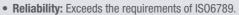
- Safety: A robust lock prevents accidental adjustment of the wrench during use.
- Accuracy: of +/- 3% exceeds all international standards for torque wrenches. Each wrench is supplied with a declaration of conformity.
- Durability: Handle material and lens resist chemicals in common usage in the automotive, aviation and industrial environments.



Part No.	Sq. Drive	Range (N.m)	Range (lbf.ft)	Ratchet Diameter	Engagements Per Revolution	Length (mm)	Weight (kg)
EATW38-50/17	3/8"	10-50	7.5-37.5	30	72	327	0.69
EATW12-50/17	1/2"	10-50	7.5-37.5	30	72	327	0.69
EATW38-100/17	3/8"	20-100	15-75	30	72	367	0.76
EATW12-100/17	1/2"	20-100	15-75	30	72	367	0.76
EATW12-200/17	1/2"	40-200	30-150	43	48	466	1.04

Eclipse Torque Screwdrivers

- Accuracy: Tool 'slips' when torque is achieved, removing the possibility of over-tightening
- Ease of Use: Straightforward torque adjustment without the need for additional specialist tools. Supplied with a 1/4" hexagon bit holder that is designed using a 4mm hexagon stem
- Safety: Includes a lock to prevent accidental adjustment of the set torque
- Versatility: Bit holder is shaped for use in confined spaces
 Durability: The handle is constructed from two materials; the strong base
- material is overlaid with a soft feel grip for comfort and slip resistance



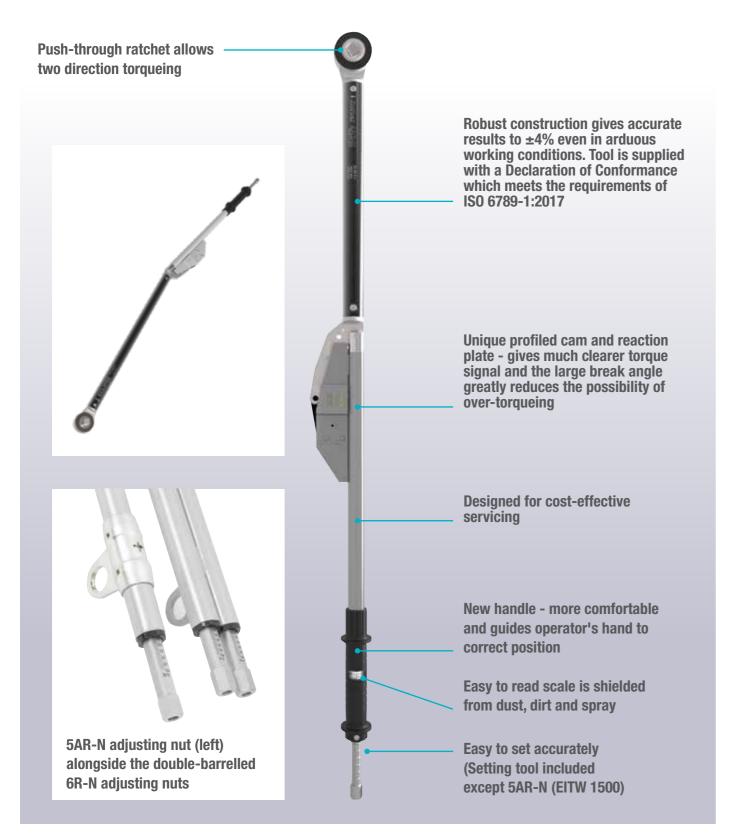


Part No.	Hex holder size	Range (N.m)	Length (mm)	Weight (kg)
ETS14-15	1/4"	0.3 - 1.5	80-400	61
ETS14-30	1/4"	0.6 - 3.0	220-750	75
ETS14-60	1/4"	1.2 - 6.0	370-1100	75



New Generation Industrial Torque Wrenches

Eclipse New Generation Industrial Torque Wrenches



The heavy road fleet industry and other heavy duty operators love the 'Industrial' wrench for its robustness and clear torque signal. This new generation retains these qualities but improves upon the original's scale for more accurate setting and can be split into two parts for easy storage and economic shipping.







Riveters

Compact Series Riveters

The latest addition to our range of Eclipse Spiralux Compact Riveters and Threaded Insert tools, this riveter is ideal for working in restricted spaces. It is smaller and lighter in weight than traditional riveters so easier on the arms when popping lots of rivets.

2730C - Compact Series Snub Nose Gun

- Strong 3 piece alloy steel jaw mechanism with internal hexagonal grip for a longer life and easy operating
- · Ergonomically designed handle for comfortable use
- · Capable of popping up to 4mm rivets in steel, aluminium and stainless steel
- Capable of popping 4.8mm rivets in aluminium
- · Interchangeable noses are colour-coded by size for easy identification and may be conveniently changed by hand with no need for extra tools.



Part No.	Description	Pack Qty.
2730C	Compact Series Snub Nose Riveter	5



Compact Series Riveters MORE POWER LESS EFFORT SPIRALUX 124

Riveters

Compact Series Riveters

2750C - Compact Lazy Tong Riveter

25% lighter, smaller and easier to handle than traditional sized lattice riveters. Weighs 1.50Kg compared to a 1.90Kg traditional lattice riveter. Delivers more power with less effort. Much easier on the arms and shoulders when popping lots of rivets.



- Strong 3-piece alloy steel jaw mechanism with hexagonal internal structure for a longer life and easy operating
- Aluminium alloy ergonomic design body and ABS handle for comfortable handling
- Lattice section is held together with nuts and bolts for extra strength
- Manually adjustable round knurling sleeve to easily adjust the working length of each stroke, ideal for use in restricted spaces
- Pops up to 6.4mm Aluminium, Steel and Stainless Steel rivets
- Contains rivet noses for use with 2.4mm, 3.2mm, 4.0mm, 4.8mm and 6.4mm aluminium and steel rivets
- Noses are colour coded by size for easy identification and may be conveniently changed by hand with no need for extra tools
- To operate, pre-drill holes into the items being joined together, the optimum drill size is 0.1mm bigger than the size of the rivet
- · Spare replacement jaws and noses are available.

Part no.	Description	Qty
2750C	Compact Lazy Tong Riveter	5
Part no.	Spare Parts	Qty
CS-SJ3	Jaw Set (x3)	1
CS-SNB24	Nose Bush 2.4mm (3/32")	1
CS-SNB32	Nose Bush 3.2mm (1/8")	1
CS-SNB40	Nose Bush 4.0mm (5/32")	1
CS-SNB48	Nose Bush 4.8mm (3/16")	1
CS-SNB64	Nose Bush 6.4mm (1/4")	1

2760C - Compact Lever Arm Riveter

Up to 40% Lighter and more compact in size than traditional long arm riveters. Requires less effort and is easier to use. Much easier on the arms and shoulders when popping lots of rivets.



- Strong 3-piece alloy steel jaw mechanism with hexagonal internal structure for a longer life and easy operating
- Reinforced 2mm thick Carbon Steel heat-treated handle for extra strength and durability
- Ergonomically designed handles for comfortable use
- Features a convenient rivet stem collector for protection and safety
- Contains rivet noses for use with 2.4mm, 3.2mm, 4.0mm, 4.8mm and 6.4mm aluminium and steel rivets
- Noses are colour coded by size for easy identification and may be conveniently changed by hand with no need for extra tools
- To operate, pre-drill holes into the items being joined together, the optimum drill size is 0.1mm bigger than the size of the rivet
- Spare replacement jaws and noses are available.

Description	Qty
Compact Lever Arm Riveter	5
Spare Parts	Qty
Jaw Set (x3)	1
Nose Bush 2.4mm (3/32")	1
Nose Bush 3.2mm (1/8")	1
Nose Bush 4.0mm (5/32")	1
Nose Bush 4.8mm (3/16")	1
Nose Bush 6.4mm (1/4")	1
	Compact Lever Arm Riveter Spare Parts Jaw Set (x3) Nose Bush 2.4mm (3/32") Nose Bush 3.2mm (1/8") Nose Bush 4.0mm (5/32") Nose Bush 4.8mm (3/16")



Riveters

Compact Series Riveters

2760C-M - Compact Mini Lever Arm Riveter

Up to 40% Lighter and more compact in size than traditional long arm riveters. Requires less effort and is easier to use. Much easier on the arms and shoulders when popping lots of rivets



- Strong 3-piece alloy steel jaw mechanism with hexagonal internal structure for a longer life and easy operating
- Reinforced 2mm thick Carbon Steel heat-treated handle for extra strength and durability
- Ergonomically designed handles for comfortable use
- Contains rivet noses for use with 2.4mm, 3.2mm, 4.0mm, 4.8mm and 6.4mm aluminium and steel rivets
- Noses are colour coded by size for easy identification and may be conveniently changed by hand with no need for extra tools
- To operate, pre-drill holes into the items being joined together, the optimum drill size is 0.1mm bigger than the size of the rivet
- Spare replacement jaws and noses are available.

126

Part no.	Description	Qty
2760C-M°	Compact Mini Lever Arm Riveter	5
Part no.	Spare Parts	Qty
CS-SJ3	Jaw Set (x3)	1
CS-SNB24	Nose Bush 2.4mm (3/32")	1
CS-SNB32	Nose Bush 3.2mm (1/8")	1
CS-SNB40	Nose Bush 4.0mm (5/32")	1
CS-SNB48	Nose Bush 4.8mm (3/16")	1
CS-SNB64	Nose Bush 6.4mm (1/4")	1

Performance on Test

2760C versus traditional Long Arm Riveters

Popping 200 x 5mm Aluminium Rivets							
2760C		Traditional Lo	Traditional Long Arm Riveter				
Kgf Force	Pulls	Kgf Force	Pulls				
9.7	2	9.8	1				
Popping 10 x 6mm Aluminium Rivets							
	Popping 10 x 6	6mm Aluminium Rive	ts				
2760C	Popping 10 x 6		ts ong Arm Riveter				
2760C Kgf Force	Pulls						
		Traditional Lo	ong Arm Riveter				

Popping 10 x 5mm Steel Rivets							
2760C		Traditional Long Arm Rivete					
Kgf Force	Pulls	Kgf Force	Pulls				
16.8	2-3	17.3	3				

Performance on Test

2750C versus traditional Lattice Style Riveters

Popping 200 x 5mm Aluminium Rivets			
2750C Traditional La			Lattice Style Riveter
Kgf Force	Pulls	Kgf Force	Pulls
8.2	2	11.5	1-2
Denning 10 v Comp Aluminium Divete			

Popping 10 x 6mm Aluminium Rivets			
2750C		Traditional Lattice Style Riveter	
Kgf Force	Pulls	Kgf Force	Pulls
14	2-3	20	2

Popping 10 x 5mm Steel Rivets			ts
2750C		Traditional Lattice Style Riveter	
Kgf Force	Pulls	Kgf Force	Pulls
13.1	3	20	2

Performance on Test

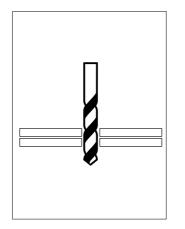
2760C-M versus traditional Gun Riveters

Popping 10 x 5mm Aluminium Rivets			
2760C-M		Traditional Gun	Riveter
Kgf Force	Pulls	Kgf Force	Pulls
12.6	2	31.5	4

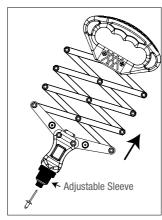
Colour Coded Rivet Sizes

Colour Code	Rivet Sizes	Drill Sizes
Red	2.4mm (3/32")	2.5mm
Green	3.2mm (1/8")	3.3mm
Blue	4.0mm (5/32")	4.1mm
Yellow	4.8mm (3/16")	4.9mm
Grey	6.4mm (1/4")	6.5mm

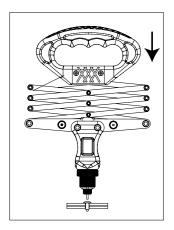
2750C - User instructions



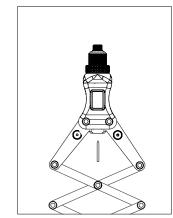
Drill hole through materials to be riveted.



Extend Lazy Tong Riveter, insert rivet and adjust sleeve if required.

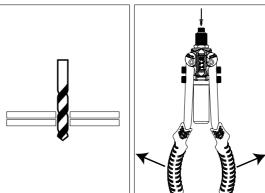


Align rivet, push handle to fix rivet. Repeat until rivet snaps and then remove riveter.

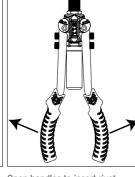


Open lattice fully to remove rivet

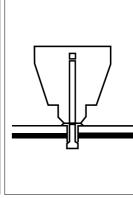
2760C - User instructions



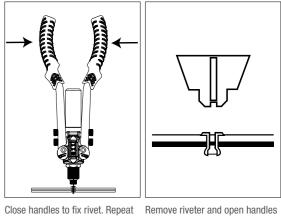
Drill hole through materials to be riveted.



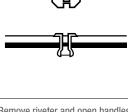
Open handles to insert rivet.



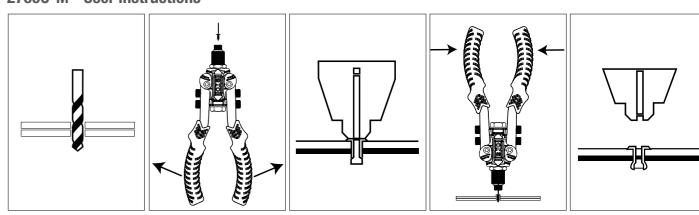
Insert the riveter into the hole.



until rivet snaps. The rivet stem fully to remove rivet stem. falls into the collector.



2760C-M - User instructions



Drill hole through materials to be riveted.

Insert the riveter into the hole.

Close handles to fix rivet. Repeat until rivet snaps.

Remove riveter and open handles fully to remove rivet stem.



Riveters Traditional Riveters

A wide range of manually operated Riveters suitable for maintenance and assembly operations. Heavy duty Lazy Tong and Long Arm Riveters can be used with 3 - 6mm Rivets and 1/4" Monobolts.



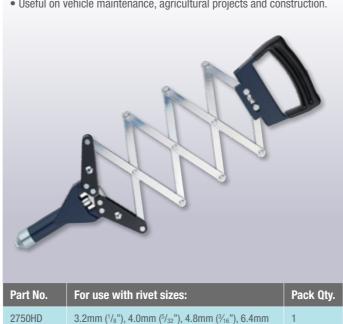
2750 Lazy Tong Riveter

- Powerful and versatile tool has the advantage of being operated with one hand
- Handle will pivot for ease of use when working at an angle



2750HD Heavy Duty Lazy Tong Riveter

- Fixed head riveter ideal for use with stainless steel rivets up to 6.4mm
- Powerful and versatile tool may be operated with one hand, providing no loss in efficiency
- Useful on vehicle maintenance, agricultural projects and construction.



 $(^{1}/_{4})$ and 6.4mm $(^{1}/_{4})$ Monobolts

Heavy duty and easy grip versions for engineering and light industrial use.









RivetersTraditional Riveters and Kits

RivetersSpare Parts

Heavy duty and easy grip versions for engineering and light industrial use.

Universal riveter with rotating nose for easy rivet selection Versatile quick change system saves time in the workshop Dual position vertical or horizontal head for flexible working in tight spaces PVC dipped handles for a comfortable grip.



Part No. For use with rivet sizes: Pack Qty. 2780* 2.4mm (³/₃²"), 3.2mm (¹/₃"), 4.0mm (⁵/₃²"), 4.8mm (³/₁₅") 5

2800 General Purpose Riveter

- General purpose riveter, equipped with 4 interchangeable noses
- Features automatic ejection of mandrel
- slip guarded comfort handles
- Internally stored spanner for changing nose bushes.

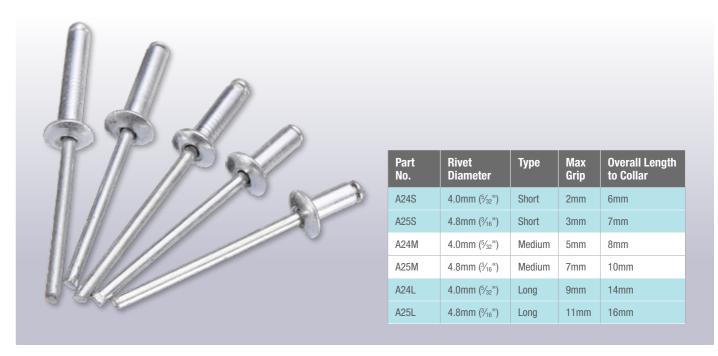


2735 Heavy Duty Kit

 Engineering riveter kit, comprising robust hinged plastic box and 200 assorted 3, 4 and 5mm aluminium rivets and 2730 heavy duty riveter.



Rivets



Riveter Spare Nose Bush kits			
Spare nose kits for use with 2720, 2730, 2750 and 2770 Riveter			
Part No.	Description	For use with rivet sizes:	
02738A	Kit 1-5x72HD12A	3.2mm (1/8")	
02738B	Kit 2-5x72HD13A	4.0mm (⁵ / ₃₂ ")	
02738C	Kit 3-5x72HD14	4.8mm (¾6")	
For use with	2750HD and 2760		
Part No.	Description	For use with rivet sizes:	
02738A-HD	Spare Nose Kit - 5 x 3mm	3.2mm (1/8")	
02738B-HD	Spare Nose Kit - 5 x 4mm	4.0mm (⁵ / ₃₂ ")	
02738C-HD	Spare Nose Kit - 5 x 5mm	4.8mm (3/16")	
02738D-HD	Spare Nose Kit - 5 x 6mm	6.4mm (1/4")	
For use with	2750HD and 2760		
Part No. Description		For use with rivet sizes:	
02768A	Kit 4-1 each 72LA12 72LA13A (for aluminium) 72LA13S (for steel) 72LA14	4.0mm (5/32") 4.8mm (3/16") 4.8mm (3/16") 6.4mm (1/4")	

Spare Jaw kits				
Part No.	Description			
2738	Pack of 5 jaws to suit models: 2720, 2730, 2750, 2770			
2768	Pack of 5 jaws to suit models: 2760 and 2750HD			
Riveter R	Riveter Repair kits			
Part No.	Description			
2739	Repair kit for 2730/2770, 2720			
2759	Repair kit for 2750			
2769	Repair kit for 2760, 2750HD			





Riveters

Compact Series Threaded Insert Tool Kits

2745C - Compact Threaded Insert Tool Kit (M3-M10)

The Compact Series has been developed to complement the more traditional range. Easily sets up to M10 Nutserts with more power and less effort than traditional Insert Tools

Allows thin sheet nutserts to be placed quickly and easily by hand. They are invaluable to Plant and Maintenance Engineers, and also for DIY, for simple assembly of threaded inserts or anchor nuts.

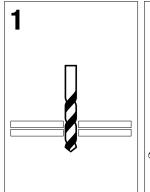
- Easily sets up to M10 Nutserts with more power and less effort than traditional Insert Tools
- · Creates a strong, permanent and reliable threaded fixing for use with bolts, studs and screws etc.
- Ideal for inserting threaded nuts into steel, aluminium, plastic and wood
- Suitable for steel, stainless steel and aluminium nutserts
- Steel body, Chrome Molybdenum alloy steel mandrels and reinforced 2mm heat treated Carbon steel handles for strength and durability
- Features a knurled carbon steel knob to easily unload nutserts
- Small and compact. Ideal for restricted areas
- Ergonomic handles for extra comfort
- Requires access to only one side of the workpiece
- Colour coded mandrels for easy selection.



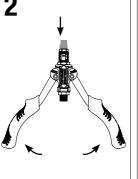


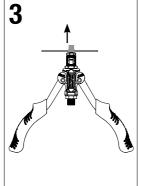
- Threaded Insert Tool x 1
- Interchangeable Mandrels x 6: M3. M4. M5. M6. M8 and M10
- Multi-functional spanner x 1

2745C - User instructions

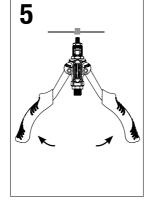


132









Open the handles and turn the knob clockwise to unload the insert tool from the inserted nut

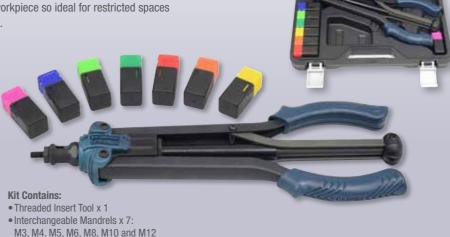
2746C-HD - Compact Heavy Duty Threaded Insert Tool Kit (M3-M12)

The Compact Series has been developed to complement the more traditional range. Easily sets up to M12 Nutserts with more power and less effort than traditional Insert Tools

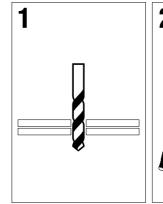
Allows thin sheet nutserts to be placed quickly and easily by hand. They are invaluable to Plant and maintenance Engineers, and also for DIY for simple assembly of threaded inserts or anchor nuts.

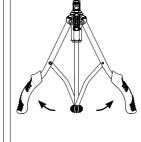
- Easily sets up to M12 Nutserts with more power and less effort than traditional Insert Tools
- Creates a strong, permanent and reliable threaded fixing for use with bolts, studs and screws etc.
- Ideal for inserting threaded nuts into steel, aluminium, plastic and wood
- Suitable for steel, stainless steel and aluminium nutserts
- Special rod structure between the handles makes it much easier to load and unload nutserts, saving time and effort in the workshop
- Steel body, Chrome Molybdenum alloy steel mandrels and reinforced 2mm heat treated Carbon steel handles for strength and durability
- Ergonomic handles for extra comfort
- Requires access to only one side of the workpiece so ideal for restricted spaces
- Colour coded mandrels for easy selection.

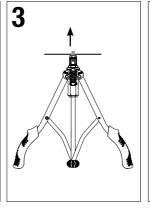




2746C-HD - User instructions

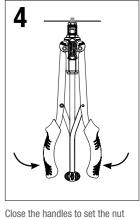


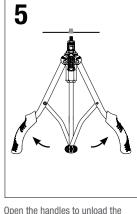




• Nutserts: M3, M4, M5, M6, M8, M10 and M12 (x5 of each)

Multi-functional spanner x 1





insert tool from the inserted nut

Pre-drill appropriate size hole in Close the handles to set nut in Pre-drill appropriate size hole in the material to be inserted in position the material to be inserted onto mandrel position



Riveters

Traditional Threaded Insert Tools and Spares

Threaded Insert Tools and spare parts for maintenance operations.

2743 - Threaded Insert Setting Tool

Thin sheet setting tool designed to enable threaded nut inserts to be set easily by hand. Invaluable to maintenance engineers for on-the-spot repairs. Supplied in storage wallet complete with M4, M5, M6 and M8 nose bushes and mandrels.

- Insertion of permanent load bearing threads in materials from 0.20" to 0.128"
- Simple set up and easy uniform stroke allows a nutsert to be set in thin sheet materials without causing surface damage
- A comprehensive range of conversion kits and inserts are available
- One side application
- Flush mounting.

- Permanent thread
- Moisture resistant
- Cost effective
- Strong
- Rapid
- Vibration resistant
- Portable



Insert Tool Spares				
Threaded In	Threaded Insert Nose Bush/Mandrel Conversion Kit			
Part No.	Thread Size	Pack Qty.		
72CK231	M3 (3mm)	10		
72CK232L	M4 (4mm)	10		
72CK233L	M5 (5mm)	10		
72CK234 M6 (6mm)		10		
72CK235	M8 (8mm)	10		

Inserts					
Part No.	Thread Size	Qty.	Part No.	Thread Size	Qty.
724504	M4 (4mm)	100	724505	M5 (5mm)	100
724506	M6 (6mm)	100	724508	M8 (8mm)	100

Spare Mandrels			
Part No.	Thread Size	Pack Qty.	
73CK231	M3 (3mm)	10	
73CK232	M4 (4mm)	10	
73CK233	M5 (5mm)	10	
73CK234	M6 (6mm)	10	
73CK235	M8 (8mm)	10	
73CK236	M10 (10mm)	10	
73CK237	M12 (12mm)	10	



2745 - Threaded Insert Tool Kit

Boxed kit containing a 2743 Threaded Insert Setting Tool and M4, M5, M6 and M8 threaded nutserts.



TSN® Grip Range			
Part No.	Thread Size	Hole Size Ø	Plate Thickness Range
724503	M3 (3mm)	4.8 - 4.9mm	0.5 - 1.5mm
724504	M4 (4mm)	6.4 - 6.5mm	0.5 - 2.0mm
724505	M5 (5mm)	7.1 - 7.2mm	0.5 - 2.5mm
724506	M6 (6mm)	9.6 - 9.7mm	0.7 - 3.0mm
724508	M8 (8mm)	10.6 - 10.7mm	0.8 - 3.0mm
724510	M10 (10mm)	12.8 - 12.9mm	1 - 4mm
724512	M12 (12mm)	16.1 - 16.2mm	1 - 3.5mm

Material Zinc Plated Mild Steel

All TSN $^{\circ}$ are BS, ISO metric screw threads in the coarse pitch series. TSN $^{\circ}$ (thin sheet nutsert) is the registered trademark of AVDEL LTD.



Engineers' Tools Combination Squares and Try Squares

ECS305 - Combination Square - 305mm (12")

The new Eclipse Combination Square is a multi-purpose measuring and marking tool for use in metalworking, woodworking and stonemasonry. Not only can it measure length and depth, but it may also be used to check 90° and 45° angles and will serve as a rule and a level.

- · Cast aluminium alloy head
- Stainless steel rule
- Metric and imperial graduations
- Front 1.00mm and 1/8" 1/16" 1/32"
- Back 1.00mm and ¹/₈" ¹/₁₆"



Part No.	Description	Pack Qty.
ECS305	Combination Square - 305mm (12")	5

Try Squares

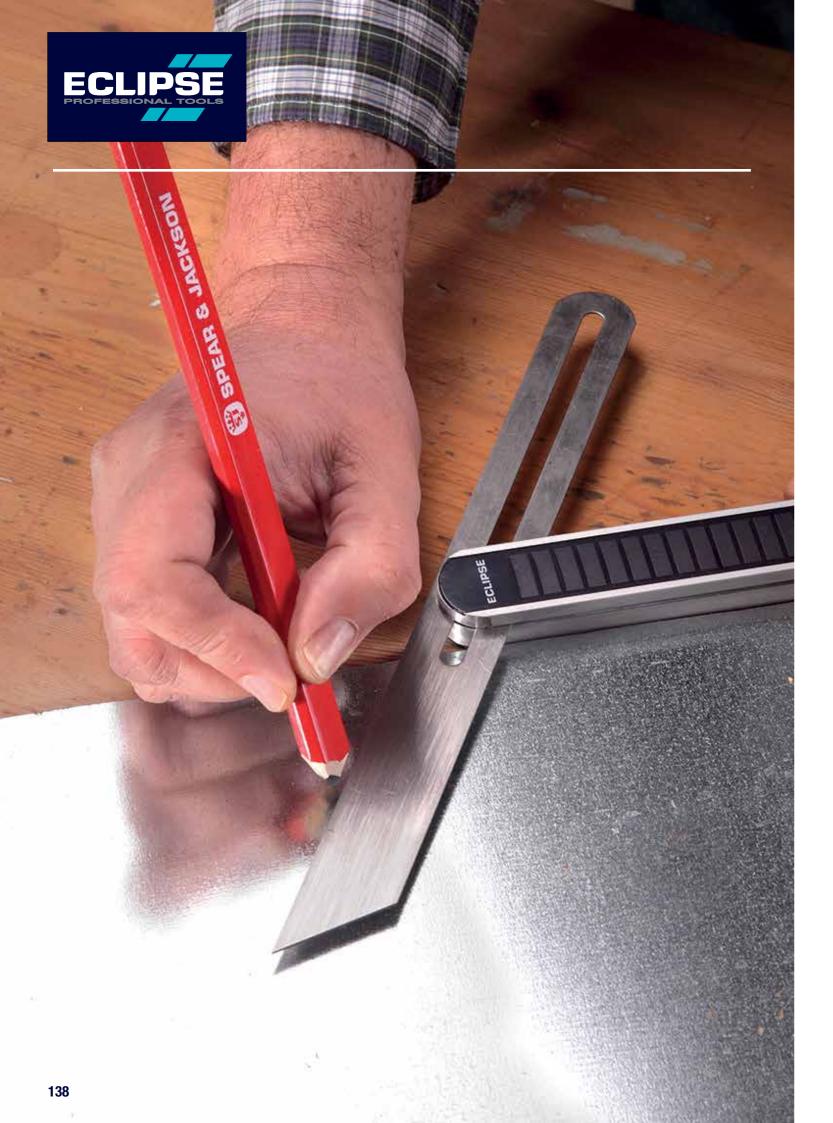
Engineers precision Try Squares are available in two sizes - 250mm (10") and 300mm (12"). These handheld marking and checking tools are used to assess angles and mark straight lines. The Engineers Try Square is an all-metal construction that is accurate both inside and outside with measuring graduations to both sides.

- Stainless steel blade Stabilising pin
- Aluminium base
- Metric graduations to one side





Part No.	Description	Pack Qty.
ETRYS250	Eclipse 250mm (10") Try Square	5
ETRYS300	Eclipse 300mm (12") Try Square	5



Engineers' Tools Sliding Bevel and Engineers' File Sets



Engineers' 3 Piece File Sets

Essential workshop tools for smoothing, deburring and shaping a range of materials including metals and wood, whilst removing any unwanted material after cutting or sharpening.

The Coarse First/Bastard cut files are typically used first for quick removal of material followed by use of a Medium/Second cut file for a finer finish.



Part No.	DescriptionPack Qty.Engineers' 3 piece File Set, First/Bastard Cut containing 8" (200mm) Flat, Half Round & Round5Engineers' 3 piece File Set, Second Cut containing 8" (200mm) Flat, Half Round & Round6	Pack Qty.
EC-3FILEB	Engineers' 3 piece File Set, First/Bastard Cut containing 8" (200mm) Flat, Half Round & Round	5
EC-3FILE2 Engineers' 3 piece File Set, Second Cut containing 8" (200mm) Flat, Half Round & Round		6



Engineers' Tools

Punches

Engineers' Tools

Erector Scrapers

 Suitable for large jobs or heavy engineering Manufactured from chrome vanadium steel.

Scrapers, Pin Vices, Chucks & Collets

All Eclipse Punches are made from a high quality carbon steel. The point is hardened and tempered to withstand continuous use. All punches have well cut knurling to provide positive finger grip.

Centre Punches



• Used to indent, mark, scribe lines and to make indentations in work

Part No.	Point Diameter	Length	Pack Size
351A	3.2mm (¹/8")	100mm (4")	10
351B	4mm (5/32")	100mm (4")	10
351C	4.8mm (³ / ₁₆ ")	100mm (4")	10
351D	6.35mm (1/4")	100mm (4")	10
351W	Wallet containing 1 of each	_	1 Set

Parallel Punches

• Used to punch out pins and dowels.



Part No.	Point Diameter	Length	Pack Size
161AA	1.7mm (1/16")	100mm (4")	10
161A	2.3mm (³ / ₃₂ ")	100mm (4")	10
161B	3.1mm (1/8")	100mm (4")	10
161CC	3.9mm (⁵ / ₃₂ ")	100mm (4")	10
161C	4.7mm (³ / ₁₆ ")	100mm (4")	10
161D	6.1mm (1/4")	100mm (4")	10
161E	7.6mm (⁵ / ₁₆ ")	150mm (6")	5
161FF	9.5mm (³ / ₈ ")	150mm (6")	5
161W	Wallet containing 1 of each	-	1 Set

Auto Centre Punches

- Delivers a punch when hand pressure applied to knurled head
- One handed operation

65-171R

120mm

149mm



13.5-2.25kg (30-5lbs)

22.5-6.3kg (50-14lbs)

10

Nail & Pin Drivers

- Two quality drivers for pushing home nails and pins when using a hammer would be hazardous or cause damage
- Magnetic head holds the nail in place
- Spring return allows automatic thrusting of nail below material surface
- Pistol grip handle for extra secure grip
- 2.5mm: for pushing home panel pins and nails up to 2.5mm diameter
- . 4mm: for nails up to 4mm diameter.

Nail Driver



4mm (5/32")

Engineers Scrapers

Bearing Scrapers

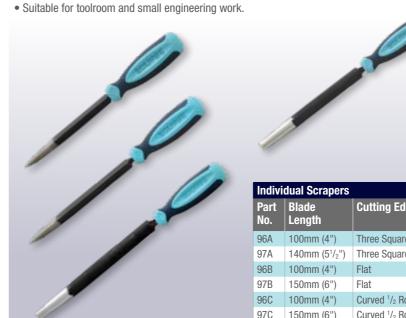
Part No. | Overall Length | Blade Length | Part No. |

290mm (11¹/₂") 200mm (8")

Set of 2584, 2586 & 2588

100mm (4")

180mm (7¹/₄")



Cuttina Edae Three Square

Hand scrapers are designed for the removal of high spots on machined surfaces to give a smoother

surface on slideways, bearings, cast iron surface plates and precision marking out plates.

Part No. Blade Length | Cutting Edge | Pack Curved 1/2 Round 5 225mm (9") **Pin Vices**

10

10

10

Hand held tools designed for holding round

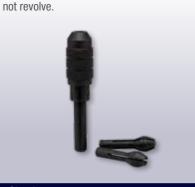
· Hollow handle enables material greater than the overall length of the pin chuck to be used.



	Part No.	Capacity	Overall Lengt
Pack	121	0-1mm	75mm (3")
10	122	0.75-1.5mm	85mm (3 ¹¹ / ₃₂ ")
10	123	1.4-3.1mm	95mm (3 ³ / ₄ ")
10	124	3.1-5mm	105mm (4 ¹ / ₈ ")
1 Set	120	Set of 121, 122	, 123 and 124

Pin Chuck and **Replacement Collets**

· Used for gripping very small drills, mainly on automatic lathes, where pin chuck does



Pin Chuck			
Part No.	Overall Length	Description	Pack
160	65mm (⁹ / ₁₆ ")	Chuck with 3 collets: 0.25-2.5mm capacities	6
Replacem	ent Collets		
Part No	Canacity		Pack

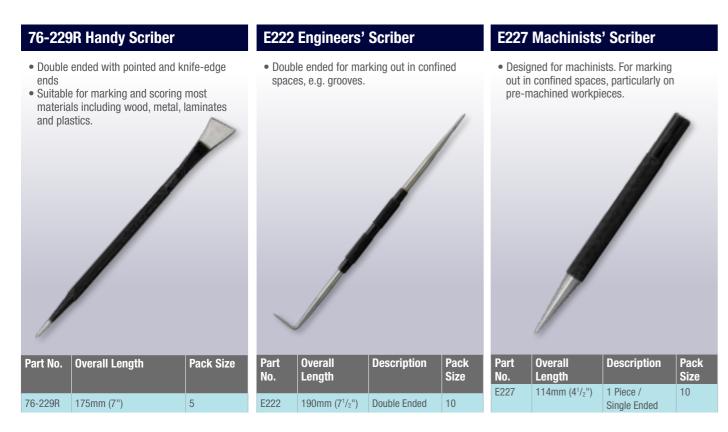
Part No.	Capacity	Pack
RP621HRD	0.25-0.75mm (0.01-0.03")	
RP622MRD	0.75-1.5mm (0.01-0.03")	
RP623FRD	1.5-2.5mm (0.06-0.10")	



Engineers' Tools

Scribers and Jewellers' Screwdrivers

Eclipse professional scribers used in metal working to mark lines in workpieces prior to machining. Jewellers' Screwdriver blades are hardened for long life.



Pocket Scribers



Jewellers' Screwdrivers

- Designed to carry out fine, precision work by toolmakers, jewellers, watch makers, instrument engineers and opticians
- Blade sizes match all commonly used slotted screws. 110mm (4 5/16")



Engineers' Tools Tool Bits and Boring Bars

Eclipse Boring Bars and Tool Bits are manufactured from 5% Cobalt High Speed Steel for the professional engineer.



Tool Bit Holders

- Designed to optimise toolbit performance by means of a carefully machined groove with relieved corners which enables the tool bit to rest on a flat surface
- Clamps the tool bit securely and rigidly
- Supplied complete with an Allen key and one Eclipse H5 tool bit,
- Holders with the suffix "SL" are designed for use in American style (slotted pillar) tool posts
- Holders with suffix "S" are of more robust construction and are designed for use with English type lathes with flat tool rests or 4 way turret tool posts.

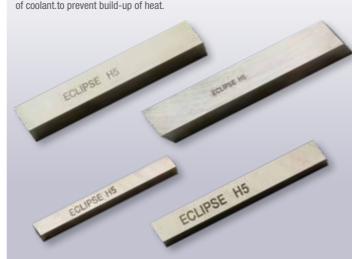


Part No.	Capacity	Shank Size	Overall Length		
524SL*	5-7mm (³ / ₁₆ - ¹ / ₄ ")	11.1x 25.4mm (⁷ / ₁₆ x1")	130mm (5 ¹ / ₈ ")		
534SL*	8-10mm (⁵ / ₁₆ - ³ / ₈ ")	15.9x31.8mm (⁵ / ₈ x1 ¹ / ₄ ")	155mm (6")		
544SL*	10-12.7mm (³ / ₈ x ¹ / ₂ ")	22.2x38mm (⁷ / ₈ x1 ¹ / ₂ ")	230mm (9")		
523S*	5-7mm (³ / ₁₆ - ¹ / ₄ ")	14.3x19mm (⁹ / ₁₆ x ³ / ₄ ")	125mm (5")		
533S* 8-10mm (⁵ / ₁₆ x ³ / ₈ ") 17.5x25.4mm (¹¹ / ₁₆ x1") 155mm (6")					
*Made to order. MOQ applies. Details on request					

Tool Bits

- 5% cobalt content for optimum hardness, grindability and cutting performance
- Square tool bits can be used in lathes and shaping machines
- Round tool bits used in internal boring bars and slotting machines
- Tool bits manufactured to ISO5421.

Dimensions quoted are approximate, actual dimensions being slightly more than the nominals quoted. We recommend that tool bits be ground under a copious flow



Part No.	Dimensions - Section	Length	Pack Size
TD109R/10°	6.4mm (1/4")	76mm (3")	10
TD111M/10°	6.4mm (1/4")	102mm (4")	10
TD149M/10°	7.9mm (5/16")	76mm (3")	10
TD151N/10°	7.9mm (5/16")	102mm (4")	10
TD189N/10°	9.5mm (3/8")	76mm (3")	10
TD191W/10°	9.5mm (3/8")	102mm (4")	10
TD195C/10	9.5mm (3/8")	153mm (6")	10
TD271F/10	12.7mm (1/2")	102mm (4")	5
TD275B/10	12.7mm (1/2")	153mm (6")	5
TD311E/10*	15.9mm (5⁄8")	102mm (4")	5
TD315M/10°	15.9mm (5/8")	153mm (6")	5
TD355N/10*	19mm (3/4")	153mm (6")	5



Engineers' Tools

Cutting Off Tools and Lathe Tools

Cut off and lathe tools for the professional engineer.

Cutting Off Tools - Bevel Section Bevel section accurately ground with clearance angle at cutting edge. TopThickness Pack Size Part No. **Bottom Thickness** 12.70mm (½") 2.4mm (³/₃₂") TH325M/10 1.6mm (1/16") 114mm (4") 10 10 TH466F/10 15.87mm (5/8") 2.4mm (3/32") 1.6mm (1/16") 127mm (5") TH628V/10 19.05mm (¾") 3.2mm (1/8") 1.6mm (1/16") 153mm (6") 10 TH750R/10° 22.23mm (7⁷/₈") 3.2mm (1/8") 1.6mm (1/16") 178mm (7") 10 TH912T/10° 25.40mm (1") 4.8mm (³/₁₆") 3.2mm (1/8") 203mm (8")

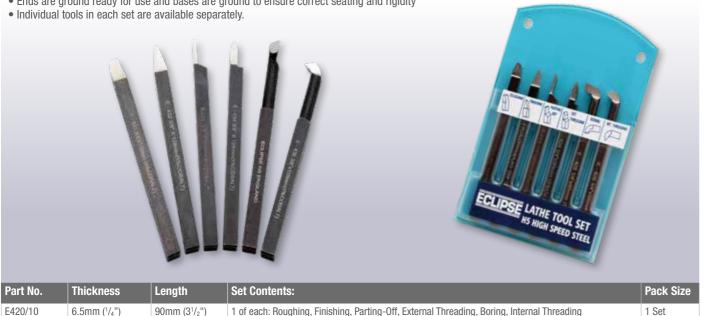
Lathe Tool Sets

E430/10

9.5mm (3/8")

125mm (5")

- Each set contains six H5 tools in a plastic rack
- Ends are ground ready for use and bases are ground to ensure correct seating and rigidity



1 of each: Roughing, Finishing, Parting-Off, External Threading, Boring, Internal Threading

Engineers' Tools

Tap Wrenches and Accessories

These tools are designed to hold engineers taps. By selecting the most suitable type and size it is possible to tap a hole more efficiently and minimise the risk of tap breakage.

33 Trammel Heads

- Supplied as 1 pair of heads
- Suitable for laying out the distance between two points and scribing arcs and circles
- To be used in conjunction with any wood off cut between 3/4" to 11/2" wide, minimum thickness of 3/8".



Part No.	Suitable For Beam Sizes	Pack Size	
33	19 x 38mm (3/8" - 11/2") Thick & 38mm (11/2") Wide	1 Pair	

Chuck Type Tap Wrench

- Stepped jaws greatly extend range of taps for each wrench
- Adjustable tommy bar for tapping close to a shoulder or other obstructions
- Available in normal and long reach designs.



Part No.	Body Length	Width	Pack Size
E141 Fixed Bar	50mm (1 ⁵ / ₁₆ ")	57mm (2 ^{1/} ₄ ")	1
E142	65mm (2 ¹¹ / ₁₆ ")	90mm (3 ^{1/} ₂ ")	1
E143	90mm (3 ⁵ / ₈ ")	127mm (5")	1
E145	165mm (6 ¹ / ₂ ")	90mm (3 ^{1/} ₂ ")	1
E146	245mm (10")	127mm (5")	1

		Square AF					
Part No.	Jaw Capacity	mm	IS0	ВА	BSW/ BSF	UNC	UNF
E141	Min Max	1.0 2.8	M1 M3.5	14 4	- 1/ ₈	1 6	- -
E142 & E145	Min Max	2.0 5.0	M1 M6	14 0	1/ ₈ 1/ ₄	6 12	- 1/ ₄
E143 & E146	Min Max	3.0 8.0	M4 M12	3 0	³ / ₁₆ ¹ / ₂	8 12	1/ ₄ 1/ ₂

Standard Bar Type Tap Wrench

- Provides a comfortable and positive grip plus the sensitivity required when tapping a blind hole.
- Knurled locknut ensures a constant grip on the tap when in use.



		Squa	are AF						
Part No.	Jaw Capacity	mm	ISO	ВА	BSW/ BSF	UNC	UNF	Length	PK
E240	Min Max	1.5 4.6	M1 M6	14 0	1/ ₈ 1/ ₄	0 12	- 1/ ₄	105mm 110mm	1
E241	Min Max	2.0 7.2	M3 M12	5 0	1/ ₈ 1/ ₂	4 12	1/ ₄ 1/ ₂	156mm 164mm	1
E242	Min Max	2.5 9.0	M4 M16	3	³ / ₁₆ ⁵ / ₈	8 12	¹ / ₄ ⁵ / ₈	220mm 230mm	1

Tool Makers' Clamp

• Manufactured from case-hardened steel, designed to ensure jaws remain in place.



No.	Capacity	Length	Section	
410	25mm (1")	50mm (2")	8mm (⁵ / ₁₆ sq")	1
411	38mm (1 ¹ / ₂ ")	75mm (3")	11.1mm (⁷ / ₁₆ sq")	1
412	63mm (2 ¹ / ₂ ")	100mm (4")	14.3mm (⁹ / ₁₆ sq")	1
413	89mm (3 ¹ / ₂ ")	125mm (5")	17.5mm (11/ ₁₆ sq")	1

144 www.eclipse-tools.co.uk 145

1 Set



Chisels and Wrecking Bars

Wrecking Bars and Pry Bars

Wrecking Bars

- Eclipse Wrecking Bars are made from heat treated, solid forged steel for maximum strength
- The 30" and 36" are for demolishing large timber structures and dismantling concrete and metal constructions
- The 18" and 24" size are ideal for demolishing plasterboard, dismantling timber frames and pulling up floorboards
- The light duty 14" is designed to pull large nails and prise or dismantle constructed items.



Part No.	Size	Pack Qty.
RIPPA14	355mm (14")	5
RIPPA18	450mm (18")	5
RIPPA24	600mm (24")	5
RIPPA30	750mm (30")	5
RIPPA36	900mm (36")	4
RIPPA3PS	Boxed set contains: 14" 24" 36" Wrecking bars	4

RIPPA3PS 3 Piece Set Contains: 14" (355mm) Crowbar 24" (610mm) Crowbar 36" (910mm) Crowbar

E-FUB15 - 15" Flat Utility Bar

- Drop-forged high grade steel
- Heat-treated for durability and a longer life
- Retail-friendly packaging.



Part No.	Description	Pack Qty.
E-FUB15	15" Flat Utility Bar	6

E-MFB10 - 10" Multi-Function **Pry Bar**

Eclipse Multi-Function and Flat Utility Pry Bars are used as a lever to either force two objects apart or to remove nails. They can be used for a multitude of jobs including removing moulding or skirting

- Flat strike face for removal of deeply embedded nails
- Retail-friendly packaging.

when replacing flooring, for removing tiles, for breaking down objects for demolition.



Pack Qty. 10" Multi-Function Pry Bar 6

E-MFBWC10 - 10" Multi-Function Wide Claw Pry Bar

- Wide Claw reduces material damage when prying moulding and trim
- Slotted bevelled claw for functionality and performance
- Retail-friendly packaging.



Bar with Wide Claw



Chisels and Wrecking Bars

Cold Chisels

For general cutting and chipping of metals, and for shaping, facing and cutting of stonework. Eclipse Cold chisels and bolsters are manufactured from hard-wearing Chrome Vanadium so need less resharpening. To resist 'mushrooming' every chisel shank head is specially shaped and the cutting edges are hardened for durability.



Flat Chisels				
Part No.	Length	Blade Width	Hexagon Dia.	Pack Qty.
CB24A/07	100mm (4")	6.35mm (1/4")	6.35mm (1/4")	10
CB28G/07	150mm (6")	6.35mm (1/4")	6.35mm (1/4")	10
CB46T/07	125mm (5")	9.5mm (3/8")	9.5mm (3/8")	10
CB48E/07	150mm (6")	9.5mm (3/8")	9.5mm (3/8")	10
CB68V/07	150mm (6")	12.7mm (1/2")	12.7mm (1/2")	10
CB70H/07	205mm (8")	12.7mm (1/2")	12.7mm (1/2")	10
CB72F/07	250mm (10")	12.7mm (1/2")	12.7mm (1/2")	10
CB73N/07	300mm (12")	12.7mm (1/2")	12.7mm (1/2")	10
CB89H/07	180mm (7")	15.9mm (5/8")	12.7mm (1/2")	10
CB90M/07°	205mm (8")	15.9mm (5/8")	12.7mm (1/2")	10
CB92N/07	250mm (10")	15.9mm (5/8")	12.7mm (1/2")	10
CB110T/07	205mm (8")	19mm (3/4")	15.9mm (5/8")	10
CB111G/07°	230mm (9")	19mm (3/4")	15.9mm (5/8")	10
CB112E/07	250mm (10")	19mm (3/4")	15.9mm (5/8")	10
CB113V/07	300mm (12")	19mm (3/4")	15.9mm (5/8")	10
CB150E/07	205mm (8")	25.4mm (1")	22.2mm (7/8")	5
CB152R/07	250mm (10")	25.4mm (1")	22.2mm (7/8")	5
CB153H/07	300mm (12")	25.4mm (1")	22.2mm (7/8")	5
CB156N/07	450mm (18")	25.4mm (1")	22.2mm (7/8")	5

Chisels and Wrecking Bars

Bolsters and Specialist Chisels

Specialist brick bolsters and chisels including guarded flat, floorboard cross cut, plugging and concrete point chisels.





CB827V/07 Plugging Chisel

• For cutting out mortar from between bricks.

g Chisel CB770K/07 Floorboard Chisel

• For cutting floorboard tongues before lifting.

For cutting bricks.

Brick Bolsters



(10") (1/4")

6.35mm | 15.9mm | 5



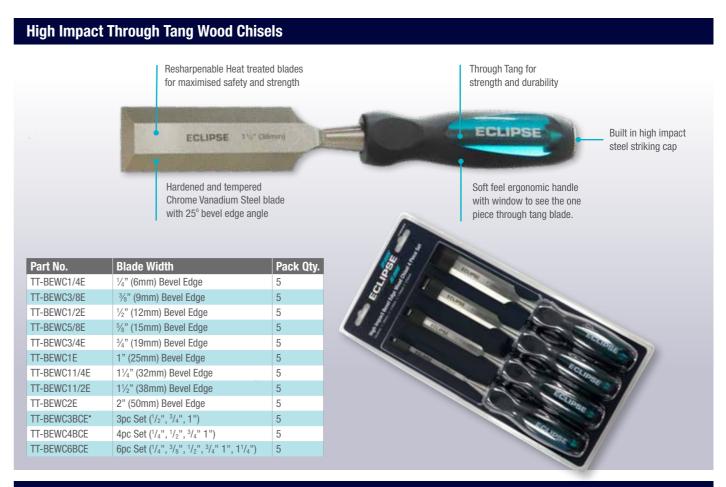
(9") (21/2") (11/16")



Eclipse Wood Chisels The blades of the ECLIPSE range of wood chisels are made from one piece of chrome vanadium steel for maximum strength. The heat treated blades, which are sharpened and ready for use, ECLIPSE can be re-sharpened up to a depth of 25mm for a longer working life. 150

Chisels and Wrecking Bars

Wood Chisels



Wood Chisels

- Soft feel ergonomic handle
- · Resharpenable Heat treated blades for maximised safety and strength
- Chrome vanadium steel
- · Built in striking cap.

Part No.	Blade Width	Pack Qty.
BEWC1/4E	1/4" (6mm) Bevel Edge	5
BEWC3/8E	3/8" (9mm) Bevel Edge	5
BEWC1/2E	½" (12mm) Bevel Edge	5
BEWC5/8E	5/8" (15mm) Bevel Edge	5
BEWC3/4E	3/4" (19mm) Bevel Edge	5
BEWC1E	1" (25mm) Bevel Edge	5
BEWC11/4E	11/4" (32mm) Bevel Edge	5
BEWC11/2E	11/2" (38mm) Bevel Edge	5
BEWC2E	2" (50mm) Bevel Edge	5
BEWC3BCE	3pc Set (1/2", 3/4" and 1")	5
BEWC4BCE	4pc Set (1/4", 1/2", 3/4" and 1")	5
BEWC6BCE	6pc Set 1/4", 3/8", 1/2", 3/4", 1" and 11/4")	5





Eclipse Accessories

Tape Measures and TECHCASE

Heavy Duty Tape Measures

- Class II measuring tape for greater accuracy
- 0.16mm super thick blade achieves 2.5m
- Nylon wrapped blade and high performance spring with high tensile strength for longer life.
- ABS durable plastic
- UV chromed case with soft TPR rubber jacket for comfortable grip and allows the tape to pass a



• 3 rivet fixing on the magnetic hook gives extra strength and prevents breakage on tape rewind • Available in 5m and 8m tape lengths with

metric only or metric and imperial graduations with fractions.



1234567891012345678 1 2 3 4 5 6 7 1 2 3 4 5 6 7 8 9 10 1 2 3 4 5 6 7 8 9

Part No.	Size	Description	Pack Size
E30435M-HD	5m	Metric Only	6
E30440M-HD	8m	Metric Only	6
E30435-HD	5m	Metric & Imperial	6
E30440-HD	8m	Metric & Imperial	6

Tape Measures

- Auto lock system
- Magnetic hook and pause button
- Blades with both metric and imperial graduations or just metric.
- Belt clip and wrist band
- Ergonomic soft feel grip
- Available with retail hanger and branded rip and ship box for either wall or counter



Part No.	Size	Description	Pack Size
E30435	5m (16ft)	Metric & Imperial	12
E30440	8m (26ft)	Metric & Imperial	6
E30440M	8m	Metric Only	6

TECHCASE - Professional Tool Case

Heavy duty tool case's ideal for service engineers, electricians, technicians and general tradesmen

- Designed to carry both tools and technical equipment
- Made from 600 denier polyester for maximum strength and durability
- The padded laptop compartment of the Techcase is designed to protect sensitive equipment
- The internal compartments and loops are designed to carry tools, power tool accessories, documents and technical equipment
- The internal document pocket is ideal for carrying
- A4 sized documents Padded carry handle and adjustable / detachable

strength when carrying heavy loads

- shoulder strap for extra comfort The industrial grade metal hook on the strap adds
- 6 protective rubberised feet on the bottom of the bag.



Part No.	Dimensions	Denier	Pack Qty.
TECHCASE	440x200x330mm	600	6



Eclipse Accessories

Eclipse Screwdriver Sets and Utility Knife

Eclipse 5 piece and 8 piece Screwdriver Sets

- Toolbox essential screwdrivers in sets of 5 and 8 of the most commonly used sizes and types of screwdriver
- Chrome Vanadium steel blades for strength and durability
- Magnetised tips for greater convenience
- Manganese Phosphate coating for added rust protection
- Ergonomic trilobular soft feel handles for user comfort and greater torque when turning the screw
- Torques to British standard: BS 2559:1994.

- 100 x 5mm Slotted Flared 100 x 5mm Slotted Flared
- 100 x PH2 N°2 Phillips
- 100 x PZ2 N°2 Pozidriv

- 75 x 3mm Slotted Parallel 75 x 3mm Slotted Parallel
- 125 x 6mm Slotted Flared 125 x 6mm Slotted Flared • 150 x 8mm Slotted Flared
 - 100 x PH1 N°1 Phillips
 - 125 x PH1 N°2 Phillips
 - 100 x PZ1 N°1 Pozidriv
 - 125 x PZ2 N°2 Pozidriv



Part No.	Description	Pack Qty.
ESD5PS	Eclipse 5 Piece Screwdriver Set	6
ESD8PS	Eclipse 8 Piece Screwdriver Set	6

E1770 - Standard Utility Knife

- Standard retractable utility knife with a zinc alloy body
- Supplied with one blade.

Standard Trimming Knife 12 (Bulk Pack)

Utility Knife Blades

• Supplied in handy dispensers which allow easy access to one blade at a time and minimises contact with the blade.

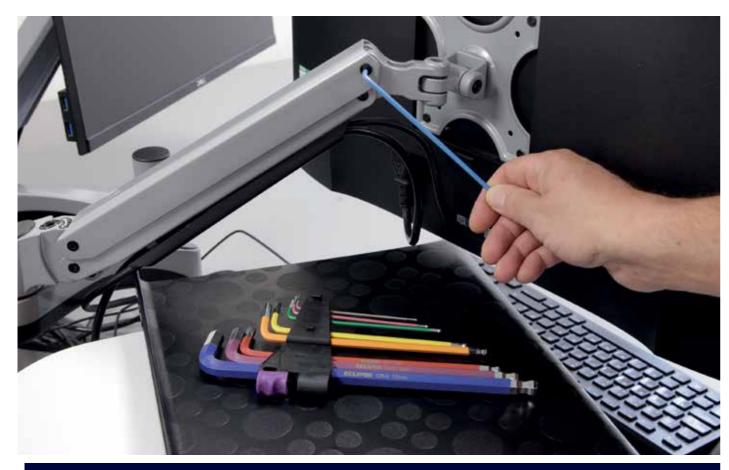


Part No.	Description	Pack Size
1702BP	Straight	100
1702R	Straight	10
1603BPC	Hooked (No dispenser, cellophaned in 100's)	100



Eclipse Accessories

Hex Key Sets



EHK9PS-L - Eclipse 9 Piece Colour-Coded Extra Long Hex Key Set

Hex Keys are simple tools used to drive bolts and screws with hexagonal sockets in their heads. The Eclipse Hex Key range features easily identifiable colour-coded keys, ball-ended for ease of use in awkward positions. This new set features extra-long keys for enhanced reach when working in hard to access spaces. On average, each extra-long hex key is approximately 20% longer than a standard hex key.

- 1.5mm to 10mm sizes
- Extra-long keys for enhanced reach
- Colour coded for easy identification
- Chrome vanadium steel for strength and durability
- Ball end keys allow for a 20° incline inangle for use in awkward positions





Part No.	Description
EHK9PS-L	9 Piece Colour-coded Extra Long Hex Key Set

Pack Uty.

EHK9PS - Eclipse 9 Piece Colour-Coded Hex Key Set

Hex Keys, also known as Allen keys, are simple tools used to drive bolts and screws with hexagonal sockets in their heads. The new Eclipse Hex Key set has 9 different sizes of easy to identify, colour-coded keys featuring Ball end heads designed to make it easier to slide the key into the receiving slot, allowing you to reach an offset 20 degree angle, so you can feel your way to the needed position more quickly.

- Great for blind and hard to reach areas, or if the screw is obstructed on one side
- 1.5mm to 10mm sizes
- . Made from Chrome Vanadium Steel for strength and durability
- Colour-coded for easy identification
- Ball-end heads for quicker and easier use when working at an angle
- Handy, durable storage case for safe keeping.



ETGHK8PS - Eclipse 8 Piece Colour-Coded T-Grip Hex Key Set

A useful alternative to standard Hex Keys. The T-Grip handle allows for greater torque when tightening or releasing fitments.

- 2mm to 10mm sizes
- Colour coded for easy identification



Part No. Description Pack Qty.
ETGHK8PS Eclipse 8 Piece Metric Colour-Coded T-Grip Hex Key Set 5

ECLIPSE Welding Clamps and Accessories We have utilised our expertise in magnetics to re-engineer traditional methods of clamping during welding, assembly or repair. We now offer a range of options to suit different angles, workpiece size or configuration. * For export markets only.

Magnetic Welding Clamps and Accessories

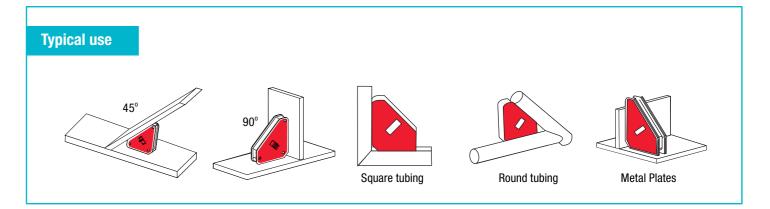
The fast, safe, efficient way to hold steel workpieces





Applying magnetics to welding aid design improves efficiency, productivity and ultimately profitability, delivering key benefits:

- Speed & Simplicity easy, fast set-up, no manual clamping or mounting holes. Switchable style ensures easy precise adjustment
- Safe high strength magnets ensure secure clamping
- Versatile some models suitable for different angles and material configuration
- Access minimal surface contact ensures maximum access to the workpiece
- Durability permanent magnets require no maintenance, just simple wipe down cleaning





Quick Holding Clamp Switchable

- Features ON/OFF switches
- The fast & easy way to hold metal workpieces at 45°, 90°
- Turn the magnet OFF or at the midpoint position when setting up, turn ON when you're ready to work
- Fast and safe set-up!
- Ideal for round and square tubing, angle, and flat stock
- Simple wipe clean design.

Part No.	Angles	Dimensions mm		Pull Force* kg
QHCSS	45°, 90°	111 x 95 x 29	0.7	40
QHCSL	45°, 90°	152 x 130 x 35	1.4	75

^{*} Magnetic force is based on the longest side of magnet with 10mm thick steel.









NOTE: Must be used for tack welding only and removed before completing weld. Avoid prolonged exposure of magnetic products to heat sources of 356°F / 180°

Magnetic Switchable Magnetic Welding Aids

90° Fixed Welding Clamps Switchable

For professional jobs that demand strong hold down forces. Holds flat and round metal work pieces.

- Convenience of ON/OFF switches
- Two ON/OFF switches for independent operation
- Easy and safe set-up!
- Machined flat and V-surfaces are ideal for round and square tubing, angle, and flat stock
- · Heavy duty construction.





Part No.	Angles	Dimensions (mm)	Weight (kg)	Pull Force* (kg)
FWCSS	90°	152 x 152 x 38	1.2	55
FWCSL	90°	197 x 197 x 48	2.7	120

^{*} Magnetic force is based on 10mm thick steel.

Inside and Outside Welding Clamps

- Hold and position sheet metal, round pipes, square, angled or flat stock
- The Inside and Outside Welding Clamps are constructed from two independent rectangular magnets for consistent, undiminished magnetic force when both sides are attached to workpieces
- Use mounting holes to link two magnets together for use as fixturing elements
- Use hex hole on magnet for breakaway leverage.





Avoid prolonged exposure of magnetic products to heat sources of 356°F / 180°



Magnetic Welding Aids

In addition to our featured products. We offer a range of other welding aids for various applications.

E952 Variable Welding Clamp

- Fast accurate holding of ferrous sheets and tubes for welding and assembly work
- Variable from 25° to 280°.



Part No.				Width mm	Weight kg	Pull Force kg
F952	250 - 2800	195	200	11	0.49	20

E974 Heavy Duty Variable Welding Clamp

- Clamps components during welding, fabrication and assembly
- Powerful 40kg clamping force, enables larger components to be clamped with ease.



Part No.	Angles					Pull Force kg
E974	45º - 90º	140	140	35	0.40	40

90° Fixed Welding Clamps

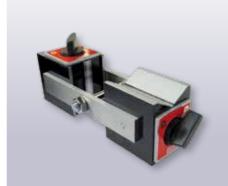
- Two magnetic faces in a rigid 90° angle for jigging on sheets, pipes and tubes
- A fast and cost effective means of clamping components rigid at 90° angles during fabrication, assembly and weld preparation applications.



Part No.	Angles	Length mm	Height mm	Width mm	Weight kg	Pull Force kg
E971	90°	140	140	35	1.40	40
E972	900	225	225	22	2.20	75
E973	900	300	300	35	4.70	200

Positioners

- 2 magnetic blocks connected by 2 non-magnetic steel straps
- The blocks contain ferrite magnetic material
- Magnetic on 2 faces
- ON / OFF switch coated at each end.



Part No.	Length mm	Height mm	Width mm		Pull on Flat Face kg	
922	206	63.5	76	3.17	80	80
922SU	63.5	63.5	51	1.48	80	80

Adjustable Links

- Ferrite magnetic material
- Clamp components at any angle for welding and assembly applications.



	Part No.	Length mm	Height mm	Width mm		Pull on Flat Face kg
	920SU (Single)	60	25	29	0.35	12
	920 (Pair)	127	25	51	0.70	12

Adjustable Clamping Links

- Alnico magnetic material
- Clamp components at any angle for welding and assembly applications.



Part No.	Length mm		Width mm	kg	Pull on Flat Face kg
920SU0T (Original Single)	60	25	25	0.32	12
9200TPR (OriginalPair)	127	25	48	0.70	12

Heavy Duty Welding Clamps

- Holds workpieces at an exact 45° or 90° angle to each other
- 10kg and 15kg of magnetic pull make these ideal for a range of workshop welding and applications.



Part	Angles	Length	Height	Width	Weight	Pull			
No.		mm	mm	mm	kg	Force kg		E	
E954	45° - 90°	14	82	120	0.3	10		F	
E955	45° - 90°	18	102	160	0.7	15		ľ	

Quick Holding Clamps

- Fast and accurate holding of ferrous metals at different fixed angles
- Also suitable for retrieval applications.



No.	Angles	Length mm	Height mm	Width mm	Weight kg	Pull Force kg	
E951	30°, 45°, 60°, 75°, 90°	100.5	65.5	12	0.3	10	
E953	30°, 45°, 60°, 75° 90°	100.5	65.5	20	0.4	15	

Mitre Clamps

 Effective and inexpensive method of clamping flat (923) or round (924) ferrous components.



Part No.		Base			Width mm	kg	Pull Force kg
923	45°, 90°	156	66	45	43	1.36	100
924	45°, 90°	184	94	45	43	1.64	68

Earth Welding Clamp

- Quick and easy earthing for most steel welding operations
- Provides earthing / ground on large welding operations where croc-clip or G-Clamps cannot be easily used.



Part No.	Width mm	Height mm	Length mm	Weight kg	Force	Maximum Current amps
E946	90	64	193	1.6	25	800

Holdfasts

- Supplied with screw release handle
- Can be built into workholding, handling and assembly fixtures to provide a high clamping force and positive grip.



	Part No.	Diameter mm		Fixing Holes PCD mm		Weight kg	Pull Force kg
١	E939	44.5	44.5	31.75	2xM8	0.6	20
	E940	54.0	49.2	38.1	2xM8	1.0	40
	E941	70.0	64.5	50.8	2xM8	2.0	88
	E942	101.6	74.6	69.0	3 n/a	4.7	183

Weld Holder

 Provides the welder with a powerful, rigid support on flat and round components at various angles during welding preparation applications.



		Height mm			Pull Force kg
E925	108	140	108	5.67	100



Unistands

Eclipse Merchandising and POS

Eclipse Product Packaging

We offer a wide range of merchandising and point of sale materials to support our stockists. All Eclipse point of sale material reflects the same strong brand identity used for our product packaging. Some options are shown below.

For more details please email sales@eclipse-tools.com.









Table Top Merchandisers'

Our packaging is designed to allow the consumer to handle the product and explore its features and functionality before buying





Eclipse

Terms and Conditions

Conditions of Sale (For orders within the United Kingdom and Overseas) In these conditions 'The Seller' means Neill Tools Limited being the Company by whom these goods are sold.

1. GENERAL

(a) The Seller's quotations are not binding on the Seller and a contract ('the contract') will only come into being: (i) in the case of orders to be delivered within the United Kingdom, upon acceptance by the Seller of the Customer's order; or (ii) in the case of orders to be delivered outside the United Kingdom, upon whichever shall be the later of acceptance in writing by the Seller of the Customer's order or notification to the Seller that any letter of Credit (which the Seller may have requested prior to written acceptance of the order) has been opened and that any necessary export or import licence or exchange permit has been granted and the following conditions shall be deemed to be incorporated therein. (b) The Contract will be subject to these conditions. All terms and conditions appearing or referred to in the Customer's order or otherwise stipulated by the Customer shall have no effect. Any variation of the contract must be confirmed in writing by the Seller.

(a) Where the goods are sold by reference to the Seller's published price list the price payable for the goods shall be the ruling price as published in the price list current at the date of despatch of the goods from the Seller's premises (in the case of orders to be delivered within the United Kingdom) or in the price list current at the date of written acknowledgment of the Customer's order by the Seller (in the case of orders to be delivered outside the United Kingdom). (b) In other cases the price stated in the contract is based on the cost to the Seller of raw materials, fuel and power, transport and labour and all other costs at the date of acceptance of the order or quotation (whichever is earlier). If at the date of despatch of the goods from the Seller's premises there has been any increase in all or any of such costs the price payable for (the goods may at the request of the Seller be increased accordingly. (c) Where the price for the goods is varied in accordance with this condition the price as varied shall be binding on both parties and shall not give either party any option of cancellation. (d) Unless specifically agreed otherwise there shall be added to the price for the goods any value added tax and any other tax or duty relating to the manufacture, transportation, export, import sale or delivery of the goods (whether initially charged on or payable by the Seller to the Customer). The price for the goods includes delivery to the Customer's works or in the case of orders from outside the United Kingdom the price includes delivery F.O.B. UK port. Where expedited delivery is required by the Customer, the extra cost for the expedition of the delivery shall be borne by the Customer and added to the price for the goods. (e) Quotations in a currency other than Sterling are based on the rate of exchange fixed by the Seller at the time of acknowledging in writing the Customer's order and unless otherwise stated the price may be subject to revision by the Seller up or down if any different rate of exchange is ruling at the date of invoice

3. TERMS OF PAYMENT

Prices quoted are net and are in Sterling unless otherwise agreed Subject to credit being approved accounts are due for payment not later than the end of the month following the month of invoice otherwise payment must be received by the Seller before delivery. When deliveries are spread over a period each consignment will be invoiced as dispatched and each month's invoices will be treated as a separate account and be payable accordingly. Failure to pay for any goods or for any delivery or instalment shall entitle the Seller to suspend further deliveries and work both on the same order and on any other order from the Customer without prejudice to any other right the Seller may have. The Seller also reserves the right to charge interest on overdue accounts at the rate of 2% per month. The Seller reserves the right where genuine doubts arise as to a Customer's financial position or in the case of failure to pay for any goods or any delivery or instalment as aforesaid to suspend delivery of any order or any part or instalment without liability until payment or satisfactory security for payment has been provided. Where goods are to be delivered outside the United Kingdom payment must be made against delivery of the goods or shipping documents F.O.B. UK Port unless credit arrangements within the United Kingdom approved by the Seller have been made.

4. TITLE TO GOODS

(a) Legal and beneficial ownership of goods shall remain with the Seller until payment in full has been received by the Seller. (i) for those goods (ii) for any other goods supplied by the Seller (iii) of any other monies due from the Customer to the Seller on any account. (b) Until property in the goods passes to the Customer under paragraph (a) above the Customer Shall: (i) be bailee of the goods (ii) keep the goods separately and readily identifiable as the property of the Seller (c) (i) Notwithstanding paragraph (a) above the Customer may (as between it and its customer only) as principal in the ordinary course of its business sell the goods by bonafide sale at full market value or in the ordinary course of its business use the goods, (ii) Goods shall be deemed sold or used in the order delivered to the Customer. (iii) Without prejudice to (c)(ii) above, any resale by the Customer of goods in which property has not passed to the customer shall (as between the Seller and the Customer) be made by the Customer as agent for the Seller. (d) (i) If goods in which property has not passed to the Customer are mixed with or incorporated into other goods the property in those other goods shall be held on trust by the Customer for the Seller to the full extent of the sums recoverable by the Seller under paragraph (a) above. (ii) The proceeds of sale of any goods and any other goods referred to in paragraph (d)(i) above shall be held by the Customer in trust for the Seller to the extent of all sums recoverable by the Seller under paragraph (a) above. (iii) The Customer shall keep any proceeds of sale as referred to in paragraph (d) (ii) above in a separate account and the Seller shall have the right to trace such proceeds, (iv) Upon accounting to the Seller for the entire proceeds of sales made under paragraphs (c)(iii) and (d)(i) above the Customer will pay to the Seller a commission equivalent to the difference between the sums owed to the Seller and the value of such proceeds. (e) The Customer assigns to he Seller all rights and claims the Customer may have against it own customers and others in respect of goods specified in paragraphs (c)(ii) and (d)(i) above. (f) At any time prior to property in goods passing to the Customer (whether or not any payment to the Seller is then overdue or the Customer's otherwise in breach of any obligation to the Seller) the Seller may without prejudice or any other of its rights: (i) retake possession of all or any part of the goods and enter any premises for that purpose (or authorise others to do so) which the Customer hereby authorises (ii) require delivery up to it of all or any part of the goods (iii) terminate the Customer's authority to resell or use the goods forthwith by written notice to the Customer which authority shall automatically terminate (without notice) upon any insolvency of the Customer or it going into liquidation (as defined in the insolvency Act 1986) or it having a receiver or administrative receiver appointed or it becoming subject to an administration order or calling a meeting of its creditors or any execution or distress being levied on goods in its possession. (g) The Seller may at any time appropriate sums received from the Customer as it thinks fit notwithstanding any purported appropriation of the Customer. (h) Each paragraph and sub-paragraph of this clause is separate severable and distinct.

5. WARRANTY - LIMIT OF RESPONSIBILITY

(a) The Seller warrants that it will (at the Seller's choice) either repair or replace or refund the full purchase price of any goods which are found in relation to the supply of goods within a period of 12 months from despatch of such goods from the Seller's premises (the warranty period) to be defective or not in accordance with the contract or any express description or representation given or made by or on behalf of the Seller in respect of the goods save that this warranty shall not apply where the defect or fault is attributable to defective materials supplied by third parties where the Customer's only remedy will be against that third party. The Customer's remedies in respect of any claim under the foregoing express warranty or any condition or warranty implied by law or any other claim in respect of the goods or any workmanship in relation thereto (whether or not involving negligence on the part of the Seller) shall in all cases be limited to repair, replacement or refund of the purchase price as aforesaid and any condition or warranty implied by law shall cease to apply after the expiry of the warranty period; and the Seller shall not in any circumstances be liable for any damages. compensation, costs, expenses, losses or other liabilities, whether direct or consequential, and any other remedy which would otherwise be available in law is hereby excluded except to the extent that such exclusion is prohibited by any rule of law. A claim in respect of any defect or failure to comply with the specification or in respect of any delivery or instalment of any order or any part thereof shall not entitle the Customer to cancel or refuse delivery of or payment for any other order, delivery or instalment or any part of the same order, delivery or instalment. (b) Any guarantee or warranty expressly given to the end-user of any product made by the Seller is expressly excluded from these conditions and shall not be for he benefit of the Customer.

6. DELIVERY AND COMPLETION DATES

(a) The delivery dates specified in the contract are approximate only and unless otherwise expressly stated, time is not of the essence for delivery. The Seller will not be liable in any circumstances for the consequences of any delay in delivery or failure to deliver. (b) No delay shall entitle the Customer to reject any delivery or any further instalment or part of the order or any other order from the Customer or to repudiate the contract or the order.

7. DAMAGE - SHORTAGE OR LOSS IN TRANSIT

(a) In the case of sales to Customers within the United Kingdom risk in the goods passes on despatch from the Seller's works and the Seller accepts no responsibility for any damage or loss in transit. Where relevant claims for damage or loss in transit should be made on any carrier employed by the Seller and any conditions imposed by such carrier in relation to claims for damage or loss in transit should be complied with. (b) In the case of sales to Customers outside the United Kingdom risk passes at the point specified in the contract and the Seller will entertain a claim by the Customer in respect of loss or damage in transit only if the Customer: (i) gives written notice to the Seller within 21 days of non-delivery or within 7 days of the delivery in any other case and; (ii) where the goods are transported by an independent freight carrier, complies in all respects with the freight carrier's conditions of carriage for notifying claims for loss or damage

8. DELAYED ACCEPTANCE

If for any reason the Customer is unable to accept delivery of the goods when the goods are due and ready for delivery the Seller may arrange storage of the goods at the Customer's risk and the Customer shall be liable to the Seller for the, reasonable costs (including insurance) of such storage. This provision is without prejudice to any other right which the Seller may have in respect of the Customer's failure to take delivery of the goods or pay for them in accordance with the contract.

If the Customer enters into a deed or arrangement or commits an act of bankruptcy or compounds with his creditors or if a receiving order is made against him or (being a company) it shall pass a resolution or the Court shall make an order that the Customer shall be wound up (otherwise than for the purposes of amalgamation or reconstruction) or shall become subject to an administration order or if a receiver (including an administrative receiver) shall be appointed of any of the assets or undertaking of the Customer or if circumstances shall arise which entitle the Court or a Creditor to appoint a receiver (including an administrative receiver) or a manager or which entitle the Court to make a winding up order or if the Customer takes or suffers any similar action in consequence of debt or if the financial responsibility of the Customer shall in the opinion of the Seller become impaired or if the Customer shall commit any breach of any part of the contract the Seller may without prejudice to its rights and remedies hereunder stop all goods in transit and suspend further deliveries and by notice in writing to the Customer may forthwith terminate the contract

10. TOLERANCES AND TESTS

Unless otherwise specifically agreed all tests, test pieces and inspections whatsoever required by the Customer will be charged extra. All tests and inspections (whether or not being tests of chemical composition) shall take place under the Seller's standard testing arrangements, and such tests shall be final. All tests are subject to analytical tolerances.

The Customer shall indemnify the Seller against all actions.costs (including the cost of defending any legal proceedings) claims proceedings, accounts

and damages in respect of any infringement of alleged infringement of any patent, registered design, unregistered design, design right, copyright, trademark or other industrial or intellectual property rights resulting from compliance by the Seller with the Customer's instructions, whether express

12. INDEMNITY

The Customer agrees upon demand to indemnify the Seller against all losses,damages,injury,costs and expenses of whatever nature suffered by the Seller to the extent that the same are caused by or related to (i) designs, drawings or specifications given to the Seller by the Customer in respect of goods produced by the Seller for the Customer; or (ii) defective materials or products supplied by the Customer to the Seller and incorporated by the Seller in goods produced by the Seller for the Customer; or (ii) the improper incorporation assembly, use, processing, storage or handling of goods by

13. NON-STANDARD ORDERS

Where the Customer orders goods or materials of a type, size or quality not normally produced by the Seller will use all reasonable endeavours to execute the order, but if it proves impossible, impracticable or uneconomical to carry out or complete the order, the Seller reserves the right to cancel the contract or the uncompleted balance thereof in which event the Customer will only be liable to pay for the part thereof actually delivered.

14. PATTERNS.DIES.TOOLS. DRAWINGS & EQUIPMENT

(a) Where the Customer supplies patterns, dies, tools, drawings or equipment the Seller shall be entitled to assume that the same are in good condition, true to drawing and entirely suitable to the Seller's methods of production, and for the production of the goods ordered in the quantities required. (b) While the Seller uses all reasonable endeavours to verify patterns, dies, tools, drawings and equipment supplied by the Customer no responsibility is accepted by the Seller for their accuracy. (c) All replacements, alterations and repairs to the Customer's patterns, dies, tools, drawing and equipment shall be paid for by the Customer. (d) Where the patterns, dies, tools, drawings and equipment are not supplied by the Customer only those which are specially made by the Seller and separately charged to the Customer in full shall, when paid for by the Customer become the property of the Customer. (e) Carriage on patterns, dies, tools and equipment supplied by the Customer will be paid by the Seller in one direction only. (f) The Seller will take all reasonable care of the Customer's patterns, dies, tools, drawings and equipment while in the Seller's possession but does not accept liability for loss or damage there to howsoever arising, except where neglect on the part of the Seller or its agents was the direct cause of loss or damage and in those circumstances the Seller's liability shall be limited to the actual cost of replacement or repair to the exclusion of all other expenses, consequential losses, loss of profits and other expenses, liabilities and losses howsoever arising. (g) The Seller reserves the right to destroy or otherwise dispose of patterns, dies, tools, drawings and equipment in its possession of custody (whether or not the property of the Customer) from which the Customer has not required goods to be made for a period of 12 months or more in the case of patterns and three years or more in all other cases.

The Seller uses its best endeavours to ensure, where necessary suitability of packing before despatch but no claim will be accepted by the Seller for breakage or damage in transit on the ground of alleged unsuitability

16. SUB-CONTRACTING

The Seller shall be entitled to sub-contract any work relating to the contract without obtaining the consent of, or giving notice to, the customer.

17. APPLICABLE LAW

The contract shall in all respects be governed by and construed in accordance with English Law and the Customer hereby submits to the non-exclusive jurisdiction of the English Courts.







GLOBAL CUSTOMER SERVICE CENTRE

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